

Printing date 01/31/2019

Reviewed on 01/31/2019

1 Identification of the substance/mixture and of the company

Safety Data Sheet

acc. to OSHA HCS

- · Product identifier
- Trade name: WB-101-20 Water-Based Silver Conductive Ink
- Application of the substance / the mixture Film coating
- \cdot Details of the supplier of the safety data sheet
- Manufacturer/Supplier: Applied Ink Solutions 200 Flanders Road Westborough, MA 01581 USA
- Information department: Product Safety Email: sales@appliedinksolutions.com
- Emergency telephone number: Chemtrec USA Emergency : <u>800-424-9300</u> Chemtrec International Emergency : <u>703-527-3887</u> Applied Ink Solutions : <u>617-965-5511</u>

2 Hazard(s) identification

· Classification	of the substance or mixture
GH	S08 Health hazard
Repr. 1B	H360 May damage fertility or the unborn child.
GH	S09 Environment
Aquatic Chror	tic 2 H411 Toxic to aquatic life with long lasting effects.
GH	807
Skin Sens. 1	H317 May cause an allergic skin reaction.
Aquatic Acute	2 H401 Toxic to aquatic life.
· Hazard pictog	ments The product is classified and labeled according to the Globally Harmonized System (GHS).
• Signal word L	Danger
Urethane acry • Hazard staten	0
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	age fertility or the unborn child.
H401 Toxic to a	
	quatic life with long lasting effects.
· Precautionary s	
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P273	Avoid release to the environment.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P305+P351+P3	338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P302 + P332 P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container in accordance with local/regional/national/international
1 501	regulations.
· Classification sy	
• NFPA ratings (s	scale 0 - 4)
	fealth = 0
	ire = 0
	eactivity = 0
· HMIS-ratings (scale 0 - 4)
HEALTH 0	Health = 0
FIRE 0	Fire = 0
	Reactivity = 0
· Other hazards	
	and vPvB assessment
• PBT: Not applic	
• vPvB: Not appli	cable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description: Mixture of the substances listed below with nonhazardous additions.

7440-22-4	Silver	10-25%
	Aquatic Acute 1, H400; Aquatic Chronic 1, H410	
	Urethane acrylate oligomer	1-5%
	𝔆 Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1B, H317	
872-50-4	N-methyl-2-pyrrolidinone	<1%
		-
Additional	Components:	
7732-18-5	Water	60-80%

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4 First-aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- After inhalation:
- Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

• After swallowing:

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

- Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:
- Alcohol resistant foam
- Fire-extinguishing powder
- ABC powder
- · For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation *Keep away from ignition sources* • Environmental precautions: Do not allow to enter sewers/ surface or ground water. • Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation. · Reference to other sections See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information. · Protective Action Criteria for Chemicals · PAC-1: 7440-22-4 Silver 0.3 mg/m3872-50-4 N-methyl-2-pyrrolidinone 30 ppm 577-11-7 Dioctyl sodium sulfosuccinate 5.7 mg/m3

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· PAC-2:		
7440-22-4	Silver	170 mg/m3
872-50-4	N-methyl-2-pyrrolidinone	32 ppm
577-11-7	Dioctyl sodium sulfosuccinate	63 mg/m3
• PAC-3:		
7440-22-4	Silver	990 mg/m3
872-50-4	N-methyl-2-pyrrolidinone	190 ppm
577-11-7	Dioctyl sodium sulfosuccinate	380 mg/m3

7 Handling and storage

· Handling:

- *Precautions for safe handling* Ensure good ventilation/exhaust at the workplace. Prevent formation of aerosols.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- Storage:
- **Requirements to be met by storerooms and containers:** No special requirements.
- Information about storage in one common storage facility: Do not store together with alkalis (caustic solutions). Do not store together with oxidizing and acidic materials.
- Further information about storage conditions: Keep container well-sealed in cool, dry location. Protect from heat and direct sunlight. Store receptacle in a well ventilated area.
 Specific and une(a) No further relevant information and its second.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see item 7.

- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

872-50-4 N-methyl-2-pyrrolidinone

WEEL Long-term value: 10 ppm

Skin

· Ingredients with biological limit values:

872-50-4 N-methyl-2-pyrrolidinone

BEI 100 mg/L

Medium: urine

Time: end of shift

Parameter: 5-Hydroxy-N-methyl-2-pyrrolidone

• Additional information: The lists that were valid during the creation were used as basis.

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· Exposure controls
· Personal protective equipment:
· General protective and hygienic measures:
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Respiratory equipment:
In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.
· Protection of hands:
Protective gloves
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
• Material of gloves Nitrile rubber, NBR Benetration time of clove meterial Contact clove menufacture for break through time
• Penetration time of glove material Contact glove manufacture for break-through time.
· Eye protection:
Tightly sealed goggles

Information on basic physical and c	hemical properties	
General Information		
Appearance:	· · · ·	
Form:	Liquid Silver external	
Color:	Silver-colored Distinctive	
Odor: Odor threshold:	Distinctive Not determined.	
Odor inresnow:		
pH-value:	Not determined.	
Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	100 °C (212 °F)	
Flash point:	Not applicable.	
Flammability (solid, gaseous):	Not applicable.	
Ignition temperature:		
Decomposition temperature:	Not determined.	
Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure at 20 °C (68 °F):	23 hPa (17 mm Hg)	
Density:	1.2 gm/cm ³ ; 10.08 lbs./gal	



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· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	1.6-2.3 (BuAc=1)	
· Solubility in / Miscibility with		
Water:	Water miscible No	
· Partition coefficient (n-octand	ol/water): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	0.6 %	
Water:	79.2 %	
VOC content:	0.6 %	
Solids content:	20% +/-2%	
• Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity No further relevant information available.

- · Chemical stability Stable under normal use conditions
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid
- Heat, flames and sparks. Extremes of temperature and direct sunlight.
- Contact with incompatible materials.
- · Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- Hazardous decomposition products: Carbon monoxide and carbon dioxide

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- on the skin: No irritant effect.
- on the eye: No irritating effect.
- Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:
- The product shows the following dangers according to internally approved calculation methods for preparations: Irritant
- · Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients are listed.

· NTP (National Toxicology Program)

None of the ingredients are listed.

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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients are listed.

12 Ecological information

· Toxicity

· Aquatic toxicity:

7440-22-4 Silver

LC50/96 h (static) 0.0062 mg/l (Lepomis macrochirus (Bluegill)) 0.00155-0.00293 mg/l (Pimephales promelas)

• *Persistence and degradability* No further relevant information available.

· Behavior in environmental systems:

· Bioaccumulative potential No further relevant information available.

- *Mobility in soil* No further relevant information available.
- · Additional ecological information:

· General notes:

Water hazard class 2 (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

• Uncleaned packagings:

· Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

· UN-Number · DOT, ADR, IMDG, IATA	UN3082
· UN proper shipping name	
$\cdot DOT, ADR$	Environmentally hazardous substances, liquid, n.o.s. (Silver)
·IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID
	N.O.S. (Silver), MARINE POLLUTANT
·IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID
	N.O.S. (Silver)

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Transport hazard class(es)	
DOT, ADR, IMDG, IATA	
Class	9 Miscellaneous dangerous substances and articles
Label	9
Packing group DOT, ADR, IMDG, IATA	111
Environmental hazards: Marine pollutant:	Product contains environmentally hazardous substances: Silver Yes (DOT)
Special precautions for user	Warning: Miscellaneous dangerous substances and articles
Danger code (Kemler):	90
EMS Number:	F-A,S-F
Stowage Category	A
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	II of Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: No limit
~ '	On cargo aircraft only: No limit
ADR	
Excepted quantities (EQ)	Code: El
· · · · · ·	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
IMDG	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: El
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE.
0	LIQUID, N.O.S. (SILVER), 9, III

