

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/23/2021

Reviewed on 08/23/2021

1 Identification

- **Product identifier**
- **Trade name:** SU-8 Series Resists
- **Product number:** Y131240, Y131252, Y131259, Y131263, Y131265, Y131269, Y131273, Y131274, Y131275
- **Application of the substance / the mixture** Photoresist
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Information department:**
 Product Safety
 Email: productsafety@kayakuAM.com
- **Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300
 Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Acute Tox. 4	H302 Harmful if swallowed.
Skin Irrit. 2	H315 Causes skin irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.
STOT SE 3	H336 May cause drowsiness or dizziness.

Aquatic Acute 2	H401 Toxic to aquatic life.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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Trade name: SU-8 Series Resists

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Hazard pictograms


GHS05 GHS07 GHS09

Signal word Danger
Hazard-determining components of labeling:

gamma-Butyrolactone

Epoxy resin

Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

Hazard statements

H302 Harmful if swallowed.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

H401 Toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:
NFPA ratings (scale 0 - 4)


Health = 3

Fire = 1

Reactivity = 0

HMIS-ratings (scale 0 - 4)


Health = *3

Fire = 1

Reactivity = 0

Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.

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 · **vPvB:** Not applicable.

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3 Composition/information on ingredients

 · **Chemical characterization:** Mixtures

 · **Description:** Mixture of the substances listed below with nonhazardous additions.

 · **Dangerous components:**

	Epoxy resin ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317	35-75%
96-48-0	gamma-Butyrolactone ⚠ Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; STOT SE 3, H336	20-60%
108-32-7	Propylene carbonate ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319	1-5%
89452-37-9	Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2) ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410; ⚠ Skin Sens. 1, H317	0.5-5.0%
71449-78-0	Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1) ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410; ⚠ Skin Sens. 1, H317	0.5-5.0%

4 First-aid measures

 · **Description of first aid measures**

 · **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

 · **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

 · **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

 · **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

 · **After swallowing:**

 Do not induce vomiting; immediately call for medical help.
 Wash out mouth.

 · **Information for doctor:**

 · **Most important symptoms and effects, both acute and delayed** No further relevant information available.

 · **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

 · **Extinguishing media**

 · **Suitable extinguishing agents:**

Fire-extinguishing powder

Alcohol resistant foam

ABC powder

 · **For safety reasons unsuitable extinguishing agents:** Water with full jet

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- **Special hazards arising from the substance or mixture**
In case of fire, the following can be released:
 Carbon monoxide (CO)
 Hydrogen fluoride (HF)
 Formation of toxic gases is possible during heating or in case of fire.
- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
- **Environmental precautions:**
Do not allow product to reach sewage system or any drains.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:

96-48-0	gamma-Butyrolactone	3.6 mg/m ³
108-32-7	Propylene carbonate	34 mg/m ³

· PAC-2:

96-48-0	gamma-Butyrolactone	39 mg/m ³
108-32-7	Propylene carbonate	370 mg/m ³

· PAC-3:

96-48-0	gamma-Butyrolactone	310 mg/m ³
108-32-7	Propylene carbonate	2,200 mg/m ³

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaust at the workplace.
Store in cool, dry place in tightly closed containers.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Use explosion-proof apparatus / fittings and spark-proof tools.
Protect against electrostatic charges.
Keep ignition sources away - Do not smoke.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**
 Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
 Store in a cool location.
- **Information about storage in one common storage facility:**
 Do not store together with oxidizing and acidic materials.
 Do not store together with alkalis (caustic solutions).
- **Further information about storage conditions:**
 Protect from exposure to the light.
 Keep container well-sealed in cool, dry location.
 This product is hygroscopic.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· Control parameters

· Components with limit values that require monitoring at the workplace:

89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

 ACGIH TLV TWA 0.5 mg/m³

 NIOSH IDLH 50 mg/m³

 OSHA PEL 0.5 mg/m³
71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

 ACGIH TLV TWA: 0.5 mg/m³

 NIOSH IDLH 50 mg/m³

 OSHA PEL 0.5 mg/m³

- **Additional information:** The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

- Keep away from food and beverages.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

· Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves Nitrile rubber, NBR

· Penetration time of glove material Contact glove manufacture for break-through time.

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· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Fluid
Color:	Clear to light yellow
Odor:	Mild
Odor threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	205 °C (401 °F)

· Flash point: 100 °C (212 °F)

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature: 445 °C (833 °F)

· Decomposition temperature: Not determined.

· Auto igniting: Product is not selfigniting.

· Danger of explosion: Product does not present an explosion hazard.

· Explosion limits:

Lower:	2.7 Vol %
Upper:	15.6 Vol %

· Vapor pressure at 20 °C (68 °F): 1 hPa (0.8 mm Hg)

· Density: See Table 1 Other Information below

· Relative density: Not determined.

· Vapor density: Not determined.

· Evaporation rate: 1.6-2.3 (BuAc=1)

· Solubility in / Miscibility with

Water: Partly miscible.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic:	Not determined.
Kinematic:	Not determined.

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 · **Solvent content:**
VOC content:

See Table 1 below

 · **Other information**

Table 1. Product specific gravimetry, VOC, and water solubility data.

