

Printing date 09/22/2022

1 Identification

· Product identifier

- Trade name: UV-1127 UV Curable Glossy Dielectric
- · Application of the substance / the mixture Functional electronic insulating ink
- Details of the supplier of the safety data sheet

• Manufacturer/Supplier: Kayaku Advanced Materials, Inc. 200 Flanders Road Westborough, MA 01581 Tel: (617) 965-5511 Fax: (617) 965-5818

- · Information department: Product Safety Email: productsafety@kayakuAM.com • Emergency telephone number: Kayaku Advanced Materials : 617-965-5511
- Chemtrec USA Emergency : 800-424-9300 Chemtrec International Emergency: 703-527-3887

Classification of the substance or mixture GHS08 Health hazard	
Germ Cell Mutagenicity 1B	H340 May cause genetic defects.
Carcinogenicity 1B	H350 May cause cancer.
GHS09 Environment Aquatic Chronic 2	H411 Toxic to aquatic life with long lasting effects.
GHS07	
Skin Irritation 2	H315 Causes skin irritation.
Eye Irritation 2A	H319 Causes serious eye irritation.
Sensitization - Skin 1	H317 May cause an allergic skin reaction.
Specific Target Organ Toxicity - Single Exposure 3	H335 May cause respiratory irritation.
Aquatic Acute 2	H401 Toxic to aquatic life.

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Hazard pictogra	(Contd. of page
	₩.
GHS07 GHS	008 GHS09
Signal word Da	nger
Hazard-determi	ning components of labeling:
Urethane acryla	
Proprietary Res.	
Proprietary Def	
Proprietary Dye	
Hazard stateme	
H315 Causes sk	in irritation.
H319 Causes se	rious eye irritation.
	e an allergic skin reaction.
	e genetic defects.
H350 May cause	
	e respiratory irritation.
H401 Toxic to a	
	quatic life with long lasting effects.
Precautionary s	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable f breathing.
P305+P351+P3	338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if prese
	and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
<i>P337+P313</i>	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carb dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/internation regulations.
Classification sy	
NFPA ratings (
Н	ealth = 2
	ire = 1
~ 0 R	eactivity = 0
\checkmark	



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- Other hazards
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

• Description: Mixture of the substances listed below with nonhazardous additions.

	Urethane acrylate oligomer	40-60%
	😯 Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1B, H317	
	Proprietary Resin	25-50%
	Skin Irritation 2, H315; Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	
	Proprietary photoinitiator	1-5%
	Aquatic Acute 1, H400; Aquatic Chronic 2, H411	
	Acrylic leveling agent	1-5%
	Skin Irritation 2, H315; Eye Irritation 2A, H319	
	Surface additive	1-5%
	Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Flammable Liquids 4, H227	
	Proprietary Dye	<1%
	Eye Irritation 2A, H319; Sensitization - Skin 1A, H317	1
119-61-9	Benzophenone	<1%
	Scarcinogenicity 2, H351; 🚱 Aquatic Acute 1, H400; Aquatic Chronic 1, H410	
	Proprietary Defoamer	<1%
	The second state of the se	

4 First-aid measures

· Description of first aid measures

· General information: Immediately remove any clothing soiled by the product.

• After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

• After skin contact: Immediately wash with water and soap and rinse thoroughly.

• After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing:

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

• Information for doctor:

• Most important symptoms and effects, both acute and delayed No further relevant information available.

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· Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

- · Extinguishing media
- Suitable extinguishing agents:
- Alcohol resistant foam
- Fire-extinguishing powder
- ABC powder
- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures	
Wear protective equipment. Keep unprotected persons away.	
Ensure adequate ventilation	
Keep away from ignition sources	
• Environmental precautions:	
Inform respective authorities in case of seepage into water course or sewage system.	
Do not allow to enter sewers/ surface or ground water.	
Methods and material for containment and cleaning up:	
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).	
Ensure adequate ventilation.	
· Reference to other sections	
See Section 7 for information on safe handling.	
See Section 8 for information on personal protection equipment.	
See Section 13 for disposal information.	
· Protective Action Criteria for Chemicals	
· PAC-1:	
119-61-9 Benzophenone	1.5 mg/m3
· PAC-2:	
119-61-9 Benzophenone	90 mg/m3
· PAC-3:	
119-61-9 Benzophenone	310 mg/m3

7 Handling and storage

• Handling:

- · Precautions for safe handling
- Ensure good ventilation/exhaust at the workplace.
- Open and handle container with care.
- Prevent formation of aerosols.
- *Information about protection against explosions and fires: Keep ignition sources away - Do not smoke. Protect against electrostatic charges.*

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Keep respirator available.

