

Printing date 09/06/2019

Reviewed on 09/06/2019

## 1 Identification

- **Product identifier**
- **Trade name:** MicroChem 452 Developer
- **Product number:** L409023
- **Application of the substance / the mixture** Photoresist developer
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Kayaku Advanced Materials  
200 Flanders Road  
Westborough, MA 01581  
Tel: (617) 965-5511  
Fax: (617) 965-5818
- **Information department:**  
Product Safety  
Email: [productsafety@kayakuAM.com](mailto:productsafety@kayakuAM.com)
- **Emergency telephone number:**  
Kayaku Advanced Materials : 617-965-5511  
Chemtrec USA Emergency : 800-424-9300  
Chemtrec International Emergency : 703-527-3887

## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.  
Eye Dam. 1 H318 Causes serious eye damage.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05

- **Signal word** Danger
- **Hazard-determining components of labeling:**  
Potassium hydroxide
- **Hazard statements**  
H314 Causes severe skin burns and eye damage.
- **Precautionary statements**  
P260 Do not breathe dust/fume/gas/mist/vapors/spray.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P301+P310 If swallowed: Immediately call a poison center/doctor.  
P302+P352 If on skin: Wash with plenty of soap and water.  
P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
 P337+P313 If eye irritation persists: Get medical advice/attention.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

**Dangerous components:**

1310-58-3	Potassium hydroxide	⚠ Skin Corr. 1A, H314; ⚠ Acute Tox. 4, H302	1-5%
10043-35-3	Boric acid	⚠ Repr. 1B, H360	<1%

**Additional Components:**

7732-18-5	Water		75-100%
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### 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
 Inhalation is not an expected route of exposure. If respiratory irritation or distress occurs remove victim to fresh air. Seek medical attention if respiratory irritation or distress continues.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
 Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:**  
 Do not induce vomiting; immediately call for medical help.  
 Wash out mouth.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

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*· Indication of any immediate medical attention and special treatment needed* Treat symptomatically.

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### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
  - Alcohol resistant foam
  - Fire-extinguishing powder
  - Carbon dioxide
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
  - Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** No special measures required.
- **Methods and material for containment and cleaning up:**
  - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  - Use neutralizing agent.
  - Ensure adequate ventilation.
- **Reference to other sections**
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
  - Ensure good ventilation/exhaust at the workplace.
  - Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
  - Do not store together with oxidizing and acidic materials.
  - Store away from reducing agents.
  - Do not store with aldehydes
- **Further information about storage conditions:**
  - Keep container well-sealed in cool, dry location.
  - Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

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## 8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

### 1310-58-3 Potassium hydroxide

REL Ceiling limit value: 2 mg/m<sup>3</sup>

TLV Ceiling limit value: 2 mg/m<sup>3</sup>

### 10043-35-3 Boric acid

TLV Short-term value: 6\* mg/m<sup>3</sup>

Long-term value: 2\* mg/m<sup>3</sup>

\*as inhalable fraction

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Respiratory equipment:**

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves** Neoprene gloves

· **Penetration time of glove material** Contact glove manufacture for break-through time.

· **Eye protection:**



Tightly sealed goggles

Face protection

· **Body protection:** Apron

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Clear

· **Odor:** Odorless

· **Odor threshold:** Not determined.

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· <b>pH-value at 20 °C (68 °F):</b>	>13
· <b>Change in condition</b>	
<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	133 °C (271.4 °F)
· <b>Flash point:</b>	Not applicable.
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure at 20 °C (68 °F):</b>	23 hPa (17.3 mm Hg)
· <b>Density at 20 °C (68 °F):</b>	1.01662 g/cm <sup>3</sup> (8.48369 lbs/gal)
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Evaporation rate</b>	1.6-2.3 (BuAc=1)
· <b>Solubility in / Miscibility with Water:</b>	Water miscible No
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	0.0 %
<b>Solids content:</b>	2.1 %
· <b>Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Contact with incompatible materials.
- **Incompatible materials:**  
 Acids, aromatic hydrocarbons, aldehydes, aluminum, tin, zinc and alloys of these metals.  
 Strong oxidizing agents, strong reducing agents.
- **Hazardous decomposition products:** No dangerous decomposition products known.

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### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>
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<b>1310-58-3 Potassium hydroxide</b>
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Oral	LD50	273 mg/kg (Rat)
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- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
 Corrosive

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>
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None of the ingredients are listed.
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· <b>NTP (National Toxicology Program)</b>
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None of the ingredients are listed.
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· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>
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None of the ingredients are listed.
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### 12 Ecological information

- **Toxicity**

· <b>Aquatic toxicity:</b>
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<b>10043-35-3 Boric acid</b>
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EC50	864 mg/l (daphnia magna)
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- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**

- **General notes:**

Not hazardous for water.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

US

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### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
 Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.  
 Disposal must be made in accordance with Federal, State, and Local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

### 14 Transport information

· <b>UN-Number</b>	
· <b>DOT, ADR, IMDG, IATA</b>	UN1814
· <b>UN proper shipping name</b>	
· <b>DOT, ADR</b>	Potassium hydroxide, solution
· <b>IMDG, IATA</b>	POTASSIUM HYDROXIDE SOLUTION
· <b>Transport hazard class(es)</b>	
· <b>DOT</b>	
	
· <b>Class</b>	8 Corrosive substances
· <b>Label</b>	8
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· <b>ADR, IMDG, IATA</b>	
	
· <b>Class</b>	8 Corrosive substances
· <b>Label</b>	8
· <b>Packing group</b>	
· <b>DOT, ADR, IMDG, IATA</b>	III
· <b>Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>Special precautions for user</b>	Warning: Corrosive substances
· <b>Danger code (Kemler):</b>	80
· <b>EMS Number:</b>	F-A,S-B
· <b>Segregation groups</b>	Alkalis
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>UN "Model Regulation":</b>	UN1814, Potassium hydroxide, solution, 8, III

US

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**15 Regulatory information**

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

**· Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

**· Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.
- Proposition 65

**· Chemicals known to cause cancer:**

None of the ingredients are listed.

**· Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

**· Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

**· Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

**· Carcinogenic categories**
**· EPA (Environmental Protection Agency)**

10043-35-3	Boric acid	I (oral)
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**· TLV (Threshold Limit Value established by ACGIH)**

10043-35-3	Boric acid	A4
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**· NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients are listed.

- California SCAQMD Rule 443.1 VOC's: No information available.
- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- Hazard pictograms



GHS05

- Signal word **Danger**

**· Hazard-determining components of labeling:**

Potassium hydroxide

**· Hazard statements**

H314 Causes severe skin burns and eye damage.

**· Precautionary statements**

P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.

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- P304+P341 *If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.*
- P305+P351+P338 *If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
- P333+P313 *If skin irritation or rash occurs: Get medical advice/attention.*
- P337+P313 *If eye irritation persists: Get medical advice/attention.*
- P403+P233 *Store in a well-ventilated place. Keep container tightly closed.*
- P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM)

· **Revision History:**

*The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.*

- **Date of preparation / last revision** 09/06/2019 / 1

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Repr. 1B: Reproductive toxicity – Category 1B