

Printing date 02/01/2022 Reviewed on 02/01/2022

1 Identification

- · Product identifier
- Trade name: 495 PMMA Series Resists in Chlorobenzene
- · Product number:

M140001, M140002, M140003, M140004, M140005, M140006, M140007, M140507, M140008, M140009, M140010, M140011, M140012

- · Application of the substance / the mixture Photoresist
- Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Kayaku Advanced Materials, Inc.

200 Flanders Road Westborough, MA 01581

Tel: (617) 965-5511 Fax: (617) 965-5818

· Information department:

Product Safety

Email: productsafety@kayakuAM.com

· Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300

Chemtrec International Emergency: 703-527-3887

2 Hazard(s) identification

Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS08 Health hazard

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



Acute Tox. 4 H302 Harmful if swallowed. Acute Tox. 4 H332 Harmful if inhaled. Skin Irrit. 2 H315 Causes skin irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- · Label elements
- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).



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· Hazard pictograms









GHS07

· Signal word Danger

· Hazard-determining components of labeling:

Chlorobenzene

· Hazard statements

H226 Flammable liquid and vapor. H302+H332 Harmful if swallowed or if inhaled.

Causes skin irritation. H315

H336 May cause drowsiness or dizziness.

H372 Causes damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor. P302+P352 If on skin: Wash with plenty of soap and water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

If skin irritation or rash occurs: Get medical advice/attention. P333+P313 P337+P313 If eye irritation persists: Get medical advice/attention. P370+P378 *In case of fire: Use alcohol resistant foam to extinguish.* P370+P378 *In case of fire: Use fire-extinguishing powder to extinguish.*

P370+P378 In case of fire: Use carbon dioxide to extinguish. Store in a well-ventilated place. Keep cool. P403+P235

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 1Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.

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· vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- **Description:** Mixture of the substances listed below with nonhazardous additions.

	· Dangerous components:			
		Chlorobenzene	85-100%	
		♦ Flam. Liq. 3, H226; ♦ STOT RE 1, H372; ♦ Aquatic Chronic 2, H411; ♦ Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Irrit. 2, H315; STOT SE 3, H336		
ſ	· Additional Components:			
	9011-14-7	Poly(methyl methacrylate)	1-15%	

4 First-aid measures

- · Description of first aid measures
- · General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Immediately remove any clothing soiled by the product.

· After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

- · After swallowing: Do not induce vomiting; immediately call for medical help.
- Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents:

Water with full jet

Water

· Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

In case of fire, the following can be released:

Hydrogen chloride (HCl)

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Phosgene gas

- · Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Keep away from ignition sources

Ensure adequate ventilation

· Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow product to reach sewage system or any drains.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Use explosion-proof apparatus / fittings and spark-proof tools.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and containers: No special requirements.
- · Information about storage in one common storage facility:

Do not store together with oxidizing and acidic materials.

Do not store together with alkalis (caustic solutions).

Further information about storage conditions:

Keep container well-sealed in cool, dry location.

Store in a cool place. Heat will increase pressure and may lead to the receptacle bursting.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

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· Control parameters

· Components with limi	t values that require	e monitoring at the	workplace:
- I			

108-90-7 Chlorobenzene

PEL () 350 mg/m³, 75 ppm

TLV() 46 mg/m³, 10 ppm

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- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

Wash hands before breaks and at the end of work.

Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Not determined.

- · Material of gloves Nitrile rubber, NBR
- · Penetration time of glove material Contact glove manufacture for break-through time.
- · Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

· Odor threshold:

Form: Liquid
Color: Clear
Odor: Mild

· pH-value: Not determined.

· Change in condition

Melting point/Melting range:Undetermined.Boiling point/Boiling range:132 °C (269.6 °F)

• Flash point: 28 °C (82.4 °F)

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Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	590 °C (1,094 °F)
Decomposition temperature:	Not determined.
Auto igniting:	Product is not selfigniting.
Danger of explosion:	Product is not explosive. However, formation of explosive air/vapo mixtures are possible.
Explosion limits: Lower: Upper:	1.3 Vol % 11.0 Vol %
Vapor pressure at 20 °C (68 °F):	12 hPa (9 mm Hg)
Density: Relative density Vapor density Evaporation rate	Not determined. See Table 1 Other Information Not determined. Not determined.
Solubility in / Miscibility with Water:	Water miscible No
Partition coefficient (n-octanol/wate	e r): Not determined.
· Viscosity: Dynamic: Kinematic:	Not determined. Not determined.
Other information	Table 1. Product specific gravity and VOC data. Name Number Sp.Grav. Vol.(%by wt.) VOC (g/L)
	495C1 M140001 1.105 99 1095 495C2 M140002 1.107 98 1085 495C3 M140003 1.109 97 1075 495C4 M140004 1.110 96 1065 495C5 M140005 1.110 95 1055 495C6 M140006 1.111 94 1045 495C7 M140007 1.113 93 1035 495C7.5 M140507 1.113 92.5 1030 495C8 M140008 1.114 92 1025 495C9 M140009 1.115 91 1015 495C10 M140010 1.116 90 1005 495C12 M140012 1.118 88 985

