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according to 1907/2006/EC, Article 31

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name: XP PriElex® SU-8 1.0**

· **Article number:** J143032
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
· **Application of the substance / the mixture** Photoresist

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Manufacturer:
Kayaku Advanced Materials
200 Flanders Road
Westborough, MA 01581
Telephone: (617) 965-5511
Fax: (617) 965-5818

Importer:
A-Gas Electronic Materials
Unit 3, IO Centre
Swift Valley
Rugby, Warwickshire
CV21 1TW, UK
Tel: +44-0-1788-537535
Fax: +44-0-1788-535835
Website: www.agasem.com
Email: customerservice.em@agas.com

· **Further information obtainable from:**
Product Safety
Email: productsafety@kayakuAM.com
· **1.4 Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300 (24 hr)
Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**


flame

Flam. Liq. 3 H226 Flammable liquid and vapour.


health hazard

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

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corrosion

Eye Dam. 1 H318 Causes serious eye damage.

Skin Irrit. 2 H315 Causes skin irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H336 May cause drowsiness or dizziness.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
· **Hazard pictograms**

GHS02 GHS05 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labelling:**
Proprietary Epoxy Resin
gamma-Butyrolactone
1-Methoxy-2-propanol acetate
· **Hazard statements**
H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.
H373 May cause damage to organs through prolonged or repeated exposure.
· **Precautionary statements**

P210	*Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.*
P261	*Avoid breathing dust/fume/gas/mist/vapours/spray.*
P280	*Wear protective gloves/protective clothing/eye protection/face protection.*
P301+P310	*IF SWALLOWED: Immediately call a POISON CENTER/ doctor.*
P302+P352	*IF ON SKIN: Wash with plenty of soap and water.*
P304+P341	*IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.*
P305+P351+P338	*IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
P333+P313	*If skin irritation or rash occurs: Get medical advice/attention.*
P337+P313	*If eye irritation persists: Get medical advice/attention.*
P370+P378	*In case of fire: Use alcohol resistant foam to extinguish.*
P370+P378	*In case of fire: Use fire-extinguishing powder to extinguish.*
P370+P378	*In case of fire: Use carbon dioxide to extinguish.*

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P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2 Chemical characterisation: Mixtures**
· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 120-92-3 EINECS: 204-435-9	Cyclopentanone Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2, H319	40-60%
CAS: 108-65-6 EINECS: 203-603-9	1-Methoxy-2-propanol acetate Flam. Liq. 3, H226; STOT SE 3, H336	25-50%
	Proprietary Epoxy Resin STOT RE 2, H373; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 4, H413	10-25%
CAS: 96-48-0 EINECS: 202-509-5	gamma-Butyrolactone Eye Dam. 1, H318; Acute Tox. 4, H302; STOT SE 3, H336	5-15%
	Proprietary Photoacid Initiator Aquatic Chronic 2, H411; Acute Tox. 4, H302; Acute Tox. 4, H332	<1%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:** Immediately remove any clothing soiled by the product.
· **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· **After swallowing:** If symptoms persist consult doctor.
· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder

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Carbon dioxide
· ***For safety reasons unsuitable extinguishing agents:*** *Water with full jet*
· ***5.2 Special hazards arising from the substance or mixture***
Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
· ***5.3 Advice for firefighters***
· ***Protective equipment:*** *Wear self-contained respiratory protective device.*

SECTION 6: Accidental release measures

· ***6.1 Personal precautions, protective equipment and emergency procedures***
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources.
· ***6.2 Environmental precautions:***
Do not allow to enter sewers/ surface or ground water.
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
· ***6.3 Methods and material for containment and cleaning up:***
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
· ***6.4 Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· ***7.1 Precautions for safe handling***
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
Keep receptacles tightly sealed.
· ***Information about fire - and explosion protection:***
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Use explosion-proof apparatus / fittings and spark-proof tools.

· ***7.2 Conditions for safe storage, including any incompatibilities***
· ***Storage:***
· ***Requirements to be met by storerooms and containers:*** *Store in a cool location.*
· ***Information about storage in one common storage facility:***
Do not store together with oxidising and acidic materials.
Do not store together with alkalis (caustic solutions).
· ***Further information about storage conditions:***
Store in cool, dry conditions in well sealed containers.
Store receptacle in a well ventilated area.
· ***7.3 Specific end use(s)*** *No further relevant information available.*

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SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**
· **Additional information about design of technical facilities:** *No further data; see item 7.*

· **Ingredients with limit values that require monitoring at the workplace:**	
108-65-6 1-Methoxy-2-propanol acetate	
WEL	Short-term value: 548 mg/m³, 100 ppm Long-term value: 274 mg/m³, 50 ppm Sk

· **Additional information:** *The lists valid during the making were used as basis.*

· **8.2 Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· **Respiratory protection:**
In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· **Material of gloves** *Nitrile rubber, NBR*
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**
· **General Information**
· **Appearance:**

Form:	*Liquid*
Colour:	*Light yellow* *Clear, colorless to pale yellow*
· **Odour:**	*Sweetish*
· **Odour threshold:**	*Not determined.*

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· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	130 °C
· **Flash point:**	30 °C
· **Flammability (solid, gas):**	Not applicable.
· **Ignition temperature:**	315 °C
· **Decomposition temperature:**	Not determined.
· **Auto-ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· **Explosion limits:**	
Lower:	1.3 Vol %
Upper:	10.8 Vol %
· **Vapour pressure at 20 °C:**	11 hPa
· **Density:**	Not determined.
· **Relative density**	Not determined.
· **Vapour density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with water:**	Partly miscible.
· **Partition coefficient: n-octanol/water:**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
Organic solvents:	37.5 %
Solids content:	19.9 %
· **9.2 Other information**	No further relevant information available.

