

Printing date 03/10/2020

Reviewed on 03/10/2020

1 Identification

- **Product identifier**
- **Trade name:** *C-1011 Carbon Resistive Ink*
- **Application of the substance / the mixture** *Functional electronic carbon printing ink*
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Information department:**
 Product Safety
 Email: productsafety@kayakuAM.com
- **Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300
 Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**
- **GHS label elements** *The product is classified and labeled according to the Globally Harmonized System (GHS).*
- **Hazard pictograms**



GHS02



GHS05



GHS07



GHS08

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· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

gamma-Butyrolactone

Butanone

Carbon black

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H318 Causes serious eye damage.

H351 Suspected of causing cancer.

H336 May cause drowsiness or dizziness.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



*Health = *3*

Fire = 3

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** *Not applicable.*

· **vPvB:** *Not applicable.*

3 Composition/information on ingredients

· **Chemical characterization:** *Mixtures*

· **Description:** *Mixture of the substances listed below with nonhazardous additions.*

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· Dangerous components:		
78-93-3	Butanone ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2A, H319; STOT SE 3, H336	40-60%
96-48-0	gamma-Butyrolactone ⚠ Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; STOT SE 3, H336	10-25%
1333-86-4	Carbon black ⚠ Carc. 2, H351	1-5%
627-93-0	Dimethyl adipate Aquatic Acute 3, H402	1-5%
106-65-0	Dimethyl succinate Flam. Liq. 4, H227	1-5%
· Additional Components:		
7782-42-5	Graphite	5-15%
	Proprietary binder	5-15%
1119-40-0	Dimethyl glutarate	5-15%

4 First-aid measures

· **Description of first aid measures**

· **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· **After swallowing:**

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

ABC powder

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **Special hazards arising from the substance or mixture** No further relevant information available.

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- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 Wear protective equipment. Keep unprotected persons away.
 Ensure adequate ventilation
 Keep away from ignition sources
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 Ensure adequate ventilation.
 Do not flush with water or aqueous cleansing agents
- **Reference to other sections**
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:

78-93-3	Butanone	200 ppm
96-48-0	gamma-Butyrolactone	3.6 mg/m ³
1333-86-4	Carbon black	9 mg/m ³
106-65-0	Dimethyl succinate	2.5 ppm

· PAC-2:

78-93-3	Butanone	2700* ppm
96-48-0	gamma-Butyrolactone	39 mg/m ³
1333-86-4	Carbon black	99 mg/m ³
106-65-0	Dimethyl succinate	28 ppm

· PAC-3:

78-93-3	Butanone	4000* ppm
96-48-0	gamma-Butyrolactone	310 mg/m ³
1333-86-4	Carbon black	590 mg/m ³
106-65-0	Dimethyl succinate	170 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 Ensure good ventilation/exhaust at the workplace.
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
 Keep ignition sources away - Do not smoke.
 Protect against electrostatic charges.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** Store in a cool location.
- **Information about storage in one common storage facility:**
 Do not store together with alkalis (caustic solutions).
 Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**
 Keep container well-sealed in cool, dry location.
 Protect from heat and direct sunlight.
 Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
 The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
 At this time, the other constituents have no known exposure limits.

78-93-3 Butanone

PEL	Long-term value: 590 mg/m ³ , 200 ppm
REL	Short-term value: 885 mg/m ³ , 300 ppm Long-term value: 590 mg/m ³ , 200 ppm
TLV	Short-term value: 885 mg/m ³ , 300 ppm Long-term value: 590 mg/m ³ , 200 ppm
BEI	

1333-86-4 Carbon black

PEL	Long-term value: 3.5 mg/m ³
REL	Long-term value: 3.5* mg/m ³ *0.1 in presence of PAHs; See Pocket Guide Apps.A+C
TLV	Long-term value: 3* mg/m ³ *inhalable fraction

- **Ingredients with biological limit values:**

78-93-3 Butanone

BEI	2 mg/L Medium: urine Time: end of shift Parameter: MEK
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- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from food and beverages.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes.

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Avoid contact with the eyes and skin.

· **Respiratory equipment:**

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves** Nitrile rubber, NBR

· **Penetration time of glove material** Contact glove manufacture for break-through time.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Black
Odor:	Sweet
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

· **Flash point:** -4 °C (24.8 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.8 Vol %
Upper:	15.6 Vol %

· **Vapor pressure:** Not determined.

