

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/16/2022

Reviewed on 09/16/2022

1 Identification

- **Product identifier**
- **Trade name:** *EP-600 Two Part Conductive Epoxy*
- **Application of the substance / the mixture** *Functional Electronic Epoxy*
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Information department:**
 Product Safety
 Email: productsafety@kayakuAM.com
- **Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300
 Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Germ Cell Mutagenicity 2 H341 Suspected of causing genetic defects.
 Carcinogenicity 2 H351 Suspected of causing cancer.



GHS09 Environment

Aquatic Acute 1 H400 Very toxic to aquatic life.
 Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.



GHS07

Skin Irritation 2 H315 Causes skin irritation.
 Eye Irritation 2A H319 Causes serious eye irritation.
 Sensitization - Skin 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07



GHS08



GHS09

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Trade name: EP-600 Two Part Conductive Epoxy

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· **Signal word** *Warning*

· **Hazard-determining components of labeling:**

Phenol, polymer with formaldehyde, glycidyl ether
Butyl glycidyl ether
Tetraethylenepentamine

· **Hazard statements**

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 If swallowed: Immediately call a poison center/doctor.
P302+P352 If on skin: Wash with plenty of soap and water.
P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**



· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.
 · **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

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Dangerous components:		
7440-22-4	Silver ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	60-80%
28064-14-4	Phenol, polymer with formaldehyde, glycidyl ether ⚠ Aquatic Acute 1, H400; Aquatic Chronic 2, H411; ⚠ Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	10-25%
68953-36-6	Fatty acids, tall-oil, reaction products with tetraethylenepentamine ⚠ Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	5-15%
2426-08-6	Butyl glycidyl ether ⚠ Flammable Liquids 3, H226; ⚠ Germ Cell Mutagenicity 2, H341; Carcinogenicity 2, H351; ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Inhalation 4, H332; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335; Aquatic Chronic 3, H412	1-5%
112-57-2	Tetraethylenepentamine ⚠ Skin Corrosion 1B, H314; ⚠ Aquatic Chronic 2, H411; ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317	1-5%
	Proprietary Resin ⚠ Aquatic Chronic 2, H411; ⚠ Acute Toxicity - Dermal 4, H312; Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	<1%

4 First-aid measures

· **Description of first aid measures**

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

Inhalation is not an expected route of exposure. If respiratory irritation or distress occurs remove victim to fresh air. Seek medical attention if respiratory irritation or distress continues.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· **After swallowing:**

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

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ABC powder

- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources
- **Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
No special measures required.
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** *No special requirements.*
- **Information about storage in one common storage facility:** *Store away from oxidizing agents.*
- **Further information about storage conditions:**
Keep container well-sealed in cool, dry location.
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.
- **Specific end use(s)** *No further relevant information available.*

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** *No further data; see item 7.*

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· Control parameters

· Components with limit values that require monitoring at the workplace:

2426-08-6 Butyl glycidyl ether

PEL	Long-term value: 270 mg/m ³ , 50 ppm
REL	Ceiling limit value: 30 mg/m ³ , 5.6 ppm *15-min
TLV	Long-term value: 16 mg/m ³ , 3 ppm Skin; DSEN

112-57-2 Tetraethylenepentamine

WEEL	Long-term value: 5 mg/m ³ Skin; DSEN
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· **Additional information:** The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves** Nitrile rubber, NBR

· **Penetration time of glove material** Contact glove manufacture for break-through time.

· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Paste
Color:	Silver-colored
Odor:	Strong
Odor threshold:	Not determined.

· **pH-value:** Not determined.

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· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.
· Flash point:	Not applicable.
· Flammability (solid, gaseous):	Not applicable.
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density:	See other information
· Relative density	Not determined.
· Vapor density	Not determined.
· Solubility in / Miscibility with	
Water:	Water miscible No
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides (NOx)
Ammonia

US

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11 Toxicological information

 · **Information on toxicological effects**

 · **Acute toxicity:**

 · **LD/LC50 values that are relevant for classification:**
2426-08-6 Butyl glycidyl ether

Oral	LD50	2050 mg/kg (Rat)
Dermal	LD50	2520 mg/kg (rabbit)

112-57-2 Tetraethylenepentamine

Dermal	LD50	660 mg/kg (rabbit)
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 · **Primary irritant effect:**

 · **on the skin:** Irritant to skin and mucous membranes.

