

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

· **Trade name:** SU-8 Series Resists

· **Article number:** Y131240, Y131252, Y131259, Y131263, Y131265, Y131269, Y131273, Y131274, Y131275

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment

· **Application of the substance / the mixture** Photoresist

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Kayaku Advanced Materials

200 Flanders Road

Westborough, MA 01581

Tel: (617) 965-5511

Fax: (617) 965-5818

Further information obtainable from:

Product Safety

Email: productsafety@kayakuAM.com

1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511

Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Eye Dam. 1

H318 Causes serious eye damage.



GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2

H315 Causes skin irritation.

Skin Sens. 1

H317 May cause an allergic skin reaction.

STOT SE 3

H336 May cause drowsiness or dizziness.

2.2 Label elements

· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

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Hazard pictograms


GHS05 GHS07 GHS09

Signal word Danger
Hazard-determining components of labelling:

gamma-Butyrolactone

Epoxy resin

Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

Hazard statements

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards
Results of PBT and vPvB assessment

 • **PBT:** Not applicable.

 • **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients
3.2 Chemical characterisation: Mixtures

 • **Description:** Mixture of substances listed below with nonhazardous additions.

Dangerous components:

	Epoxy resin ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	35-75%
CAS: 96-48-0 EINECS: 202-509-5	gamma-Butyrolactone ⚠ Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; STOT SE 3, H336	20-60%
CAS: 108-32-7 EINECS: 203-572-1 Index number: 607-194-00-1	Propylene carbonate ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	1-5%

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CAS: 89452-37-9	Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2) ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410; ⚠ Skin Sens. 1, H317	0.5-5%
CAS: 71449-78-0	Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1) ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410; ⚠ Skin Sens. 1, H317	0.5-5%

 · **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

· General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· **After swallowing:** Do not induce vomiting; call for medical help immediately.

· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

· Suitable extinguishing agents:

Fire-extinguishing powder

Alcohol resistant foam

ABC powder

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· 5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Hydrogen fluoride (HF)

Formation of toxic gases is possible during heating or in case of fire.

· 5.3 Advice for firefighters

· **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

· 6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

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Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

· **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**

Ensure good ventilation/exhaust at the workplace.

Store in cool, dry place in tightly closed receptacles.

Prevent formation of aerosols.

· **Information about fire - and explosion protection:**

Use explosion-proof apparatus / fittings and spark-proof tools.

Protect against electrostatic charges.

Keep ignition sources away - Do not smoke.

· **7.2 Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and containers:**

Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.

Store in a cool location.

· **Information about storage in one common storage facility:**

Do not store together with oxidising and acidic materials.

Do not store together with alkalis (caustic solutions).

· **Further information about storage conditions:**

Protect from exposure to the light.

Store in cool, dry conditions in well sealed containers.

This product is hygroscopic.

· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

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· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

· Protection of hands:


Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves Nitrile rubber, NBR

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:


Tightly sealed goggles

SECTION 9: Physical and chemical properties
· 9.1 Information on basic physical and chemical properties
· General Information
· Appearance:

Form:	Fluid
Colour:	According to product specification
· Odour:	Mild
· Odour threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	205 °C

· Flash point: 100 °C

· Flammability (solid, gas): Not applicable.

· Ignition temperature: 445 °C

· Decomposition temperature: Not determined.

· Auto-ignition temperature: Product is not selfigniting.

· Explosive properties: Product does not present an explosion hazard.

· Explosion limits:

Lower:	2.7 Vol %
Upper:	15.6 Vol %

· Vapour pressure at 20 °C: 1 hPa

· Density:

Relative density	Not determined.
Vapour density	Not determined.