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** Exothermic polymerisation.
· **10.4 Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
· **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Bases, Strong Acids, Amines
· **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide

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Danger of forming toxic pyrolysis products.
Corrosive gases/vapours

SECTION 11: Toxicological information

· **11.1 Information on toxicological effects**
· **Acute toxicity** *Based on available data, the classification criteria are not met.*

· **LD/LC50 values relevant for classification:**		
Proprietary Epoxy Resin		
Oral	*NOEL 28 day repeated dose*	*250 mg/kg/day (Rat)*
120-92-3 Cyclopentanone		
Oral	*LD50*	*1820 mg/kg (Rat)*
Dermal	*LD50*	*>2000 mg/kg (rabbit)*
Inhalative	*LC50/4 h*	*19.5 mg/l (Rat)*
96-48-0 gamma-Butyrolactone		
Oral	*LD50*	*1540 mg/kg (Rat)*
Dermal	*LD50*	*5000 mg/kg (gui)*
Inhalative	*LC50/4 h*	*>5.1 mg/l (Rat)*
108-65-6 1-Methoxy-2-propanol acetate		
Oral	*LD50*	*8532 mg/kg (Rat)*
Dermal	*LD50*	*>5000 mg/kg (Rat)*
Inhalative	*LC50/6 h*	*4345 ppm (Rat)*

· **Primary irritant effect:**
· **Skin corrosion/irritation**
Causes skin irritation.
· **Serious eye damage/irritation**
Causes serious eye damage.
· **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
· **Additional toxicological information:**
· **CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)**
· **Germ cell mutagenicity** *Based on available data, the classification criteria are not met.*
· **Carcinogenicity** *Based on available data, the classification criteria are not met.*
· **Reproductive toxicity** *Based on available data, the classification criteria are not met.*
· **STOT-single exposure**
May cause drowsiness or dizziness.
· **STOT-repeated exposure**
May cause damage to organs through prolonged or repeated exposure.
· **Aspiration hazard** *Based on available data, the classification criteria are not met.*

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SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**	
Proprietary Epoxy Resin	
LC50/96 h	>0.31 mg/l (algae)
	>0.31 mg/l (Water flea)
NOEC/96 h	≥0.99 mg/l (algae)
120-92-3 Cyclopentanone	
EC50/48 h	3600 mg/l (Ceriodaphnia dubia (water flea))
	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)
LC50/48 hr	2950 mg/L (golden orfe)
LC50/96 h	>100 mg/l (fish)
108-65-6 1-Methoxy-2-propanol acetate	
ErC50 96 hour	>1000 mg/l (Pseudokirchneriella subcapitata (algea))
LC50	408-500 mg/l (daphnia magna)
	100-180 mg/l (rainbow trout (Oncorhynchus mykiss))
96-48-0 gamma-Butyrolactone	
EC50/17 h	>10000 mg/l (bacterium)
EC50/48 h	>500 mg/l (daphnia magna)
EC50/72 h	360 mg/l (green algae)
LC50/96 h	>220 - <460 mg/l (golden orfe)

· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packaging:**
· **Recommendation:** Disposal must be made according to official regulations.

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SECTION 14: Transport information

· **14.1 UN-Number**	
· **ADR, IMDG, IATA**	UN1866
· **14.2 UN proper shipping name**	
· **ADR, IMDG, IATA**	RESIN SOLUTION
· **14.3 Transport hazard class(es)**	
· **ADR, IMDG, IATA**	

· **Class**	3 Flammable liquids.
· **Label**	3
· **14.4 Packing group**	
· **ADR, IMDG, IATA**	III
· **14.5 Environmental hazards:**	
· **Marine pollutant:**	No
· **14.6 Special precautions for user**	Warning: Flammable liquids.
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E
· **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **Transport category**	3
· **Tunnel restriction code**	D/E
· **UN "Model Regulation":**	UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Labelling according to Regulation (EC) No 1272/2008** GHS label elements

· **Directive 2012/18/EU**
· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5.000 t
· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50.000 t
· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

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· ***Relevant phrases***
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H336 May cause drowsiness or dizziness.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.
H413 May cause long lasting harmful effects to aquatic life.

· ***Department issuing SDS:*** *Product safety department*
· ***Contact:*** *Tom Cole, EHS Manager (tcole@kayakuAM.com)*
· ***Abbreviations and acronyms:***
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4