 · **on the eye:** Irritating effect.

 · **Sensitization:** Sensitization possible through skin contact.

 · **Additional toxicological information:**

 The product shows the following dangers according to internally approved calculation methods for preparations:
 Irritant

 · **Carcinogenic categories**

 · **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

 · **NTP (National Toxicology Program)**

None of the ingredients are listed.

 · **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

12 Ecological information

 · **Toxicity**

 · **Aquatic toxicity:**
7440-22-4 Silver

LC50/96 h (static)	0.0062 mg/l (Lepomis macrochirus (Bluegill))
	0.00155-0.00293 mg/l (Pimephales promelas)

28064-14-4 Phenol, polymer with formaldehyde, glycidyl ether

EC50/48 h	1-10 mg/l (daphnia magna)
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 · **Persistence and degradability** No further relevant information available.

 · **Behavior in environmental systems:**

 · **Bioaccumulative potential** No further relevant information available.

 · **Mobility in soil** No further relevant information available.

 · **Ecotoxicological effects:**

 · **Remark:** Harmful to fish

 · **Additional ecological information:**

 · **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

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- Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
Disposal must be made in accordance with Federal, State, and Local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

· UN-Number	UN3082
· DOT, ADR, IMDG, IATA	
· UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s. (Silver, Phenol, polymer with formaldehyde, glycidyl ether)
· DOT, ADR	
· IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, Phenol, polymer with formaldehyde, glycidyl ether), MARINE POLLUTANT
· IATA	Environmentally hazardous substance, liquid, n.o.s. (Silver, Phenol, polymer with formaldehyde, glycidyl ether)
· Transport hazard class(es)	
· DOT, ADR, IMDG, IATA	
	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
· DOT, ADR, IMDG, IATA	III
· Environmental hazards:	Product contains environmentally hazardous substances: Phenol, polymer with formaldehyde, glycidyl ether
· Marine pollutant:	Yes (DOT)
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Hazard identification number (Kemler code):	90
· EMS Number:	F-A,S-F
· Segregation groups	Alkalis

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· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: No limit On cargo aircraft only: No limit
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (SILVER, PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER), 9, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

 · **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

 · **Section 313 (Specific toxic chemical listings):**

7440-22-4 | Silver

 · **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.

 · **Proposition 65**

 · **Chemicals known to cause cancer:**

2426-08-6 | Butyl glycidyl ether

 · **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

 · **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

 · **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

 · **Carcinogenic categories**

 · **EPA (Environmental Protection Agency)**

7440-22-4 | Silver

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· TLV (Threshold Limit Value)	
None of the ingredients are listed.	
· NIOSH-Ca (National Institute for Occupational Safety and Health)	
None of the ingredients are listed.	
· Massachusetts State Right To Know List	
7440-22-4	Silver
2426-08-6	Butyl glycidyl ether
112-57-2	Tetraethylenepentamine
· New Jersey State Right To Know List	
7440-22-4	Silver
2426-08-6	Butyl glycidyl ether
112-57-2	Tetraethylenepentamine
· Pennsylvania Hazardous Substances List	
7440-22-4	Silver
2426-08-6	Butyl glycidyl ether
112-57-2	Tetraethylenepentamine

- **California SCAQMD Rule 443.1 VOC's:** No information available.
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07 GHS08 GHS09

- **Signal word** Warning
- **Hazard-determining components of labeling:**
 Phenol, polymer with formaldehyde, glycidyl ether
 Butyl glycidyl ether
 Tetraethylenepentamine
- **Hazard statements**
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.
 H341 Suspected of causing genetic defects.
 H351 Suspected of causing cancer.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.

- **Precautionary statements**
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 If swallowed: Immediately call a poison center/doctor.
 P302+P352 If on skin: Wash with plenty of soap and water.
 P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

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Trade name: EP-600 Two Part Conductive Epoxy

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P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department
 · **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)

· **Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· **Date of preparation / last revision** 09/16/2022

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

Sensitization - Skin 1: Skin sensitisation – Category 1

Germ Cell Mutagenicity 2: Germ cell mutagenicity – Category 2

Carcinogenicity 2: Carcinogenicity – Category 2

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3