ADVANCED MATERIALS

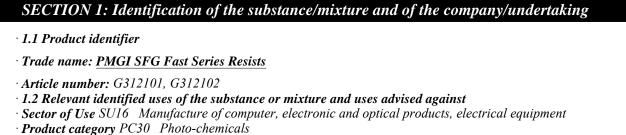
Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 3

Revision: 12.10.2021



• Application of the substance / the mixture Photoresist

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier: Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818

Further information obtainable from: Product Safety
Email: productsafety@kayakuAM.com
1.4 Emergency telephone number: Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture · Classification according to Regulation (EC) No 1272/2008

GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.

GHS07

Skin Irrit. 2 H315 Causes skin irritation. Eye Irrit. 2 H319 Causes serious eye irritation.

 • 2.2 Label elements
 • Labelling according to Regulation (EC) No 1272/2008 The product is classified and labelled according to the CLP regulation.
 • Hazard pictograms



• Signal word Warning • Hazard statements H226 Flammable liquid and vapour.

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H315 Causes skin	irritation.
H319 Causes serie	ous eve irritation.
· Precautionary sta	•
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P341	<i>IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.</i>
P305+P351+P33	8 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	<i>If eye irritation persists: Get medical advice/attention.</i>
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
· 2.3 Other hazards	

· Results of PBT and vPvB assessment

• **PBT:** Not applicable.

• **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· Description: Mixture of substances listed below with nonhazardous additions.

CAS: 120-92-3	Cyclopentanone	65-85%
EINECS: 204-435-9 Index number: 606-025-00-9 Reg.nr.: 01-2119495595-21-0000	Tlam. Liq. 3, H226; 🗘 Skin Irrit. 2, H315; Eye Irrit. 2, H319	_
CAS: 102322-80-5	Polyaliphatic imide copolymer Skin Irrit. 2, H315; Eye Irrit. 2, H319	_ 1-25%
CAS: 107-98-2 EINECS: 203-539-1 Index number: 603-064-00-3	1-methoxy-2-propanol Flam. Liq. 3, H226; STOT SE 3, H336	1-15%

• Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

• 4.1 Description of first aid measures

· General information: Immediately remove any clothing soiled by the product.

• After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

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• After skin contact: Immediately wash with water and soap and rinse thoroughly. If skin irritation continues, consult a doctor.

• *After eye contact:*

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing: If symptoms persist consult doctor.

• 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

• 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

• Suitable extinguishing agents: Alcohol resistant foam Fire-extinguishing powder Carbon dioxide

• For safety reasons unsuitable extinguishing agents: Water with full jet Water

• 5.2 Special hazards arising from the substance or mixture Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

• 5.3 Advice for firefighters

· Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources.
6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

6.4 Reference to other sections See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION 7: Handling and storage

• 7.1 Precautions for safe handling Ensure good ventilation/exhaust at the workplace. Prevent formation of aerosols. Keep receptacles tightly sealed.

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IOELV Short-term value: 568 mg/m³, 150 ppm Long-term value: 375 mg/m³, 100 ppm Skin

• Additional information: The lists valid during the making were used as basis.

· 8.2 Exposure controls

- · Personal protective equipment:
- General protective and hygienic measures:
- Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

• Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. • *Material of gloves Nitrile rubber, NBR*

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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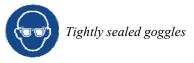
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• Eye protection:



9.1 Information on basic physical and c	hemical properties
General Information	
Appearance: Form:	Liquid
Colour:	Clear to light yellow
Odour:	Slightly sweet
Odour threshold:	Not determined.
pH-value:	Not determined.
Change in condition	
Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range	: 120 °C
Flash point:	30 °C
Flammability (solid, gas):	Not applicable.
Ignition temperature:	270 °C
Decomposition temperature:	Not determined.
Auto-ignition temperature:	Product is not selfigniting.
Explosive properties:	<i>Product is not explosive. However, formation of explosive air/vapou mixtures are possible.</i>
Explosion limits:	
Lower:	2.3 Vol %
Upper:	Not determined.
Vapour pressure at 20 °C:	12 hPa
Density:	Not determined
Relative density	See Table 1 Other Information
Vapour density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
water:	Not miscible or difficult to mix.
Partition coefficient: n-octanol/water:	Not determined.
Viscosity:	
Dynamic:	Not determined.
Dynamic: Kinematic:	Not determined. Not determined.



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• 9.2 Other information	Name Number Sp. Grav. Vol.(%by wt.) VOC(g/L)	
	SFG 1F G312101 0.950 99 940	
	SFG 2F G312102 0.960 98 940	

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

- 10.2 Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid
- Contact with incompatible materials.
- Heat, flames and sparks. Extremes of temperature and direct sunlight.
- 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · 10.6 Hazardous decomposition products:
- Carbon monoxide and carbon dioxide

Nitrogen oxides

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

• Acute toxicity Based on available data, the classification criteria are not met.