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability Stable
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.

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· Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight. Contact with incompatible materials.

- · Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Hydrogen chloride (HCl) Possible traces of Phosgene

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC50	· LD/LC50 values that are relevant for classification:		
108-90-7	108-90-7 Chlorobenzene		
Oral	LD50	1110 mg/kg (Rat)	
Dermal	LD50	>7940 mg/kg (rabbit)	
Inhalative	LC50	13.9 mg/L (Rat)	

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Strong irritant with the danger of severe eye injury.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)		
9011-14-7 Poly(methyl methacrylate)	3	
· NTP (National Toxicology Program)		
None of the ingredients are listed.		
· OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients are listed.		

12 Ecological information

· Toxicity

· Aquatic tox	· Aquatic toxicity:		
108-90-7 C	108-90-7 Chlorobenzene		
EC50/24 h	4.30-16.00 mg/l (daphnia magna)		
EC50/96 hr	12.5 mg/l (algae)		
LC100/48 h	0.03-28 mg/l (golden orfe)		
LC50/76 h	4.5-7.4 mg/l (Lepomis macrochirus (Bluegill))		

- Persistence and degradability Expected to biodegrade
- · Behavior in environmental systems:
- · Bioaccumulative potential Not expected to bioaccumulate.

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- · *Mobility in soil* No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

- · Uncleaned packagings:
- Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

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· UN-Number · DOT, ADR, IMDG, IATA	UN1866
· UN proper shipping name · DOT, ADR · IMDG	Resin solution RESIN SOLUTION (CHLOROBENZENE), MARINE POLLUTANT
· IATA	RESIN SOLUTION
T (1 1 1 ()	

- · Transport hazard class(es)
- $\cdot DOT$



Class 3 Flammable liquids

Label

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· ADR, IMDG, IATA



· Class 3 Flammable liquids

· Label

· Packing group

· DOT, ADR, IMDG, IATA

• Environmental hazards: Product contains environmentally hazardous substances:

Chlorobenzene

· Marine pollutant:

· Special precautions for user Warning: Flammable liquids

· Hazard identification number (Kemler code): 30

• EMS Number: F-E,S-D

· Segregation groups Liquid halogenated hydrocarbons

Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· UN ''Model Regulation'': UN1866, Resin solution, 3, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients are listed.

Section 313 (Specific toxic chemical listings):

108-90-7 Chlorobenzene

- · TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.
- · Proposition 65
- · Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

108-90-7 Chlorobenzene

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	(Contd. of page 9)
· TLV (Threshold Limit Value)	
108-90-7 Chlorobenzene	A3
· NIOSH-Ca (National Institute for Occupational Safety and Health)	
None of the ingredients are listed.	
· Massachusetts State Right To Know List	
108-90-7 Chlorobenzene	
· New Jersey State Right To Know List	
108-90-7 Chlorobenzene	
· Pennsylvania Hazardous Substances List	
108-90-7 Chlorobenzene	

- · California SCAQMD Rule 443.1 VOC's: See Table 1 Section 9
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms









GHS02

GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

Chlorobenzene

· Hazard statements

H226 Flammable liquid and vapor. H302+H332 Harmful if swallowed or if inhaled.

Causes skin irritation. H315

H336 May cause drowsiness or dizziness.

H372 Causes damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use alcohol resistant foam to extinguish. P370+P378 In case of fire: Use fire-extinguishing powder to extinguish.

P370+P378 In case of fire: Use carbon dioxide to extinguish. Store in a well-ventilated place. Keep cool. P403+P235

Dispose of contents/container in accordance with local/regional/national/international P501

regulations.

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· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Product safety department
- · Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)
- · Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

- · Date of preparation / last revision 02/01/2022 / 5
- · Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 3: Flammable liquids - Category 3

Acute Tox. 4: Acute toxicity - Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2

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