- Conditions for safe storage, including any incompatibilities
- · Storage:
- **Requirements to be met by storerooms and containers:** No special requirements.
- Information about storage in one common storage facility: Do not store together with oxidizing and acidic materials.
- Do not store together with alkalis (caustic solutions). • Further information about storage conditions: Keep container well-sealed in cool, dry location. Protect from heat and direct sunlight.
- Store receptacle in a well ventilated area.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see item 7.

- · Control parameters
- Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

119-61-9 Benzophenone

WEEL Long-term value: 0.5 mg/m³

• *Additional information:* The lists that were valid during the creation were used as basis.

- · Exposure controls
- · Personal protective equipment:
- General protective and hygienic measures:
- Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

- · Respiratory equipment:
- In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.
- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. • *Material of gloves Nitrile rubber, NBR*

· Penetration time of glove material Contact glove manufacture for break-through time.

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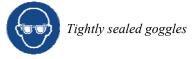
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• Eye protection:



Information on basic physical and	chemical properties	
General Information		
Appearance:		
Form:	Liquid	
Color:	Green, Blue	
Odor:	Sweet	
Odor threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	Undetermined.	
Flash point:	93 °C (199.4 °F)	
Flammability (solid, gaseous):	Not applicable.	
Decomposition temperature:	Not determined.	
Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Not determined.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure:	Not determined.	
Density:	See other information	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	1.6-2.3 (BuAc=1)	
Solubility in / Miscibility with		
Water:	Water miscible No	
Partition coefficient (n-octanol/wat	er): Not determined.	
Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Organic solvents:	0.0 %	
Solids content:	100 %	

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• Other information

No further relevant information available.

10 Stability and reactivity

- *Reactivity No further relevant information available.*
- · Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight. Contact with incompatible materials.

- · Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- Hazardous decomposition products: Carbon monoxide and carbon dioxide

11 Toxicological information

· Information on toxicological effects

• Acute toxicity:

· LD/LC50 values that are relevant for classification:

Proprietary Defoamer

Oral	LD50	> 6000 mg/kg (Rat)
Dermal	LD50	> 3000 mg/kg (rabbit)
	1 0 - 0 / / 1	= 0 (1 (2)

Inhalative |LC50/4| > 7.8 mg/l (Rat)

· Primary irritant effect:

• on the skin: Irritant to skin and mucous membranes.

• on the eye: Irritating effect.

• Sensitization: Sensitization possible through skin contact.

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

Carcinogenic.

The product can cause inheritable damage.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

119-61-9 Benzophenone

·NTP (National Toxicology Program)

None of the ingredients are listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients are listed.

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Toxicity		
Aquatic toxicity:		
Proprietary photoin	itiator	
EC50/48 h 26 mg/l	(daphnia magna)	
Persistence and deg	radability No further relevant information available.	
Behavior in environ		
	otential No further relevant information available.	
	further relevant information available.	
Ecotoxical effects:	v	
Remark: Toxic for j	fish	
Additional ecologic		
General notes:		
Water hazard class	2 (Self-assessment): hazardous for water	
Do not allow produ	ct to reach ground water, water course or sewage system.	
Danger to drinking	water if even small quantities leak into the ground.	
Also poisonous for j	fish and plankton in water bodies.	
Toxic for aquatic or	ganisms	
Results of PBT and	vPvB assessment	
PBT: Not applicabl	e.	
vPvB: Not applicab	le	

13 Disposal considerations

· Waste treatment methods

· Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

· Uncleaned packagings:

• Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

· UN-Number · DOT, ADR, IMDG, IATA	UN3082
· UN proper shipping name	
DOT, ADR	Environmentally hazardous substances, liquid, n.o.s.
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUI
	N.O.S. (2,2-dimethoxy-2-phenylacetophenone, Benzophenone
	MARINE POLLUTANT
· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUI
	N.O.S.



