

Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: 950 PMMA Series Resists in Anisole
- · Article number:

M230001, M230002, M230003, M230004, M230504, M230005, M230505, M230006, M230007, M230008, M230009, M230010, M230011, M230012, M230013, M230015

- · 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Sector of Use SU16 Manufacture of computer, electronic and optical products, electrical equipment
- · Application of the substance / the mixture Photoresist
- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Kayaku Advanced Materials, Inc.

200 Flanders Road

Westborough, MA 01581 Tel: (617) 965-5511

Fax: (617) 965-5818

· Further information obtainable from:

Product Safety

Email: productsafety@kayakuAM.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency: 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



Acute Tox. 4 H332 Harmful if inhaled.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

STOT SE 3 H335 May cause respiratory irritation.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

(Contd. on page 2)

(Contd. of page 1)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

· Hazard pictograms





- · Signal word Warning
- · Hazard-determining components of labelling:

Anisole

· Hazard statements

H226 Flammable liquid and vapour.

H332 Harmful if inhaled.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon

dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 100-66-3	Anisole	80-100%
EINECS: 202-876-1	♠ Flam. Liq. 3, H226; ♠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319: STOT SF 3, H335	

(Contd. on page 3)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 2)

		(· · · · ·	J F . G . /
· Additional Components	:		
CAS: 9011-14-7	Poly(methyl methacrylate)		1-20%
EC number: 618-466-4			

[·] Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

- · After swallowing: If symptoms persist consult doctor.
- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents:

Water with full jet

Water

· 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- · 5.3 Advice for firefighters
- · **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Keep away from ignition sources.

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

- 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

(Contd. on page 4)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 3)

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Use only under yellow light

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

· Information about fire - and explosion protection:

Use explosion-proof apparatus / fittings and spark-proof tools.

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· 7.2 Conditions for safe storage, including any incompatibilities

- · Storage:
- Requirements to be met by storerooms and containers:

Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.

· Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions).

Do not store together with oxidising and acidic materials.

· Further information about storage conditions:

Store in cool, dry conditions in well sealed containers.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

Store in a cool place. Heat will increase pressure and may lead to the receptacle bursting.

· 7.3 Specific end use(s) Preparation of radiation sensitive layers in fabrication of microelectronic devices

SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters
- · Additional information about design of technical facilities: No further data; see item 7.
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

(Contd. on page 5)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

· Protection of hands:

(Contd. of page 4)



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · Material of gloves Nitrile rubber, NBR
- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and	chemical properties
· General Information	
· Appearance: Form:	Liquid
r orm: Colour:	Liquid Clear to light yellow
· Odour:	Strong
· Odour threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition	
Melting point/freezing point:	Undetermined.
Initial boiling point and boiling rang	ge: 184 °C
· Flash point:	43 °C
· Flammability (solid, gas):	Not applicable.
· Ignition temperature:	475 °C
· Decomposition temperature:	Not determined.
· Auto-ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapour pressure at 20 °C:	0.4 hPa
· Density:	See Table 1 Other Information below
· Relative density	Not determined.
· Vapour density	Not determined.

(Contd. on page 6)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

	(Contd. of page
· Evaporation rate	Not determined.
· Solubility in / Miscibility with	
water:	Not miscible or difficult to mix.
Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
9.2 Other information	Name Number Sp.Grav. Vol.(%by wt.) VOC (g/L)
,	950A1 M230001 0.994 99 985
	950A2 M230002 0.996 98 975
	950A3 M230003 0.998 97 970
	950A4 M230004 1.000 96 960
	950A4.5 M230504 1.001 95.5 958
	950A5 M230005 1.004 95 955
	950A5.5 M230505 1.004 94.5 950
	950A6 M230006 1.005 94 945
	950A7 M230007 1.007 93 935
	950A8 M230008 1.009 92 930
	950A9 M230009 1.010 91 920
	950A10 M230010 1.012 90 910
	950A11 M230011 1.014 89 900
	950A12 M230012 1.016 88 895
	950A13 M230013 1.018 87 885
	950A15 M230015 1.022 85 870

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

Exposure to strong acids and oxidizing agents.

- · 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · 10.6 Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Phenol

methyl methacrylate

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity

Harmful if inhaled.

(Contd. on page 7)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 6)

· LD/LC5	· LD/LC50 values relevant for classification:	
100-66-3	100-66-3 Anisole	
Oral	LD50	3700 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (rabbit)

- Primary irritant effect:
- · Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye irritation.

- · Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · Experience with humans: No further relevant information available.
- Additional toxicological information:
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- STOT-single exposure

May cause respiratory irritation.

- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

ſ	· Aquatic toxicity:	
	100-66-3 Anisole	
		40 mg/l (daphnia magna)
	EC50/96 hr	162 mg/l (green algae)
	LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

- · 12.2 Persistence and degradability Moderately /partly biodegradable
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · 12.5 Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

(Contd. on page 8)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 7)

Disposal must be made in accordance with International, National, and regional regulations.

- · Uncleaned packaging:
- **Recommendation:** Disposal must be made according to official regulations.

14.1 UN-Number ADR, IMDG, IATA	UN1866
14.2 UN proper shipping name ADR, IMDG, IATA	RESIN SOLUTION
14.3 Transport hazard class(es)	
ADR, IMDG, IATA	
Class	3 Flammable liquids.
Label	3
14.4 Packing group ADR, IMDG, IATA	III
14.5 Environmental hazards: Marine pollutant:	No
14.6 Special precautions for user	Warning: Flammable liquids.
Hazard identification number (Kemler code):	30
EMS Number:	F-E,S-D
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	sf Not applicable.
Transport/Additional information:	
ADR	
Limited quantities (LQ)	5L
Transport category	3
Tunnel restriction code	D/E
UN "Model Regulation":	UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Directive 2012/18/EU
- · REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

(Contd. on page 9)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 8)

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

- · Department issuing SDS: Product safety department
- · Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)
- · Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity - Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eve Irrit. 2: Serious eve damage/eve irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

- EU