

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

Revision: 05.11.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** 495 PMMA Series Resists in Anisole
- **Article number:**
 M130001, M130002, M130003, M130004, M130504, M130005, M130505, M130006, M130007, M130507,
 M130008, M130508, M130009, M130010, M130011, M130015, M130515
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
- **Product category** PC30 Photo-chemicals
- **Application of the substance / the mixture** Photoresist
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Further information obtainable from:**
 Product Safety
 Email: productsafety@kayakuam.com
- **1.4 Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300 (24 hr)
 Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS07

Acute Tox. 4 H332 Harmful if inhaled.
 Skin Irrit. 2 H315 Causes skin irritation.
 Eye Irrit. 2 H319 Causes serious eye irritation.
 STOT SE 3 H335 May cause respiratory irritation.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
 The product is classified and labelled according to the CLP regulation.

(Contd. on page 2)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

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Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 1)

· Hazard pictograms



GHS02 GHS07

· Signal word Warning

· Hazard-determining components of labelling:

Anisole

· Hazard statements

H226 Flammable liquid and vapour.

H332 Harmful if inhaled.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

 · **PBT:** Not applicable.

 · **vPvB:** Not applicable.

· Determination of endocrine-disrupting properties

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

None of the ingredients are substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

· 3.2 Mixtures

 · **Description:** Mixture of substances listed below with nonhazardous additions.

(Contd. on page 3)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

Revision: 05.11.2024

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 2)

· Dangerous components:

CAS: 100-66-3	Anisole	80-100%
EINECS: 202-876-1	⚠ Flam. Liq. 3, H226; ⚠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	

· Additional Components:

CAS: 9011-14-7	Poly(methyl methacrylate)	1-20%
EC number: 618-466-4		

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures
· After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· After skin contact: Immediately wash with water and soap and rinse thoroughly.

· After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing: If symptoms persist consult doctor.

· 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media
· Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents: Water with full jet

· 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

· 5.3 Advice for firefighters
· Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources.

· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

(Contd. on page 4)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

Revision: 05.11.2024

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 3)

- **6.4 Reference to other sections**
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
 Use only under yellow light
 Ensure good ventilation/exhaust at the workplace.
 Prevent formation of aerosols.
- **Information about fire - and explosion protection:**
 Keep ignition sources away - Do not smoke.
 Use explosion-proof apparatus / fittings and spark-proof tools.
 Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**
 Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.
- **Information about storage in one common storage facility:**
 Do not store together with alkalis (caustic solutions).
 Do not store together with oxidising and acidic materials.
- **Further information about storage conditions:**
 Store in cool, dry conditions in well sealed containers.
 Protect from heat and direct sunlight.
 Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
 The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
 Wash hands before breaks and at the end of work.
 Keep away from food and beverages.
 Immediately remove all soiled and contaminated clothing
 Avoid contact with the eyes and skin.
- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.
- **Hand protection**



Protective gloves

(Contd. on page 5)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

Revision: 05.11.2024

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 4)

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves** Nitrile rubber, NBR

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye/face protection**



Tightly sealed goggles

· **Body protection:** Long-sleeved work clothes

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Physical state**

Liquid

· **Colour:**

Clear to light yellow

· **Odour:**

Strong

· **Odour threshold:**

Not determined.

· **Melting point/freezing point:**

Undetermined.

· **Boiling point or initial boiling point and boiling range**

184 °C

· **Flammability**

Not applicable.

· **Lower and upper explosion limit**

· **Lower:**

Not determined.

· **Upper:**

Not determined.

· **Flash point:**

43 °C

· **Auto-ignition temperature:**

475 °C

· **Decomposition temperature:**

Not determined.

· **pH**

Not determined.

· **Viscosity:**

· **Kinematic viscosity**

Not determined.

· **Dynamic:**

Not determined.

· **Solubility**

· **water:**

Not miscible or difficult to mix.

· **Partition coefficient n-octanol/water (log value)**

Not determined.

· **Vapour pressure at 20 °C:**

0.4 hPa

· **Density and/or relative density**

· **Density:**

Not determined

· **Relative density**

See Other information

(Contd. on page 6)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

Revision: 05.11.2024

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 5)

