

Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- Trade name: MMA(8.5)MAA Copolymer Series Resists
- · Article number:

M310002, M310004, M310006, M310007, M310008, M310009, M310010, M310011, M310012, M310512, M310013, M310014, M310015

- · 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Sector of Use SU16 Manufacture of computer, electronic and optical products, electrical equipment
- · Application of the substance / the mixture Photoresist
- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Kayaku Advanced Materials, Inc.

200 Flanders Road

Westborough, MA 01581

Tel: (617) 965-5511 Fax: (617) 965-5818

· Further information obtainable from:

Product Safety

Email: productsafety@kayakuAM.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency: 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

(Contd. on page 2)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 1)

· Hazard pictograms







GHS05

· Signal word Danger

Hazard-determining components of labelling:

Ethyl lactate

· Hazard statements

H226 Flammable liquid and vapour. H318 Causes serious eye damage.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P302+P352 *IF ON SKIN: Wash with plenty of soap and water.*

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position P304+P341

comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

If skin irritation or rash occurs: Get medical advice/attention. P333+P313

P337+P313 *If eye irritation persists: Get medical advice/attention.*

In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon P370+P378

dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

· **PBT**: Not applicable. · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 97-64-3	Ethyl lactate	75-100%
EINECS: 202-598-0	🚸 Flam. Liq. 3, H226; 🥎 Acute Tox. 3, H331; 📀 Eye Dam. 1, H318;	
Index number: 607-129-00-7	♦ STOT SE 3, H335-H336	
CAS: 25086-15-1	Poly(methyl methacrylate-co-methacrylic acid)	5-15%
	💠 Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	

(Contd. on page 3)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 2)

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

- · After swallowing: If symptoms persist consult doctor.
- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- · 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents:

Water with full jet

Water

· 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- · 5.3 Advice for firefighters
- · Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources.

- 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

(Contd. on page 4)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 3)

See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

Keep receptacles tightly sealed.

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Use explosion-proof apparatus / fittings and spark-proof tools.

Protect against electrostatic charges.

- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and containers: Store in a cool location.
- · Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions).

Do not store together with oxidising and acidic materials.

· Further information about storage conditions:

Store in cool, dry conditions in well sealed containers.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

· 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters
- · Additional information about design of technical facilities: No further data; see item 7.
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

(Contd. on page 5)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

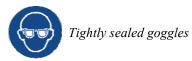
Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 4)

- · Material of gloves Nitrile rubber, NBR
- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



SECTION	9.	Physical	and c	hemical	nronerties
DECITOR	∕·	1 hysicul	unu c	icmicui	properties

· 9.1 Information on basic physical and c	rhemical properties
· General Information	
· Appearance:	
Form:	Liquid
Colour:	Colourless
Odour:	Sweetish
· Odour threshold:	Not determined.
· pH-value:	Not determined.
Change in condition	
Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range	: 134 °C
· Flash point:	46 °C
· Flammability (solid, gas):	Not applicable.
· Ignition temperature:	400 °C
· Decomposition temperature:	Not determined.
· Auto-ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Explosion limits:	
Lower:	1.0 Vol %
Upper:	17.0 Vol %
· Vapour pressure at 20 °C:	3 hPa
· Density:	Not determined
· Relative density	See Table 1 Other Information
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Partly miscible.
Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
	(Contd on page 1)

(Contd. on page 6)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

				(Conto	l. of page :
Kinematic:	Not determined.				
· 9.2 Other information	Name L)	Number	Sp. Grav.	Vol.(%by wt.)	VOC (g
	MMA(8.5)MAA EL 2	M310002	1.034	99	1025
	MMA(8.5)MAA EL 4	M310004	1.036	98	1015
	MMA(8.5)MAA EL 6	M310006	1.037	97	1005
	MMA(8.5)MAA EL 7	M310007	1.039	96	1000
	MMA(8.5)MAA EL 8	M310008	1.041	95	995
	MMA(8.5)MAA EL 9	M310009	1.042	94	980
	MMA(8.5)MAA EL 10	M310010	1.043	93	970
	MMA(8.5)MAA EL 11	M310011	1.045	92	960
	MMA(8.5)MAA EL 12	M310012	1.046	91	950
	MMA(8.5)MAA EL 12.5	M310512	1.046	90	940
	MMA(8.5)MAA EL 13	M310013	1.047	89	930
	MMA(8.5)MAA EL 14	M310014	1.049	88	925
	MMA(8.5)MAA EL 15	M310015	1.052	70	735

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability Stable
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid

Contact with incompatible materials.

Heat, flames and sparks. Extremes of temperature and direct sunlight.

- · 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · 10.6 Hazardous decomposition products: Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.

· LD/LC50	· LD/LC50 values relevant for classification:		
97-64-3 Et	97-64-3 Ethyl lactate		
Oral	LD50	8200 mg/kg (Rat)	
Dermal	LD50	5000 mg/kg (rabbit)	
Inhalative	LC50 8 hr	5.4 mg/l (Rat)	

- · Primary irritant effect:
- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- · Serious eye damage/irritation

Causes serious eye damage.

- Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- Experience with humans: No further relevant information available.
- Additional toxicological information:
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.

(Contd. on page 7)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 6)

- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure
- May cause respiratory irritation. May cause drowsiness or dizziness.
- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity:

97-64-3 Ethyl lactate

EC50/48 h 560 mg/l (daphnia magna)

- · 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · 12.5 Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Disposal must be made in accordance with International, National, and regional regulations.

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.

SECTION 1	4: Transport	t inform	ation

· 14.1 UN-Number	
· ADR, IMDG, IATA	

UN1866

· 14.2 UN proper shipping name

 $\cdot ADR$

1866 RESIN SOLUTION

· IMDG, IATA

RESIN SOLUTION

(Contd. on page 8)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 7)

· 14.3	Transport I	hazard	cl	ass(es)	
--------	-------------	--------	----	------	-----	--

· ADR, IMDG, IATA



•			
· Class	3 Flammable liquids.		
· Label	3		
· 14.4 Packing group			
· ADR, IMDG, IATA	III		
· 14.5 Environmental hazards:			
· Marine pollutant:	No		
· 14.6 Special precautions for user	Warning: Flammable liquids.		
Hazard identification number (Kemler code):	30		
EMS Number:	F-E, <u>S-E</u>		
· 14.7 Transport in bulk according to Annex II of			
Marpol and the IBC Code	Not applicable.		

 $\cdot \textit{Transport/Additional information:}$

 \cdot ADR

Limited quantities (LQ)
Transport category
Tunnel restriction code
5L
3
D/E

· UN ''Model Regulation'': UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Directive 2012/18/EU
- · REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
- · 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

(Contd. on page 9)



Printing date 21.04.2021 Version number 4 Revision: 21.04.2021

Trade name: MMA(8.5)MAA Copolymer Series Resists

(Contd. of page 8)

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

· Department issuing SDS: Product safety department

· Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)

· Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 3: Acute toxicity – Category 3

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation - Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

- EU