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SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: 200 PMMA Series Resists in Anisole
- · Article number:

M730002, M730003, M730004, M730005, M730505, M730006, M730506, M730007, M730008, M730009, M730010, M730011, M730015

- 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Sector of Use SU16 Manufacture of computer, electronic and optical products, electrical equipment
- · **Product category** PC30 Photo-chemicals
- · Application of the substance / the mixture Photoresist
- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Kayaku Advanced Materials, Inc.

200 Flanders Road Westborough, MA 01581 Tel: (617) 965-5511

Tel: (617) 965-5511 Fax: (617) 965-5818

· Further information obtainable from:

Product Safety

Email: productsafety@kayakuam.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency: 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



Acute Tox. 4 H332 Harmful if inhaled.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

STOT SE 3 H335 May cause respiratory irritation.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

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· Hazard pictograms





GHS02 GHS07

- · Signal word Warning
- · Hazard-determining components of labelling:

Anisole

- · Hazard statements
- H226 Flammable liquid and vapour.
- H332 Harmful if inhaled.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.
- · Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon

dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 100-66-3	Anisole	80-100%
EINECS: 202-876-1	♦ Flam. Liq. 3, H226; ♦ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	

· Additional Components:

9010-88-2 Poly(methyl methacrylate-co-ethyl acrylate) 1-20%

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· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

- · After swallowing: If symptoms persist consult doctor.
- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- · 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- 5.3 Advice for firefighters
- · Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources.

- 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Do not flush with water or aqueous cleansing agents

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Use only in well ventilated areas.



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Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

Use only under vellow light

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Use explosion-proof apparatus / fittings and spark-proof tools.

- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and containers:

Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep container tightly sealed.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

· 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters
- · Additional information about design of technical facilities: No further data; see section 7.
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures: Wash hands before breaks and at the end of work.
- Respiratory protection: Use suitable respiratory protective device in case of insufficient ventilation.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · Material of gloves Nitrile rubber, NBR
- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· **Body protection:** Long-sleeved work clothes



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9.1 Information on basic physical and of	chemical properties
General Information Appearance:	
Form:	Liquid
Colour:	Clear to light yellow
Odour:	Strong
Odour threshold:	Not determined.
pH-value:	Not determined.
Change in condition	
Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range	2: 184 °C
Flash point:	43 °C
Flammability	Not applicable.
Auto-ignition temperature:	475 °C
Decomposition temperature:	Not determined.
Ignition temperature:	Product is not selfigniting.
Explosive properties:	Product is not explosive. However, formation of explosive air/vapo mixtures are possible.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Vapour pressure at 20 °C:	0.4 hPa
Density:	Not determined
Relative density	See Table 1 Other Information
Vapour density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
water:	Not miscible or difficult to mix.
Partition coefficient: n-octanol/water:	Not determined.
Viscosity: Dynamic:	



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Kinematic:	Not determined.	
· 9.2 Other information	Name Number Sp.Grav. VOC(%by wt.)	VOC(g/L)
	200A2 M730002 0.996 98	975
	200A3 M730003 0.999 97	970
	200A4 M730004 1.000 96	960
	200A5 M730005 1.001 95	950
	200A5.5 M730505 1.001 94.5	945
	200A6 M730006 1.004 94	940
	200A6.5 M730506 1.005 93.5	940
	200A7 M730007 1.007 93	935
	200A8 M730008 1.009 92	930
	200A9 M730009 1.011 91	920
	200A10 M730010 1.013 90	910
	200A11 M730011 1.014 89	900
	200A15 M730015 1.018 85	865

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability Stable
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

 ${\it Contact\ with\ incompatible\ materials.}$

- · 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · 10.6 Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Phenol

methyl methacrylate

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity

Harmful if inhaled.

	· LD/LC30 values relevant for classification:	
	Oral	LD50 1200 mg/kg (Rat)
	100-66-3 Anisole	
t		

Oral	LD50	3700 mg/kg (Rat
Dammal	1.050	>5000 mg/kg (no

Dermal | LD50 | >5000 mg/kg (rabbit)

- Primary irritant effect:
- · Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye irritation.

· Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

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- Additional toxicological information:
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure

May cause respiratory irritation.

- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

	· Aquatic toxicity:	
	100-66-3 Anisole	
	EC50/24 h	40 mg/l (daphnia magna)
İ	EC50/96 hr	162 mg/l (green algae)
	LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

- 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground.

· 12.5 Results of PBT and vPvB assessment

- · **PBT:** Not applicable.
- · vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

- · 14.1 UN-Number
- · ADR, IMDG, IATA UN1866
- · 14.2 UN proper shipping name
- · ADR, IMDG, IATA RESIN SOLUTION

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· 14.3 Transport hazard class(es)

· ADR, IMDG, IATA



· Class 3 Flammable liquids.

· Label

· 14.4 Packing group

· ADR, IMDG, IATA

· 14.5 Environmental hazards:

· Marine pollutant: No

• 14.6 Special precautions for user Warning: Flammable liquids.

· Hazard identification number (Kemler code): 30

• EMS Number: F-E,S-D

· Stowage Category A

· 14.7 Transport in bulk according to Annex II of

Marpol and the IBC Code Not applicable.

· Transport/Additional information:

 $\cdot ADR$

· Limited quantities (LQ) 5L

· Excepted quantities (EQ) Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· Transport category 3

· Tunnel restriction code D/E

 \cdot *IMDG*

· Limited quantities (LQ) 5L

· Excepted quantities (EQ) Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· UN "Model Regulation": UN 1866 RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Poisons Act
- · Regulated explosives precursors

None of the ingredients is listed.

· Regulated poisons

None of the ingredients is listed.

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· Reportable explosives precursors

None of the ingredients is listed.

· Reportable poisons

None of the ingredients is listed.

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

- · Department issuing SDS: Product safety department
- · Contact: Tom Cole, EHS Manager (tcole@kayakuam.com)
- · Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3