SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: MMA(8.5)MAA Copolymer Series Resists

Article number:
M310002, M310004, M310006, M310007, M310008, M310009, M310010, M310011, M310012, M310512, M310013, M310014, M310015

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Sector of Use: SU16  Manufacture of computer, electronic and optical products, electrical equipment

Product category: PC30  Photo-chemicals

Application of the substance / the mixture: Photoresist

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:
Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818

Further information obtainable from:
Product Safety
Email: productsafety@kayakuAM.com

1.4 Emergency telephone number:
Kayaku Advanced Materials: 617-965-5511
Chemtrec USA Emergency: 800-424-9300 (24 hr)
Chemtrec International Emergency: 703-527-3887 (24 hr)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

- GHS02 flame

Flam. Liq. 3 H226  Flammable liquid and vapour.

- GHS05 corrosion

Eye Dam. 1 H318  Causes serious eye damage.

- GHS07

STOT SE 3  H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.
Trade name: MMA(8.5)MAA Copolymer Series Resists

- **Hazard pictograms**
  - GHS02
  - GHS05
  - GHS07

- **Signal word** Danger

- **Hazard-determining components of labelling:**
  - Ethyl lactate

- **Hazard statements**
  - H226 Flammable liquid and vapour.
  - H318 Causes serious eye damage.
  - H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- **Precautionary statements**
  - P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
  - P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
  - P280 Wear protective gloves/protective clothing/eye protection/face protection.
  - P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
  - P302+P352 IF ON SKIN: Wash with plenty of soap and water.
  - P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
  - P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
  - P337+P313 If eye irritation persists: Get medical advice/attention.
  - P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
  - P403+P405 Store in a well-ventilated place. Keep cool.
  - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**
  - **Results of PBT and vPvB assessment**
    - **PBT:** Not applicable.
    - **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
  - **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**
  - Ethyl lactate: CAS: 97-64-3, EINECS: 202-598-0, Index number: 607-129-00-7
    - Flam. Liq. 3, H226; Eye Dam. 1, H318; Skin Irrit. 2, H315; STOT SE 3, H335
    - 75-99%
  - Poly(methyl methacrylate-co-methacrylic acid): CAS: 25086-15-1
    - Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H333
    - 1-25%
SECTION 4: First aid measures

· 4.1 Description of first aid measures
· General information: Immediately remove any clothing soiled by the product.
· After inhalation:
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· After skin contact:
Immediately wash with water and soap and rinse thoroughly. If skin irritation continues, consult a doctor.
· After eye contact:
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· After swallowing:
If symptoms persist consult doctor.
· 4.2 Most important symptoms and effects, both acute and delayed
No further relevant information available.
· 4.3 Indication of any immediate medical attention and special treatment needed
Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media
· Suitable extinguishing agents:
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
· For safety reasons unsuitable extinguishing agents:
Water with full jet
Water
· 5.2 Special hazards arising from the substance or mixture
Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
· 5.3 Advice for firefighters
· Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources.
· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
· 6.3 Methods and material for containment and cleaning up:
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation. Do not flush with water or aqueous cleansing agents
· 6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
Keep receptacles tightly sealed.

Information about fire - and explosion protection:
Keep ignition sources away - Do not smoke.
Use explosion-proof apparatus / fittings and spark-proof tools.
Protect against electrostatic charges.

7.2 Conditions for safe storage, including any incompatibilities
Storage:

Requirements to be met by storerooms and containers: Store in a cool location.

Information about storage in one common storage facility:
Do not store together with alkalis (caustic solutions).
Do not store together with oxidising and acidic materials.

Further information about storage conditions:
Store in cool, dry conditions in well sealed containers.
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
Additional information about design of technical facilities: No further data; see item 7.

Ingredients with limit values that require monitoring at the workplace:
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls
Personal protective equipment:
General protective and hygienic measures:
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.

Respiratory protection:
In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
**SECTION 9: Physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>General Information</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Appearance</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>Colourless</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Sweetish</td>
</tr>
<tr>
<td><strong>Odour threshold</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>pH-value</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Change in condition</strong></td>
<td></td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Undetermined</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>154 °C</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>46 °C</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Ignition temperature</strong></td>
<td>400 °C</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>Product is not selfigniting</td>
</tr>
<tr>
<td><strong>Explosion properties</strong></td>
<td>Product is not explosive. However, formation of explosive air/vapour mixtures are possible.</td>
</tr>
<tr>
<td><strong>Explosion limits</strong></td>
<td></td>
</tr>
<tr>
<td>Lower</td>
<td>1.0 Vol %</td>
</tr>
<tr>
<td>Upper</td>
<td>17.0 Vol %</td>
</tr>
<tr>
<td><strong>Vapour pressure at 20 °C</strong></td>
<td>3 hPa</td>
</tr>
<tr>
<td><strong>Density</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>See Table 1 Other Information</td>
</tr>
<tr>
<td><strong>Vapour density</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Solubility in / Miscibility with water</strong></td>
<td>Partly miscible.</td>
</tr>
<tr>
<td><strong>Partition coefficient: n-octanol/water</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not determined</td>
</tr>
</tbody>
</table>
9.2 Other information

