

Printing date 02/03/2020

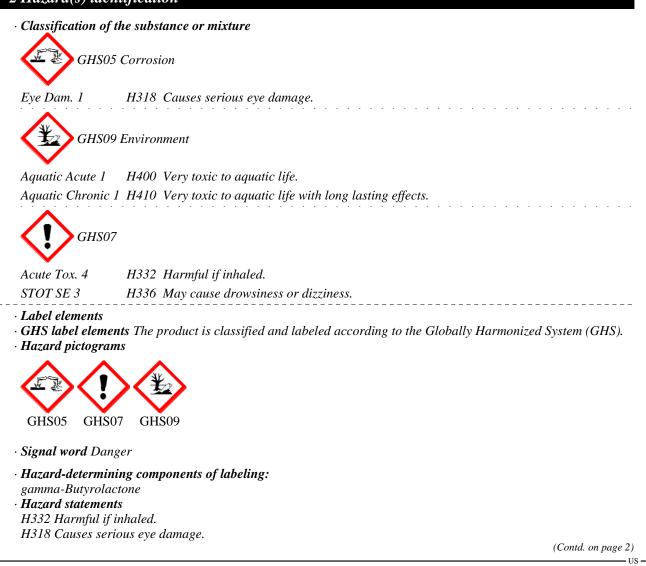
Reviewed on 02/03/2020

1 Identification

- · Product identifier
- · Trade name: AG-888 Silver Conductive Ink • Application of the substance / the mixture Functional electronic silver printing ink
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier: Applied Ink Solutions 200 Flanders Road Westborough, MA 01581 USA

· Information department: sales@appliedinksolutions.com · Emergency telephone number: Applied Ink Solutions: 617-965-5511 Chemtrec USA Emergency: 800-424-9300 (24 hr) Chemtrec International Emergency: 703-527-3887 (24 hr)

2 Hazard(s) identification





Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

	(Contd. of page 1)		
÷	e drowsiness or dizziness.		
H400 Very toxic			
•	to aquatic life with long lasting effects.		
• Precautionary s			
P261	Avoid breathing dust/fume/gas/mist/vapors/spray		
P273	Avoid release to the environment.		
P280	Wear protective gloves/protective clothing/eye protection/face protection.		
P301+P310	If swallowed: Immediately call a poison center/doctor.		
P302+P352	If on skin: Wash with plenty of soap and water.		
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.		
P305+P351+P3	338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present		
	and easy to do. Continue rinsing.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P403+P233	Store in a well-ventilated place. Keep container tightly closed.		
P501	Dispose of contents/container in accordance with local/regional/national/international		
	regulations.		
· Classification sy			
· NFPA ratings (<i>scale</i> 0 - 4)		
Н	lealth = 3		
	ire = 1		
3 0 R	eactivity = 0		
• HMIS-ratings (scale 0 - 4)		
HEALTH *3 $Health = *3$			
Fire 1 Fire = 1			
$\frac{1}{\text{REACTIVITY}[0]} Fire = 1$ REACTIVITY[0] Reactivity = 0			
REACTIVITY	Reactivity = 0		
• Other hazards			
· Results of PBT	and vPvB assessment		
• PBT: Not applie			
• vPvB: Not appli			
**			

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description: Mixture of the substances listed below with nonhazardous additions.

• Dangerous components:	
7440-22-4 Silver	60-80%
Aquatic Acute 1, H400; Aquatic C	Chronic 1, H410
96-48-0 gamma-Butyrolactone	25-50%
📀 Eye Dam. 1, H318; 🐠 Acute Tox	. 4, H302; STOT SE 3, H336
· Additional Components:	
Polyurethane polymer	5-15%

4 First-aid measures

· Description of first aid measures

• General information: Immediately remove any clothing soiled by the product.