· **Density:** See other information

· **Relative density** Not determined.

· **Vapor density** Not determined.

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- | | |
|---|--|
| · Solubility in / Miscibility with Water: | Water miscible No |
| · Partition coefficient (n-octanol/water): | Not determined. |
| · Viscosity: | |
| Dynamic: | Not determined. |
| Kinematic: | Not determined. |
| · Solvent content: | |
| Organic solvents: | 73 % |
| VOC content: | 73 % |
| · Solids content: | 14 - 18 % |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

 · **LD/LC50 values that are relevant for classification:**

78-93-3 Butanone

Oral	LD50	3300 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (rabbit)

96-48-0 gamma-Butyrolactone

Oral	LD50	1540 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (gui)
Inhalative	LC50/4 h	>5.1 mg/l (Rat)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

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 · **Carcinogenic categories**

 · **IARC (International Agency for Research on Cancer)**

96-48-0	gamma-Butyrolactone	3
1333-86-4	Carbon black	2B

 · **NTP (National Toxicology Program)**

None of the ingredients are listed.

 · **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

12 Ecological information

 · **Toxicity**

 · **Aquatic toxicity:**
96-48-0 gamma-Butyrolactone

LC50/96 h	>220 - <460 mg/l (golden orfe)
EC50/48 h	>500 mg/l (daphnia magna)
EC50/72 h	360 mg/l (green algae)
EC50/17 h	>10000 mg/l (bacterium)

 · **Persistence and degradability** No further relevant information available.

 · **Behavior in environmental systems:**

 · **Bioaccumulative potential** No further relevant information available.

 · **Mobility in soil** No further relevant information available.

 · **Additional ecological information:**

 · **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

 · **Results of PBT and vPvB assessment**

 · **PBT:** Not applicable.

 · **vPvB:** Not applicable.

 · **Other adverse effects** No further relevant information available.

13 Disposal considerations

 · **Waste treatment methods**

 · **Recommendation:**

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.

Disposal must be made in accordance with Federal, State, and Local regulations.

 · **Uncleaned packagings:**

 · **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

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14 Transport information

· UN-Number	UN1210
· DOT, ADR, IMDG, IATA	
· UN proper shipping name	Printing ink
· DOT, ADR	PRINTING INK
· IMDG, IATA	
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· ADR, IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, ADR, IMDG, IATA	II
· Environmental hazards:	Not applicable.
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E,S-D
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· ADR	
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

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· UN "Model Regulation": UN 1210 PRINTING INK, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

78-93-3 Butanone

- TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

· Proposition 65

· Chemicals known to cause cancer:

1333-86-4 Carbon black

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

78-93-3 Butanone

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· TLV (Threshold Limit Value established by ACGIH)

1333-86-4 Carbon black

A4

· NIOSH-Ca (National Institute for Occupational Safety and Health)

1333-86-4 Carbon black

· New Jersey State Right To Know List

96-48-0 gamma-Butyrolactone

1119-40-0 Dimethyl glutarate

627-93-0 Dimethyl adipate

· Pennsylvania Hazardous Substances List

96-48-0 gamma-Butyrolactone

1119-40-0 Dimethyl glutarate

627-93-0 Dimethyl adipate

- California SCAQMD Rule 443.1 VOC's: No information available.

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

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Hazard pictograms

Signal word Danger
Hazard-determining components of labeling:

gamma-Butyrolactone
 Butanone
 Carbon black

Hazard statements

H225 Highly flammable liquid and vapor.
 H318 Causes serious eye damage.
 H351 Suspected of causing cancer.
 H336 May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 If swallowed: Immediately call a poison center/doctor.
 P302+P352 If on skin: Wash with plenty of soap and water.
 P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

National regulations:
Other regulations, limitations and prohibitive regulations

Kayaku Advanced Materials has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS: Product safety department

Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)

Revision History: The manufacturer's information in Section 1 has been updated.

Date of preparation / last revision 03/10/2020 / 1

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Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Flam. Liq. 4: Flammable liquids – Category 4
Acute Tox. 4: Acute toxicity – Category 4
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Carc. 2: Carcinogenicity – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Acute 3: Hazardous to the aquatic environment - acute aquatic hazard – Category 3

US