

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date 08.02.2022

Version number 2

Revision: 08.02.2022

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

- **1.1 Product identifier**
- **Trade name:** PN 1000 Developer
- **Article number:** Y056075
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
- **Application of the substance / the mixture** Photoresist Developer
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Kayaku Advanced Materials, Inc.  
200 Flanders Road  
Westborough, MA 01581  
Tel: (617) 965-5511  
Fax: (617) 965-5818
- **Further information obtainable from:**  
Product Safety  
Email: [productsafety@kayakuAM.com](mailto:productsafety@kayakuAM.com)
- **1.4 Emergency telephone number:**  
Kayaku Advanced Materials : 617-965-5511  
Chemtrec USA Emergency : 800-424-9300 (24 hr)  
Chemtrec International Emergency : 703-527-3887 (24 hr)

**SECTION 2: Hazards identification**

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02



GHS05



GHS07

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· **Signal word** *Danger*

· **Hazard statements**

H226 *Flammable liquid and vapour.*

H318 *Causes serious eye damage.*

H335-H336 *May cause respiratory irritation. May cause drowsiness or dizziness.*

· **Precautionary statements**

P210 *Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.*

P261 *Avoid breathing dust/fume/gas/mist/vapours/spray.*

P280 *Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.*

P301+P310 *IF SWALLOWED: Immediately call a POISON CENTER/ doctor.*

P302+P352 *IF ON SKIN: Wash with plenty of soap and water.*

P304+P341 *IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.*

P305+P351+P338 *IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*

P333+P313 *If skin irritation or rash occurs: Get medical advice/attention.*

P337+P313 *If eye irritation persists: Get medical advice/attention.*

P370+P378 *In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.*

P403+P235 *Store in a well-ventilated place. Keep cool.*

P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **2.3 Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

· **3.2 Chemical characterisation: Mixtures**

· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 123-42-2 EINECS: 204-626-7 Index number: 603-016-00-1	4-hydroxy-4-methylpentan-2-one ⚠ Flam. Liq. 3, H226; ⚠ Eye Irrit. 2, H319	60-80%
CAS: 97-64-3 EINECS: 202-598-0 Index number: 607-129-00-7	Ethyl lactate ⚠ Flam. Liq. 3, H226; ⚠ Eye Dam. 1, H318; ⚠ Skin Irrit. 2, H315; STOT SE 3, H335	10-25%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

· **4.1 Description of first aid measures**

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:** Generally the product does not irritate the skin.

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**· After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

**· After swallowing: If symptoms persist consult doctor.**

**· 4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

**· 4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

**SECTION 5: Firefighting measures****· 5.1 Extinguishing media****· Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

ABC powder

**· For safety reasons unsuitable extinguishing agents:** Water with full jet

**· 5.2 Special hazards arising from the substance or mixture** No further relevant information available.

**· 5.3 Advice for firefighters**

**· Protective equipment:** Wear self-contained respiratory protective device.

**SECTION 6: Accidental release measures****· 6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources.

**· 6.2 Environmental precautions:**

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

**· 6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

**· 6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**SECTION 7: Handling and storage****· 7.1 Precautions for safe handling**

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

Keep away from heat and direct sunlight.

**· Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Use explosion-proof apparatus / fittings and spark-proof tools.

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- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
  - Do not store together with oxidising and acidic materials.
  - Do not store together with alkalis (caustic solutions).
- **Further information about storage conditions:**
  - Store in cool, dry conditions in well sealed containers.
  - Protect from heat and direct sunlight.
  - Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.
- **Ingredients with limit values that require monitoring at the workplace:**
  - The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from food and beverages.
  - Immediately remove all soiled and contaminated clothing
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes.
- **Respiratory protection:**
  - In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
  - The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

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### SECTION 9: Physical and chemical properties

#### · 9.1 Information on basic physical and chemical properties

##### · General Information

##### · Appearance:

Form:	Fluid
Colour:	Clear to light yellow
Odour:	Characteristic
Odour threshold:	Not determined.