ו <i>LD/LC50 ו</i>	· LD/LC50 values relevant for classification:		
120-92-3 (Cyclopenta	none	
Oral	LD50	1180 mg/kg (Rat)	
Dermal	LD50	>2000 mg/kg (rabbit)	
Inhalative	LC50/4 h	>19.5 mg/l (Rat)	
107-98-21	-methoxy-	2-propanol	
Oral	LD50	5660 mg/kg (Rat)	
Dermal	LD50	13000 mg/kg (rabbit)	
Inhalative	LC50/4 h	54.6 mg/l (Rat)	
102322-80	-5 Polyalip	phatic imide copolymer	
Oral	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)	
Dermal	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)	

· Primary irritant effect:

· Skin corrosion/irritation

Causes skin irritation.

• Serious eye damage/irritation

Causes serious eye irritation.

• Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

• Additional toxicological information:

· CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)

· Germ cell mutagenicity Based on available data, the classification criteria are not met.

· Carcinogenicity Based on available data, the classification criteria are not met.

• Reproductive toxicity Based on available data, the classification criteria are not met.

• STOT-single exposure Based on available data, the classification criteria are not met.

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• **STOT-repeated exposure** Based on available data, the classification criteria are not met. • **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

· 12.1 Toxicuy		
· Aquatic toxicity:		
120-92-3 Cyclopentanone		
EC50/48 h	100 mg/l (daphnia magna)	
EC50/72 h	>100 mg/l (scenedesmus subspicatus)	
LC50/96 h	>100 mg/l (fish)	
107-98-2 1-methoxy-2-propanol		
	23300 mg/l (daphnia magna)	
	>1000 mg/l (green algae)	
LC50/96 h	20800 mg/l (Pimephales promelas)	
· 12.3 Bioaccu · 12.4 Mobilit	ence and degradability Moderately /partly biodegradable umulative potential No further relevant information available. y in soil No further relevant information available. cological information: es:	

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· 12.5 Results of PBT and vPvB assessment

• *PBT:* Not applicable.

• **vPvB:** Not applicable.

• 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Disposal must be made in accordance with International, National, and regional regulations.

• Uncleaned packaging:

• Recommendation: Disposal must be made according to official regulations.

· 14.1 UN-Number		
ADR, IMDG, IATA	UN1866	
· 14.2 UN proper shipping name		
ADR	1866 RESIN SOLUTION	
· IMDG, IATA	RESIN SOLUTION	



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14.3 Transport hazard class(es)	
ADR, IMDG, IATA	
· Class	3 Flammable liquids.
· Label	3
· 14.4 Packing group · ADR, IMDG, IATA	III
14.5 Environmental hazards: Marine pollutant:	No
14.6 Special precautions for user	Warning: Flammable liquids.
Hazard identification number (Kemler code): EMS Number:	33 F-E,S-E
	·
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	of Not applicable.
Transport/Additional information:	
ADR	
Limited quantities (LQ)	5L
Transport category	3 D/E
Tunnel restriction code	
UN "Model Regulation":	UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

• 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

· Directive 2012/18/EU

- · REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

• *Relevant phrases* H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

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Department issuing SDS: Product safety dep	artment
Contact: Tom Cole, EHS Manager (tcole@ka	
Revision History:	·
•	l, the product hazard information in Section 2 and the compon
hazard information in Section 3 have been up	
Abbreviations and acronyms:	Autou.
	t des marchandises dangereuses par chemin de fer (Regulations Concerning
International Transport of Dangerous Goods by Rail)	, des marchanaises dangereases par chemin de fer (Regulations Concerning
ICAO: International Civil Aviation Organisation	
8	handises dangereuses par route (European Agreement Concerning the Internatio
Carriage of Dangerous Goods by Road)	
IMDG: International Maritime Code for Dangerous Good	ds
IATA: International Air Transport Association	
GHS: Globally Harmonised System of Classification and	
EINECS: European Inventory of Existing Commercial Ch	
ELINCS: European List of Notified Chemical Substances	
CAS: Chemical Abstracts Service (division of the America LC50: Lethal concentration, 50 percent	in Chemical Society)
LD50: Lethal dose, 50 percent	
<i>PBT: Persistent, Bioaccumulative and Toxic</i>	
<i>vPvB: very Persistent and very Bioaccumulative</i>	
Flam. Liq. 3: Flammable liquids – Category 3	
Skin Irrit. 2: Skin corrosion/irritation – Category 2	
Eye Irrit. 2: Serious eye damage/eye irritation - Category	v 2
STOT SE 3: Specific target organ toxicity (single exposur	e) – Category 3