15 Regulatory information

 \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture \cdot Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

7440-22-4 Silver

872-50-4 N-methyl-2-pyrrolidinone

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· TSCA (Toxic Substances Control Act):	
All ingredients are listed or comply with TSCA regulations.	
· Proposition 65	
· Chemicals known to cause cancer:	
None of the ingredients are listed.	
· Chemicals known to cause reproductive toxicity for females:	
None of the ingredients are listed.	
· Chemicals known to cause reproductive toxicity for males:	
None of the ingredients are listed.	
· Chemicals known to cause developmental toxicity:	
872-50-4 N-methyl-2-pyrrolidinone	
· Carcinogenic categories	
· EPA (Environmental Protection Agency)	
7440-22-4 Silver	
· TLV (Threshold Limit Value established by ACGIH)	
None of the ingredients are listed.	
· NIOSH-Ca (National Institute for Occupational Safety and Health)	
None of the ingredients are listed.	
· Massachusetts State Right To Know List	
7440-22-4 Silver	
872-50-4 N-methyl-2-pyrrolidinone	
· New Jersey State Right To Know List	
Thew Jersey Stute Right 10 Know List	
7440-22-4 Silver	
• •	
7440-22-4 Silver	
7440-22-4 Silver 872-50-4 N-methyl-2-pyrrolidinone	

California SCAQMD Rule 443.1 VOC's: No information available.

· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). · Hazard pictograms



· Signal word Danger

· Hazard-determining components of labeling: Urethane acrylate oligomer · Hazard statements H317 May cause an allergic skin reaction. H360 May damage fertility or the unborn child. H401 Toxic to aquatic life. H411 Toxic to aquatic life with long lasting effects. · Precautionary statements P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

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- US

Applied Ink Solutions

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Trade name: WB-101-20 Water-Based Silver Conductive Ink

	(Contd. of page 9)
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P273	Avoid release to the environment.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P305+P351+P338	8 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present
	and easy to do. Continue rinsing.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

• Other regulations, limitations and prohibitive regulations RoHS (EU)2015/863 along with EU Directive 2022/19/EU – Waste from Electrical and Electronic Equipment (WEEE):

Applied Ink Solutions products do not exceed the amount of allowable levels concerning: Cadmium (Cd); Mercury (Hg); Lead (Pb); Hexavalent chromium (Cr6+); Polybrominated biphenyls (PBB); Polybrominated diphenyl ethers (PBDE); Bis(2-Ethylhexyl) phthalate (DEHP); Benzyl butyl phthalate (BBP); Dibutyl phthalate (DBP); Diisobutyl phthalate (DIBP); Bis(2-Ethylhexyl) phthalate (DEHP); Benzyl butyl phthalate (BBP); Dibutyl phthalate (DBP); Diisobutyl phthalate (DIBP).

Applied Ink Solutions has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the **Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.**

Registration, Evaluation and Authorization of Chemicals (REACH) & Substances of Very High Concern (SVHC): This product contains a substance on the SVHC list: CAS# 872-50-4 1-Methyl-2-pyrrolidone.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Product safety department
- · Contact: Mr. Cole

• **Revision History:** Rev 1.

• Date of preparation / last revision 10/20/2017 / 01/31/2019

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health

- USHA: Occupational Safety
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

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BEI: Biological Exposure Limit	
Flam. Liq. 4: Flammable liquids – Category 4	
Skin Irrit. 2: Skin corrosion/irritation – Category 2	
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A	
Skin Sens. 1: Skin sensitisation – Category 1	
Skin Sens. 1B: Skin sensitisation – Category 1B	
Repr. 1B: Reproductive toxicity – Category 1B	
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3	
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1	
Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2	
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1	
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2	
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