pH-value:	Not determined.
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##### · Change in condition

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	150 °C

Flash point:	46 °C
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Flammability (solid, gas):	Not applicable.
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Ignition temperature:	400 °C
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Decomposition temperature:	Not determined.
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Auto-ignition temperature:	Product is not selfigniting.
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Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
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##### · Explosion limits:

Lower:	1.0 Vol %
Upper:	17.0 Vol %

Vapour pressure at 20 °C:	1.1 hPa
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Density at 20 °C:	0.9557 g/cm <sup>3</sup>
Relative density	Not determined.
Vapour density	Not determined.
Evaporation rate	Not determined.

Solubility in / Miscibility with water:	Fully miscible.
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Partition coefficient: n-octanol/water:	Not determined.
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##### · Viscosity:

Dynamic:	Not determined.
Kinematic:	Not determined.

##### · Solvent content:

Organic solvents:	0.0 %
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9.2 Other information	No further relevant information available.
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### SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

· 10.2 Chemical stability Stable

· Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

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- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**  
Heat, flames and sparks. Extremes of temperature and direct sunlight.  
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

#### · **LD/LC50 values relevant for classification:**

##### **123-42-2 4-hydroxy-4-methylpentan-2-one**

Oral	LD50	2520 mg/kg (Rat)
Dermal	LD50	13500 mg/kg (rab)
Inhalative	LC50/4 h	1500 mg/l (Rat)

##### **97-64-3 Ethyl lactate**

Oral	LD50	8200 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (rabbit)
Inhalative	LC50 8 hr	5.4 mg/l (Rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation**  
Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**  
May cause respiratory irritation. May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

#### · **12.1 Toxicity**

##### · **Aquatic toxicity:**

##### **123-42-2 4-hydroxy-4-methylpentan-2-one**

EC50/24 h	9000 mg/l (daphnia magna)
LC50/96 h	420 mg/l (Lepomis macrochirus (Bluegill))

##### **97-64-3 Ethyl lactate**

LC50/96 h	320 mg/l (zebra fish)
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- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.

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- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
*Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water*  
*Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.*
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
*Must not be disposed together with household garbage. Do not allow product to reach sewage system.*  
*Disposal must be made in accordance with International, National, and regional regulations.*
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

### SECTION 14: Transport information

· <b>14.1 UN-Number</b>	UN1993
· <b>ADR, IMDG, IATA</b>	
· <b>14.2 UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (DIACETONE ALCOHOL, ETHYL LACTATE)
· <b>ADR, IMDG</b>	
· <b>IATA</b>	Flammable liquid, n.o.s. (Diacetone alcohol, Ethyl lactate)
· <b>14.3 Transport hazard class(es)</b>	
· <b>ADR, IMDG, IATA</b>	
	
· <b>Class</b>	3 Flammable liquids.
· <b>Label</b>	3
· <b>14.4 Packing group</b>	III
· <b>ADR, IMDG, IATA</b>	
· <b>14.5 Environmental hazards:</b>	Not applicable.
· <b>14.6 Special precautions for user</b>	Warning: Flammable liquids.
· <b>Hazard identification number (Kemler code):</b>	30
· <b>EMS Number:</b>	F-E, <u>S</u> -E
· <b>Stowage Category</b>	A

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· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>ADR</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>Transport category</b>	3
· <b>Tunnel restriction code</b>	D/E
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>UN "Model Regulation":</b>	UN 1993 FLAMMABLE LIQUID, N.O.S. (DIACETONE ALCOHOL, ETHYL LACTATE), 3, III

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- Directive 2012/18/EU
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Seveso category P5c FLAMMABLE LIQUIDS**
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5.000 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50.000 t
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**  
 H226 Flammable liquid and vapour.  
 H315 Causes skin irritation.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H335 May cause respiratory irritation.
- **Classification according to Regulation (EC) No 1272/2008**  
 Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.
- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)
- **Revision History:** New SDS.

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**Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

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