<table>
<thead>
<tr>
<th>Name</th>
<th>Number</th>
<th>Sp. Grav.</th>
<th>Vol. (% by wt.)</th>
<th>VOC (g/L)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MMA(8.5)MAA EL 2</td>
<td>M310002</td>
<td>1.034</td>
<td>99</td>
<td>1025</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 4</td>
<td>M310004</td>
<td>1.036</td>
<td>98</td>
<td>1015</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 6</td>
<td>M310006</td>
<td>1.037</td>
<td>97</td>
<td>1005</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 7</td>
<td>M310007</td>
<td>1.039</td>
<td>96</td>
<td>1000</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 8</td>
<td>M310008</td>
<td>1.041</td>
<td>95</td>
<td>995</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 9</td>
<td>M310009</td>
<td>1.042</td>
<td>94</td>
<td>980</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 10</td>
<td>M310010</td>
<td>1.043</td>
<td>93</td>
<td>970</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 11</td>
<td>M310011</td>
<td>1.045</td>
<td>92</td>
<td>960</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 12</td>
<td>M310012</td>
<td>1.046</td>
<td>91</td>
<td>950</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 12.5</td>
<td>M310512</td>
<td>1.046</td>
<td>90</td>
<td>940</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 13</td>
<td>M310013</td>
<td>1.047</td>
<td>89</td>
<td>930</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 14</td>
<td>M310014</td>
<td>1.049</td>
<td>88</td>
<td>925</td>
</tr>
<tr>
<td>MMA(8.5)MAA EL 15</td>
<td>M310015</td>
<td>1.052</td>
<td>70</td>
<td>735</td>
</tr>
</tbody>
</table>

SECTİON 10: Stability and reactivity

10.1 Reactivity: No further relevant information available.
10.2 Chemical stability: Stable

10.3 Possibility of hazardous reactions: No dangerous reactions known.

10.4 Conditions to avoid:
- Contact with incompatible materials.
- Heat, flames and sparks. Extremes of temperature and direct sunlight.

10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases

10.6 Hazardous decomposition products: Carbon monoxide and carbon dioxide

SECTİON 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity: Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

<table>
<thead>
<tr>
<th>Route</th>
<th>LD/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>LD50 8200 mg/kg (Rat)</td>
</tr>
<tr>
<td>Dermal</td>
<td>LD50 5000 mg/kg (rabbit)</td>
</tr>
<tr>
<td>Inhalative</td>
<td>LC50 8 hr 5.4 mg/l (Rat)</td>
</tr>
</tbody>
</table>

Primary irritant effect:
- Skin corrosion/irritation: Based on available data, the classification criteria are not met.
- Serious eye damage/irritation: Causes serious eye damage.
- Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.
- Experience with humans: No further relevant information available.

Additional toxicological information:
- CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
- Germ cell mutagenicity: Based on available data, the classification criteria are not met.
SECTION 12: Ecological information

- 12.1 Toxicity
- Aquatic toxicity:
  - 97-64-3 Ethyl lactate
  - EC50/48 h 560 mg/l (daphnia magna)
- 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- 12.4 Mobility in soil No further relevant information available.
- Additional ecological information:
  - General notes:
    - Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
    - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- 12.5 Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.
- 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- 13.1 Waste treatment methods
  - Recommendation
    - Must not be disposed together with household garbage. Do not allow product to reach sewage system.
    - Disposal must be made in accordance with International, National, and regional regulations.
- Uncleaned packaging:
  - Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

- 14.1 UN-Number
  - ADR, IMDG, IATA
  - UN1866
- 14.2 UN proper shipping name
  - ADR
  - IMDG, IATA
  - 1866 RESIN SOLUTION
  - RESIN SOLUTION
Trade name: MMA(8.5)MAA Copolymer Series Resists

· 14.3 Transport hazard class(es)
  · ADR, IMDG, IATA

  · Class 3 Flammable liquids.
  · Label 3

· 14.4 Packing group
  · ADR, IMDG, IATA III

· 14.5 Environmental hazards:
  · Marine pollutant: No

· 14.6 Special precautions for user
  · Hazard identification number (Kemler code): Warning: Flammable liquids. 30
  · EMS Number: F-E,S-E

· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
  · Transport/Additional information: Not applicable.

  · ADR
    · Limited quantities (LQ): 5L
    · Transport category: 3
    · Tunnel restriction code: D/E

  · UN "Model Regulation": UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
  No further relevant information available.

· Directive 2012/18/EU
· REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases
  H226 Flammable liquid and vapour.
  H315 Causes skin irritation.
  H318 Causes serious eye damage.
  H319 Causes serious eye irritation.
  H335 May cause respiratory irritation.
· Classification according to Regulation (EC) No 1272/2008
  Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

· Department issuing SDS: Product safety department

· Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)

· Revision History:
The manufacturer’s information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Abbreviations and acronyms:
  RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
  ICAO: International Civil Aviation Organisation
  ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
  IMDG: International Maritime Code for Dangerous Goods
  IATA: International Air Transport Association
  GHS: Globally Harmonised System of Classification and Labelling of Chemicals
  EINECS: European Inventory of Existing Commercial Chemical Substances
  ELINCS: European List of Notified Chemical Substances
  CAS: Chemical Abstracts Service (division of the American Chemical Society)
  LC50: Lethal concentration, 50 percent
  LD50: Lethal dose, 50 percent
  PBT: Persistent, Bioaccumulative and Toxic
  vPvB: very Persistent and very Bioaccumulative
  Flam. Liq. 3: Flammable liquids – Category 3
  Skin Irrit. 2: Skin corrosion/irritation – Category 2
  Eye Dam. 1: Serious eye damage/eye irritation – Category 1
  Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
  STOT SE 3: Specific target organ toxicity (single exposure) – Category 3