Safety Data Sheet
acc. to OSHA HCS

Printing date 11/04/2024 Reviewed on 11/04/2024

1 Identification

· **Product identifier**

· **Trade name: 100 PMMA Series Resists in Anisole**

· **Product number:**
M630001, M630002, M630003, M630004, M630504, M630005, M630006, M630007, M630008, M630009, M630010

· **Application of the substance / the mixture** Photoresist

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818

· **Information department:**
Product Safety
Email: productsafety@kayakuam.com
· **Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300
Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flammable Liquids 3	H226 Flammable liquid and vapor.

GHS07

Acute Toxicity - Inhalation 4	H332 Harmful if inhaled.
Skin Irritation 2	H315 Causes skin irritation.
Eye Irritation 2A	H319 Causes serious eye irritation.
Specific Target Organ Toxicity - Single Exposure 3	H335 May cause respiratory irritation.

· **Label elements**
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**
Anisole

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· **Hazard statements**
H226 Flammable liquid and vapor.
H332 Harmful if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
· **Precautionary statements**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 1
Fire = 2
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

Health = 1
Fire = 2
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

100-66-3	Anisole Flammable Liquids 3, H226; Acute Toxicity - Inhalation 4, H332; Skin Irritation 2, H315; Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H335	80-100%

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· **Additional Components:**		
9010-88-2	Poly(methyl methacrylate-co-ethyl acrylate)	1-20%

4 First-aid measures

· **Description of first aid measures**
· **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· **After swallowing:**
Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards arising from the substance or mixture**
Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
· **Advice for firefighters**
· **Protective equipment:** Wear SCBA.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
· **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

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· **Protective Action Criteria for Chemicals**

· **PAC-1:**		
100-66-3	Anisole	1.6 mg/m³
· **PAC-2:**		
100-66-3	Anisole	18 mg/m³
· **PAC-3:**		
100-66-3	Anisole	110 mg/m³

7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
Use only under yellow light
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Use explosion-proof apparatus / fittings and spark-proof tools.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and containers:**
Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.
· **Information about storage in one common storage facility:**
Do not store together with oxidizing and acidic materials.
Do not store together with alkalis (caustic solutions).
· **Further information about storage conditions:**
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.
Keep container well-sealed in cool, dry location.
· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**
· **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Wash hands before breaks and at the end of work.
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing.
Avoid contact with the eyes and skin.

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· **Respiratory equipment:** Use suitable respiratory protective device in case of insufficient ventilation.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· **Material of gloves** Nitrile rubber, NBR
· **Penetration time of glove material** Contact glove manufacture for break-through time.
· **Eye protection:**

Tightly sealed goggles

· **Body protection:** Long-sleeved work clothes

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Liquid
Color:	Clear to light yellow
· **Odor:**	Strong
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	184 °C (363.2 °F)
· **Flash point:**	43 °C (109.4 °F)
· **Flammability:**	Not applicable.
· **Auto igniting:**	475 °C (887 °F)
· **Decomposition temperature:**	Not determined.
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· **Explosion limits:**	
Lower:	Not determined.
Upper:	Not determined.
· **Vapor pressure at 20 °C (68 °F):**	0.4 hPa (0.3 mm Hg)
· **Density:**	See Other information
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.

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· **Solubility in / Miscibility with**
Water: Water miscible No

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**
Dynamic: Not determined.
Kinematic: Not determined.

· **Other information**

Name	Number	Sp. Grav.	VOC(%by wt.)	VOC(g/L)
100A1	M630001	0.996	0	0
100A2	M630002	0.997	0	0
100A3	M630003	0.999	0	0
100A4	M630004	1.001	0	0
100A4.5	M630504	1.002	0	0
100A5	M630005	1.003	0	0
100A6	M630006	1.005	0	0
100A7	M630007	1.007	0	0
100A8	M630008	1.009	0	0
100A9	M630009	1.011	0	0
100A10	M630010	1.022	0	0

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability** Stable
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
· **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
· **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Phenol
methyl methacrylate

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

100-66-3 Anisole

Oral	LD50	3700 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (rabbit)

· **Primary irritant effect:**
· **on the skin:** Irritant to skin and mucous membranes.
· **on the eye:** Irritating effect.
· **Sensitization:** No sensitizing effects known.

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· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**
None of the ingredients are listed.

· **NTP (National Toxicology Program)**
None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients are listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**	
100-66-3 Anisole	
EC50/24 h	40 mg/l (daphnia magna)
EC50/96 hr	162 mg/l (green algae)
LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
Disposal must be made in accordance with Federal, State, and Local regulations.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

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14 Transport information

· **UN-Number**	
· **DOT**	NA1866
· **ADR, IMDG, IATA**	UN1866
· **UN proper shipping name**	
· **DOT, IMDG, IATA**	RESIN SOLUTION
· **ADR**	1866 RESIN SOLUTION
· **Transport hazard class(es)**	
· **DOT**	
· **Class**	3 Flammable liquids
· **Label**	3
· **ADR, IMDG, IATA**	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, ADR, IMDG, IATA**	III
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **UN "Model Regulation":**	UN1866, RESIN SOLUTION, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.

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· **Hazardous Air Pollutants**
None of the ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**
None of the ingredients are listed.

· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients are listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients are listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**
None of the ingredients are listed.

· **TLV (Threshold Limit Value)**
None of the ingredients are listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**
None of the ingredients are listed.

· **New Jersey State Right To Know List**

100-66-3	Anisole

· **Pennsylvania Hazardous Substances List**

100-66-3	Anisole

· **California SCAQMD Rule 443.1 VOC's:** See Section 9
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**
Anisole
· **Hazard statements**
H226 Flammable liquid and vapor.
H332 Harmful if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
· **Precautionary statements**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.

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P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department
· **Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)

· **Revision History:**
The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.
· **Date of preparation / last revision** 11/04/2024 / 4
· **Abbreviations and acronyms:**
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flammable Liquids 3: Flammable liquids – Category 3
Acute Toxicity - Inhalation 4: Acute toxicity – Category 4
Skin Irritation 2: Skin corrosion/irritation – Category 2
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3