(Contd. on page 3)



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

(Contd. of page 2)

- After inhalation: Supply fresh air; consult doctor in case of complaints.
- After skin contact: Generally the product does not irritate the skin.
- After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

- *After swallowing:* Do not induce vomiting; immediately call a doctor.
- · Information for doctor:
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Alcohol resistant foam Fire-extinguishing powder ABC powder
- · For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation Wear protective equipment. Keep unprotected persons away. *Keep away from ignition sources*

• Environmental precautions: Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). *Ensure adequate ventilation.*

- · Reference to other sections
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

• PAC-1:	
7440-22-4 Silver	0.3 mg/m3
96-48-0 gamma-Butyrolactone	3.6 mg/m.
· PAC-2:	
7440-22-4 Silver	170 mg/m.
96-48-0 gamma-Butyrolactone	39 mg/m3
· PAC-3:	
7440-22-4 Silver	990 mg/m.
	(Contd. on page



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

96-48-0 gamma-Butyrolactone

(Contd. of page 3) 310 mg/m3

7 Handling and storage

· Handling:

- *Precautions for safe handling Ensure good ventilation/exhaust at the workplace. Prevent formation of aerosols.*
- Information about protection against explosions and fires: Keep ignition sources away - Do not smoke. Protect against electrostatic charges.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and containers: No special requirements.
- Information about storage in one common storage facility: Do not store together with alkalis (caustic solutions). Do not store together with oxidizing and acidic materials.
- Further information about storage conditions: Keep container well-sealed in cool, dry location. Protect from heat and direct sunlight. Store receptacle in a well ventilated area.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see item 7.

- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- General protective and hygienic measures: Keep away from food and beverages. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the eyes. Avoid contact with the eyes and skin.
- · Respiratory equipment:
- In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA. Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- Material of gloves Nitrile rubber, NBR
- Penetration time of glove material Contact glove manufacture for break-through time.

(Contd. on page 5)

US -



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

(Contd. of page 4)

· Eye protection:



Tightly sealed goggles

Information on basic physical and a	chemical properties	
General Information		
Appearance:		
Form:	Thick liquid	
Color:	Silver-colored	
Odor: Odor threshold:	Sweet Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	205 °C (401 °F)	
Flash point:	100 °C (212 °F)	
Flammability (solid, gaseous):	Not applicable.	
Ignition temperature:	445 °C (833 °F)	
Decomposition temperature:	Not determined.	
Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Explosion limits:		
Lower:	2.7 Vol %	
Upper:	15.6 Vol %	
Vapor pressure at 20 $^{\circ}C$ (68 $^{\circ}F$):	> 1 hPa (> 0.8 mm Hg)	
Density at 20 °C (68 °F):	6.82876 g/cm³ (56.986 lbs/gal)	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	1.6-2.3 (BuAc=1)	
Solubility in / Miscibility with		
Water:	Water miscible No	
Partition coefficient (n-octanol/wat	er): Not determined.	
Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Organic solvents:	32.0 %	
VOC content:	32.0 %	
Solids content:	68.0 %	

US -



Printing date 02/03/2020

Reviewed on 02/03/2020

(Contd. of page 5)

Trade name: AG-888 Silver Conductive Ink

• Other information

No further relevant information available.

10 Stability and reactivity

· Reactivity No further relevant information available.

· Chemical stability Stable under normal use conditions

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight. Exposure to strong acids and oxidizing agents.

· Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases

• Hazardous decomposition products: Carbon monoxide and carbon dioxide

11 Toxicological information

· Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

96-48-0 gamma-Butyrolactone		
Oral	LD50	1540 mg/kg (Rat)
		5000 mg/kg (gui)
Inhalative	LC50/4 h	>5.1 mg/l (Rat)

· Primary irritant effect:

• on the skin: No irritant effect.

• on the eye: Irritating effect.

· Sensitization: No sensitizing effects known.

• Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

96-48-0 gamma-Butyrolactone

· NTP (National Toxicology Program)

None of the ingredients are listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients are listed.

(Contd. on page 7)

3



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

(Contd. of page 6)

Aquatic toxici	ty:	
- 96-48-0 gamm	na-Butyrolactone	
LC50/96 h	>220 - <460 mg/l (golden orfe)	
EC50/48 h	>500 mg/l (daphnia magna)	
EC50/72 h	360 mg/l (green algae)	
EC50/17 h	>10000 mg/l (bacterium)	
7440-22-4 Silv	ver la	
LC50/96 h (sta	atic) 0.0062 mg/l (Lepomis macrochirus (Bluegill))	
	0.00155-0.00293 mg/l (Pimephales promelas)	
Bioaccumulati Mobility in soi Additional eco General notes Water hazard of Do not allow p Danger to drin Results of PBT PBT: Not app vPvB: Not app	class 2 (Self-assessment): hazardous for water oroduct to reach ground water, water course or sewage system. aking water if even small quantities leak into the ground. T and vPvB assessment licable.	