· Vapour density	Not determined.				
· 9.2 Other information	<i>Name</i>	<i>Number</i>	<i>Sp.Grav.</i>	<i>VOC (%by wt.)</i>	<i>VOC (g/L)</i>
	495A1	M130001	0.997	0	0
	495A2	M130002	0.999	0	0
	495A3	M130003	1.001	0	0
	495A4	M130004	1.003	0	0
	495A4.5	M130504	1.003	0	0
	495A5	M130005	1.004	0	0
	495A5.5	M130505	1.006	0	0
	495A6	M130006	1.007	0	0
	495A7	M130007	1.009	0	0
	495A7.5	M130507	1.009	0	0
	495A8	M130008	1.011	0	0
	495A8.5	M130508	1.011	0	0
	495A9	M130009	1.013	0	0
	495A10	M130010	1.015	0	0
	495A11	M130011	1.016	0	0
	495A15	M130015	1.021	0	0
	495A15.5	M130515	1.022	0	0
· Appearance:					
· Form:	Liquid				
· Important information on protection of health and environment, and on safety.					
· Ignition temperature:	Product is not selfigniting.				
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.				
· Change in condition					
· Evaporation rate	Not determined.				
· Information with regard to physical hazard classes					
· Explosives	Not applicable.				
· Flammable gases	Not applicable.				
· Aerosols	Not applicable.				
· Oxidising gases	Not applicable.				
· Gases under pressure	Not applicable.				
· Flammable liquids	Flammable liquid and vapour.				
· Flammable solids	Not applicable.				
· Self-reactive substances and mixtures	Not applicable.				
· Pyrophoric liquids	Not applicable.				
· Pyrophoric solids	Not applicable.				
· Self-heating substances and mixtures	Not applicable.				
· Substances and mixtures, which emit flammable gases in contact with water	Not applicable.				
· Oxidising liquids	Not applicable.				
· Oxidising solids	Not applicable.				
· Organic peroxides	Not applicable.				
· Corrosive to metals	Not applicable.				
· Desensitised explosives	Not applicable.				

EU

(Contd. on page 7)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.11.2024

Version number 6 (replaces version 5)

Revision: 05.11.2024

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 6)

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**
 Heat, flames and sparks. Extremes of temperature and direct sunlight.
 Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:**
 Carbon monoxide and carbon dioxide
 Phenol
 methyl methacrylate

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
 - **Acute toxicity**
 Harmful if inhaled.
 - **LD/LC50 values relevant for classification:**
- | | | |
|-------------------------|------|----------------------|
| 100-66-3 Anisole | | |
| Oral | LD50 | 3700 mg/kg (Rat) |
| Dermal | LD50 | >5000 mg/kg (rabbit) |
- **Primary irritant effect:**
 - **Skin corrosion/irritation**
 Causes skin irritation.
 - **Serious eye damage/irritation**
 Causes serious eye irritation.
 - **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
 - **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
 - **Carcinogenicity** Based on available data, the classification criteria are not met.
 - **Reproductive toxicity** Based on available data, the classification criteria are not met.
 - **STOT-single exposure**
 May cause respiratory irritation.
 - **STOT-repeated exposure** Based on available data, the classification criteria are not met.
 - **Aspiration hazard** Based on available data, the classification criteria are not met.
 - **Experience with humans:** No further relevant information available.
 - **11.2 Information on other hazards**

- | |
|--|
| · Endocrine disrupting properties |
| None of the ingredients is listed. |

EU

(Contd. on page 8)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

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Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 7)

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

100-66-3 Anisole

EC50/24 h	40 mg/l (daphnia magna)
EC50/96 hr	162 mg/l (green algae)
LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

· 12.2 Persistence and degradability No further relevant information available.

· 12.3 Bioaccumulative potential No further relevant information available.

· 12.4 Mobility in soil No further relevant information available.

· 12.5 Results of PBT and vPvB assessment

· PBT: Not applicable.

· vPvB: Not applicable.

· 12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

· 12.7 Other adverse effects

· Additional ecological information:

· General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Disposal must be made in accordance with International, National, and regional regulations.

· Uncleaned packaging:

· Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1 UN number or ID number

· ADR, IMDG, IATA UN1866

· 14.2 UN proper shipping name

· ADR, IMDG, IATA RESIN SOLUTION

· 14.3 Transport hazard class(es)

· ADR, IMDG, IATA



· Class

3 Flammable liquids.

(Contd. on page 9)

Safety data sheet

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Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 8)

· Label	3
· 14.4 Packing group · ADR, IMDG, IATA	III
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user · Hazard identification number (Kemler code): · EMS Number:	Warning: Flammable liquids. 30 F-E,S-D
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information:	
· ADR · Limited quantities (LQ) · Transport category · Tunnel restriction code	5L 3 D/E
· UN "Model Regulation":	UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
 No further relevant information available.

· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS** (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

(Contd. on page 10)

Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

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Revision: 05.11.2024

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 9)

· Relevant phrases*H226 Flammable liquid and vapour.**H315 Causes skin irritation.**H319 Causes serious eye irritation.**H332 Harmful if inhaled.**H335 May cause respiratory irritation.***· Classification according to Regulation (EC) No 1272/2008***Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.***· Department issuing SDS: Product safety department****· Contact: Tom Cole, EHS Manager (tcole@kayakuam.com)****· Revision History:***The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.***· Version number of previous version: 5****· Abbreviations and acronyms:***RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)**ICAO: International Civil Aviation Organisation**ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)**IMDG: International Maritime Code for Dangerous Goods**IATA: International Air Transport Association**GHS: Globally Harmonised System of Classification and Labelling of Chemicals**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**Flam. Liq. 3: Flammable liquids – Category 3**Acute Tox. 4: Acute toxicity – Category 4**Skin Irrit. 2: Skin corrosion/irritation – Category 2**Eye Irrit. 2: Serious eye damage/eye irritation – Category 2**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*