Name	Sp. Grav.	%by wt.	Volatiles VOC	Water
			(g/L)	Solubility (Wt %)
SU8-2	1.123	60.5	680	60.5
SU8-5	1.164	45-50	560	45-50
SU8-10	1.187	35-40	490	35-40
SU8-25	1.200	35-40	440	35-40
SU8-40	1.210	33-37	425	33-37
SU8-50	1.219	30-35	380	30-35
SU8-100	1.233	20-30	330	20-30
SU8-250	1.236	20-30	320	20-30
SU8-500+	1.237	20-30	310	20-30

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** Exothermic polymerization.
- **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Antimony oxide
Corrosive gases/vapors
Danger of toxic pyrolysis products.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

 · **LD/LC50 values that are relevant for classification:**
Epoxy resin

Oral	LD50	>2000 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50	5 mg/L (Rat)

96-48-0 gamma-Butyrolactone

Oral	LD50	1540 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (gui)
Inhalative	LC50/4 h	>5.1 mg/l (Rat)

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108-32-7 Propylene carbonate

Oral	LD50	29000 mg/kg (Rat)
Dermal	LD50	>20,000 mg/kg (rabbit)

· Primary irritant effect:

 · **on the skin:** Irritant to skin and mucous membranes.

 · **on the eye:** Irritating effect.

 · **Sensitization:** Sensitization possible through skin contact.

· Additional toxicological information:

 The product shows the following dangers according to internally approved calculation methods for preparations:
 Harmful
 Irritant

· Carcinogenic categories
· IARC (International Agency for Research on Cancer)

96-48-0	gamma-Butyrolactone	3
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· NTP (National Toxicology Program)

None of the ingredients are listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients are listed.

12 Ecological information

· Toxicity
· Aquatic toxicity:

Epoxy resin		
100<LC/EC/IC 50	≤1000 mg/l (algae)	
	≤1000 mg/l (fish)	
	≤1000 mg/l (invertebrates)	
96-48-0 gamma-Butyrolactone		
EC50/17 h	>10000 mg/l (bacterium)	
EC50/48 h	>500 mg/l (daphnia magna)	
EC50/72 h	360 mg/l (green algae)	
LC50/96 h	>220 - <460 mg/l (golden orfe)	
89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)		
LC50/24 h	4.4 mg/l (daphnia)	
LC50/48 hr	0.68 mg/L (daphnia)	
71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)		
LC50/24 h	4.4 mg/l (daphnia)	
LC50/48 hr	0.68 mg/L (daphnia)	

 · **Persistence and degradability** A part of the components is biodegradable.

 · **Behavior in environmental systems:**

 · **Bioaccumulative potential** No further relevant information available.

 · **Mobility in soil** No further relevant information available.

 · **Ecotoxic effects:**

 · **Remark:** Toxic for fish

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Trade name: SU-8 Series Resists

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· Additional ecological information:
· General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
 Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

· Results of PBT and vPvB assessment

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· Waste treatment methods
· Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.

Disposal must be made in accordance with Federal, State, and Local regulations.

· Uncleaned packagings:

· **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

· UN-Number
· DOT, ADR, IMDG, IATA

UN3082

· UN proper shipping name
· DOT

Environmentally hazardous substance, liquid, n.o.s. (Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1), Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2))

· ADR, IATA

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1), Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2))

· IMDG

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1), Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)), MARINE POLLUTANT

· Transport hazard class(es)
· DOT, ADR, IMDG, IATA

· Class

9 Miscellaneous dangerous substances and articles

· Label

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· Packing group · DOT, ADR, IMDG, IATA	III
· Environmental hazards:	Product contains environmentally hazardous substances: Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)]
· Marine pollutant:	Yes
· Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Stowage Category	Warning: Miscellaneous dangerous substances and articles 90 F-A,S-F A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information: · DOT · Quantity limitations	 On passenger aircraft/rail: No limit On cargo aircraft only: No limit
· ADR · Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (SULFONIUM, DIPHENYL[4-(PHENYLTHIO)PHENYL]-, (OC-6-11)-HEXAFLUOROANTIMONATE(1-) (1:1), SULFONIUM, (THIODI-4,1-PHENYLENE) BIS[DIPHENYL-, (OC-6-11)-HEXAFLUOROANTIMONATE (1-) (1:2)], 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)]

· TSCA (Toxic Substances Control Act):

All ingredients are listed or comply with TSCA regulations.

All components have the value ACTIVE.

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· Hazardous Air Pollutants

None of the ingredients are listed.

· Proposition 65
· Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories
· EPA (Environmental Protection Agency)

None of the ingredients are listed.

· TLV (Threshold Limit Value)

None of the ingredients are listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· New Jersey State Right To Know List

96-48-0 | gamma-Butyrolactone

· Pennsylvania Hazardous Substances List

96-48-0 | gamma-Butyrolactone

· California SCAQMD Rule 443.1 VOC's: See Table 1 - Section 9
· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms


GHS05 GHS07 GHS09

· Signal word Danger

· Hazard-determining components of labeling:

gamma-Butyrolactone

Epoxy resin

Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

· Hazard statements

H302 Harmful if swallowed.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

H401 Toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

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Trade name: SU-8 Series Resists

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· Precautionary statements

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P310 If swallowed: Immediately call a poison center/doctor.
- P302+P352 If on skin: Wash with plenty of soap and water.
- P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Product safety department

· Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)

· Revision History:

The business address of the manufacturer in Section 1 was updated. The hazard classification and precautionary statements for the mixture in Section 2 were revised. The toxicology data in Sections 11 and 12 were revised.

Updated hazards for gamma-Butyrolactone (CAS 96-48-0)

· Date of preparation / last revision 08/23/2021 / 7

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

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Trade name: SU-8 Series Resists*Skin Sens. 1: Skin sensitisation – Category 1**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3**Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1**Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2**Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1**Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2**· * Data compared to the previous version altered.*

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US