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Transport hazard class(es)	
DOT, ADR, IMDG, IATA	
Class	9 Miscellaneous dangerous substances and articles
Label	9
Packing group DOT, ADR, IMDG, IATA	111
Environmental hazards:	Product contains environmentally hazardous substances: Omnira BDK
Marine pollutant:	Yes (DOT)
Special precautions for user	Warning: Miscellaneous dangerous substances and articles
EMS Number: Stowage Category	F-A,S-F A
0 0 0	
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	<i>II of</i> Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: No limit
	On cargo aircraft only: No limit
ADR	
Excepted quantities (EQ)	Code: El
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
IMDG	51
Limited quantities (LQ)	5L Code: El
Excepted quantities (EQ)	Coae: E1 Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES
	LIQUID, N.O.S., 9, III

15 Regulatory information

 \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture \cdot Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

• Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

• TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

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· Proposition 65

• Chemicals known to cause cancer:

119-61-9 Benzophenone

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

• Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

None of the ingredients are listed.

· TLV (Threshold Limit Value)

None of the ingredients are listed.

·NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· New Jersey State Right To Know List

Surface additive

· California SCAQMD Rule 443.1 VOC's: No information available.

• GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). • Hazard pictograms



GHS07 GHS08 GHS09

· Signal word Danger

• Hazard-deter	mining components of labeling:	
	ylate oligomer	
Proprietary I		
Proprietary I		
Proprietary 1		
• Hazard state		
	skin irritation.	
	serious eye irritation.	
	use an allergic skin reaction.	
2	use genetic defects.	
H350 May ca	0	
	use respiratory irritation.	
H401 Toxic t		
	o aquatic life with long lasting effects.	
· Precautionar	1 0 0 0 0	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.	
P261	Avoid breathing dust/fume/gas/mist/vapors/spray	
P273	Avoid release to the environment.	
		(Com

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P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P33	8 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	<i>If eye irritation persists: Get medical advice/attention.</i>
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· National regulations:

· Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases. **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Product safety department

- · Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)
- Revision History: The manufacturer's information in Section 1 has been updated.
- Date of preparation / last revision 09/22/2022
- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concern	ing the International	
Carriage of Dangerous Goods by Road)		
IMDG: International Maritime Code for Dangerous Goods		
DOT: US Department of Transportation		
IATA: International Air Transport Association		
EINECS: European Inventory of Existing Commercial Chemical Substances		
ELINCS: European List of Notified Chemical Substances		
CAS: Chemical Abstracts Service (division of the American Chemical Society)		
NFPA: National Fire Protection Association (USA)		
HMIS: Hazardous Materials Identification System (USA)		
LC50: Lethal concentration, 50 percent		
LD50: Lethal dose, 50 percent		
PBT: Persistent, Bioaccumulative and Toxic		
vPvB: very Persistent and very Bioaccumulative		
NIOSH: National Institute for Occupational Safety		
OSHA: Occupational Safety & Health		
TLV: Threshold Limit Value		
PEL: Permissible Exposure Limit		
REL: Recommended Exposure Limit		
Flammable Liquids 3: Flammable liquids – Category 3		
Flammable Liquids 4: Flammable liquids – Category 4		
Acute Toxicity - Inhalation 3: Acute toxicity – Category 3		
Skin Irritation 2: Skin corrosion/irritation – Category 2		
<i>Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A</i>		
Sensitization - Skin 1: Skin sensitisation – Category 1		
Sensitization - Skin 1A: Skin sensitisation – Category 1A		
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Sensitization - Skin 1B: Skin sensitisation – Category 1B	
Germ Cell Mutagenicity 1B: Germ cell mutagenicity – Category 1B	
Carcinogenicity 1B: Carcinogenicity – Category 1B	
Carcinogenicity 2: Carcinogenicity – Category 2	
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposit	ure) – Category 3
Aspiration Hazard 1: Aspiration hazard – Category 1	, c.
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1	
Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2	
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Categor	ry 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Categor	rv 2