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Evaporation rate	Not determined.																																																		
· Solubility in / Miscibility with water:	Partly miscible.																																																		
· Partition coefficient: n-octanol/water:	Not determined.																																																		
· Viscosity:																																																			
Dynamic:	Not determined.																																																		
Kinematic:	Not determined.																																																		
· 9.2 Other information																																																			
	<table border="1"> <thead> <tr> <th>Name</th> <th>Number</th> <th>Sp. Grav.</th> <th>Vol.(%by wt.)</th> <th>VOC (g/L)</th> </tr> </thead> <tbody> <tr> <td>SU8-2</td> <td>Y131240</td> <td>1.123</td> <td>60.5</td> <td>680</td> </tr> <tr> <td>SU8-5</td> <td>Y131252</td> <td>1.164</td> <td>45-50</td> <td>560</td> </tr> <tr> <td>SU8-10</td> <td>Y131259</td> <td>1.187</td> <td>35-40</td> <td>490</td> </tr> <tr> <td>SU8-25</td> <td>Y131263</td> <td>1.200</td> <td>35-40</td> <td>440</td> </tr> <tr> <td>SU8-40</td> <td>Y131265</td> <td>1.210</td> <td>33-37</td> <td>425</td> </tr> <tr> <td>SU8-50</td> <td>Y131269</td> <td>1.219</td> <td>30-35</td> <td>380</td> </tr> <tr> <td>SU8-100</td> <td>Y131273</td> <td>1.233</td> <td>20-30</td> <td>330</td> </tr> <tr> <td>SU8-250</td> <td>Y131274</td> <td>1.236</td> <td>20-30</td> <td>320</td> </tr> <tr> <td>SU8-500+</td> <td>Y131275</td> <td>1.237</td> <td>20-30</td> <td>310</td> </tr> </tbody> </table>	Name	Number	Sp. Grav.	Vol.(%by wt.)	VOC (g/L)	SU8-2	Y131240	1.123	60.5	680	SU8-5	Y131252	1.164	45-50	560	SU8-10	Y131259	1.187	35-40	490	SU8-25	Y131263	1.200	35-40	440	SU8-40	Y131265	1.210	33-37	425	SU8-50	Y131269	1.219	30-35	380	SU8-100	Y131273	1.233	20-30	330	SU8-250	Y131274	1.236	20-30	320	SU8-500+	Y131275	1.237	20-30	310
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SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Exothermic polymerisation.
- **10.4 Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Antimony oxide
Corrosive gases/vapours
Danger of forming toxic pyrolysis products.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:

Epoxy resin		
Oral	LD50	>2000 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50	5 mg/L (Rat)
96-48-0 gamma-Butyrolactone		
Oral	LD50	1540 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (gui)

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Inhalative	LC50/4 h	>5.1 mg/l (Rat)
108-32-7 Propylene carbonate		
Oral	LD50	29000 mg/kg (Rat)
Dermal	LD50	>20,000 mg/kg (rabbit)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

· Aquatic toxicity:	
Epoxy resin	
100 < LC/EC/IC 50	≤1000 mg/l (algae) ≤1000 mg/l (fish) ≤1000 mg/l (invertebrates)
96-48-0 gamma-Butyrolactone	
EC50/17 h	>10000 mg/l (bacterium)
EC50/48 h	>500 mg/l (daphnia magna)
EC50/72 h	360 mg/l (green algae)
LC50/96 h	>220 - <460 mg/l (golden orfe)
89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)	
LC50/24 h	4.4 mg/l (daphnia)
LC50/48 hr	0.68 mg/L (daphnia)
71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)	
LC50/24 h	4.4 mg/l (daphnia)
LC50/48 hr	0.68 mg/L (daphnia)

- **12.2 Persistence and degradability** A part of the components is biodegradable.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.

· **Ecotoxicological effects:**

· **Remark:** Toxic for fish

· **Additional ecological information:**

· **General notes:**

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

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Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

· **12.5 Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**

· **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Disposal must be made in accordance with International, National, and regional regulations.

· **Uncleaned packaging:**

· **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· **14.1 UN-Number**

· **ADR, IMDG, IATA**

UN3082

· **14.2 UN proper shipping name**

· **ADR, IATA**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
 N.O.S. (Hexafluoroantimonate salt, triarylsulfonium salt)

· **IMDG**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
 N.O.S. (Hexafluoroantimonate salt, triarylsulfonium salt),
 MARINE POLLUTANT

· **14.3 Transport hazard class(es)**

· **ADR, IMDG, IATA**



· **Class**

9 Miscellaneous dangerous substances and articles.

· **Label**

9

· **14.4 Packing group**

· **ADR, IMDG, IATA**

III

· **14.5 Environmental hazards:**

Product contains environmentally hazardous substances:
 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-
 hexafluoroantimonate (1-) (1:2)

· **Marine pollutant:**

Yes

· **14.6 Special precautions for user**

Warning: Miscellaneous dangerous substances and articles.

· **Danger code (Kemler):**

90

· **EMS Number:**

F-A,S-F

· **14.7 Transport in bulk according to Annex II of**

Marpol and the IBC Code

Not applicable.

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· Transport/Additional information:
· ADR

· Limited quantities (LQ)	5L
· Transport category	3
· Tunnel restriction code	E

· UN "Model Regulation":	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Hexafluoroantimonate salt, triarylsulfonium salt)
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SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H336 May cause drowsiness or dizziness.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

- Department issuing SDS: Product safety department
- Contact: Tom Cole, EHS Manager (tcole@kayakuAM)

· Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Abbreviations and acronyms:

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organisation
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- Acute Tox. 4: Acute toxicity – Category 4

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*Skin Irrit. 2: Skin corrosion/irritation – Category 2**Eye Dam. 1: Serious eye damage/eye irritation – Category 1**Eye Irrit. 2: Serious eye damage/eye irritation – Category 2**Skin Sens. 1: Skin sensitisation – Category 1**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3**Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1**Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1**Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2*

-EU-