· Waste treatment methods

· Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

• Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

· UN-Number	
· DOT, ADR, IMDG, IATA	UN3082
\cdot UN proper shipping name	
\cdot DOT, ADR	Environmentally hazardous substances, liquid, n.o.s. (Silver)
·IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUI
	N.O.S. (Silver), MARINE POLLUTANT
·IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUI
	N.O.S. (Silver)

[·] Uncleaned packagings:



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

	(Contd. of page
· Transport hazard class(es)	
· DOT, ADR, IMDG, IATA	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group · DOT, ADR, IMDG, IATA	111
· Environmental hazards: · Marine pollutant:	Product contains environmentally hazardous substances: Silver Yes (DOT)
 Special precautions for user Hazard identification number (Kemler code): 	Warning: Miscellaneous dangerous substances and articles : 90
• EMS Number:	F-A,S-F
· Stowage Category	Α
• Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
• Quantity limitations	On passenger aircraft/rail: No limit
	On cargo aircraft only: No limit
· ADR	
\cdot Excepted quantities (EQ)	Code: E1
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
·IMDG	
· Limited quantities (LQ)	5L
\cdot Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per uner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN ''Model Regulation'':	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE. LIQUID, N.O.S. (SILVER), 9, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture · Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

7440-22-4 Silver

• TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

(Contd. on page 9)

US —



Printing date 02/03/2020

· Proposition 65

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

(Contd. of page 8)

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· Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

 \cdot Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

7440-22-4 Silver

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients are listed.

 \cdot NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· Massachusetts State Right To Know List

7440-22-4 Silver

· New Jersey State Right To Know List

7440-22-4 Silver

96-48-0 gamma-Butyrolactone

· Pennsylvania Hazardous Substances List

7440-22-4 Silver

96-48-0 gamma-Butyrolactone

· California SCAQMD Rule 443.1 VOC's: No information available.

• *GHS label elements* The product is classified and labeled according to the Globally Harmonized System (GHS). • *Hazard pictograms*



· Signal word Danger

• Hazard-deter gamma-Buty	rmining components of labeling:	
· Hazard state		
H332 Harmfi	ul if inhaled.	
v	s serious eye damage.	
	ause drowsiness or dizziness.	
H400 Very to	oxic to aquatic life.	
H410 Very to	oxic to aquatic life with long lasting effects.	
· Precautionar	ry statements	
P261	Avoid breathing dust/fume/gas/mist/vapors/spray	
P273	Avoid release to the environment.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	

(Contd. on page 10)

— US —



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

	(Contd. of page 9)
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	8 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present
	and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container in accordance with local/regional/national/international
	regulations.

· National regulations:

· Other regulations, limitations and prohibitive regulations

RoHS (*EU*)2015/863 along with *EU* Directive 2022/19/*EU* – Waste from Electrical and Electronic Equipment (WEEE):

Applied Ink Solutions products do not exceed the amount of allowable levels concerning: Cadmium (Cd); Mercury (Hg); Lead (Pb); Hexavalent chromium (Cr6+); Polybrominated biphenyls (PBB); Polybrominated diphenyl ethers (PBDE); Bis(2-Ethylhexyl) phthalate (DEHP); Benzyl butyl phthalate (BBP); Dibutyl phthalate (DBP); Diisobutyl phthalate (DIBP).

Applied Ink Solutions has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.

Registration, Evaluation and Authorization of Chemicals (REACH) & Substances of Very High Concern (SVHC): This product does not contain substances on the SVHC list.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Product safety department

· Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)

· Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

• Date of preparation / last revision 02/03/2020 / 1

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

- EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)

- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety

(Contd. on page 11)

[•] Abbreviations and acronyms:

LC50: Lethal concentration, 50 percent



Printing date 02/03/2020

Reviewed on 02/03/2020

Trade name: AG-888 Silver Conductive Ink

(Contd. of page 10) OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Acute Tox. 4: Acute toxicity – Category 4 Eye Dam. 1: Serious eye damage/eye irritation – Category 1 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1 Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1