

Safety Data Sheet
acc. to OSHA HCS

Printing date 03/31/2020

Reviewed on 03/31/2020

1 Identification

- **Product identifier**
- **Trade name:** Solvent-10
- **CAS Number:**
108-65-6
- **EC number:**
203-603-9
- **Index number:**
607-195-00-7
- **Application of the substance / the mixture** Solvent for thinning and cleaning
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818
- **Information department:**
Product Safety
Email: productsafety@kayakuAM.com
- **Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300
Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS07

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**

- **GHS label elements**

The substance is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Warning

- **Hazard-determining components of labeling:**

1-Methoxy-2-propanol acetate

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· Hazard statements

H226 Flammable liquid and vapor.

H336 May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:
· NFPA ratings (scale 0 - 4)


Health = 0

Fire = 2

Reactivity = 0

· HMIS-ratings (scale 0 - 4)


Health = 0

Fire = 2

Reactivity = 0

· Other hazards
· Results of PBT and vPvB assessment

 · **PBT:** Not applicable.

 · **vPvB:** Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Substances
· CAS No. Description

108-65-6 1-Methoxy-2-propanol acetate

· Identification number(s)

 · **EC number:** 203-603-9

 · **Index number:** 607-195-00-7

4 First-aid measures

· Description of first aid measures

 · **General information:** Immediately remove any clothing soiled by the product.

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- **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:**
Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
ABC powder
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

 · **PAC-1:**

50 ppm

 · **PAC-2:**

1,000 ppm

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 · **PAC-3:**

5000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Prevent formation of aerosols.
Ensure good ventilation/exhaust at the workplace.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
Do not store together with alkalis (caustic solutions).
Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**
Keep container well-sealed in cool, dry location.
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
- 108-65-6 1-Methoxy-2-propanol acetate**
- WEEL** Long-term value: 50 ppm
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.
- **Respiratory equipment:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

- **Penetration time of glove material** Contact glove manufacture for break-through time.

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· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Liquid
Color:	Colorless
Odor:	Ethereal
Odor threshold:	Not determined.

· pH-value at 20 °C (68 °F): 4

· Change in condition

Melting point/Melting range:	< -67 °C (< -88.6 °F)
Boiling point/Boiling range:	146.4/1013mbar °C (295.5/1,855.4mbar °F)

· Flash point: 46 °C (114.8 °F)

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature: 315 °C (599 °F)

· Decomposition temperature: Not determined.

· Auto igniting: Not determined.

· Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· Explosion limits:

Lower:	1.5 Vol %
Upper:	10.8 Vol %

· Vapor pressure at 20 °C (68 °F): 5 hPa (3.8 mm Hg)

 · Density at 20 °C (68 °F): 0.9668 g/cm³ (8.06795 lbs/gal)

· Relative density: Not determined.

· Vapor density: Not determined.

· Evaporation rate: 1.6-2.3 (BuAc=1)

· Solubility in / Miscibility with

Water at 20 °C (68 °F): 220 g/l

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic at 20 °C (68 °F):	1.2 mPas
Kinematic:	Not determined.
Organic solvents:	100.0 %
VOC content:	100.0 %

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· Other information

No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:
108-65-6 1-Methoxy-2-propanol acetate

Oral	LD50	8532 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (Rat)
Inhalative	LC50/6 h	4345 ppm (Rat)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Experience with humans:** Target Organs: Central nervous system, kidney, liver, lungs
- **Additional toxicological information:**
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

Substance is not listed.

· NTP (National Toxicology Program)

Substance is not listed.

· OSHA-Ca (Occupational Safety & Health Administration)

Substance is not listed.

12 Ecological information
· Toxicity
· Aquatic toxicity:
108-65-6 1-Methoxy-2-propanol acetate

 ErC50 96 hour >1000 mg/l (*Pseudokirchneriella subcapitata* (alga))

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LC50	408-500 mg/l (daphnia magna) 100-180 mg/l (rainbow trout (Oncorhynchus mykiss))
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- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Assessment by list): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
Disposal must be made in accordance with Federal, State, and Local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· UN-Number	UN3272
· DOT, ADR, IMDG, IATA	
· UN proper shipping name	Esters, n.o.s. (1-Methoxy-2-propanol acetate)
· DOT, ADR	ESTERS, N.O.S. (1-Methoxy-2-propanol acetate)
· IMDG, IATA	
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3

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· ADR, IMDG, IATA



· Class	3 Flammable liquids
· Label	3

· Packing group	
· DOT, ADR, IMDG, IATA	III

· Environmental hazards:	Not applicable.
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· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	30
· EMS Number:	F-E, S-D
· Stowage Category	A

· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
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· Transport/Additional information:

· DOT	
· Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L

· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

· UN "Model Regulation":	UN 3272 ESTERS, N.O.S. (1-METHOXY-2-PROPANOL ACETATE), 3, III
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15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

· Section 355 (extremely hazardous substances):

Substance is not listed.

· Section 313 (Specific toxic chemical listings):

Substance is not listed.

· TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

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· Proposition 65
· Chemicals known to cause cancer:

Substance is not listed.

· Chemicals known to cause reproductive toxicity for females:

Substance is not listed.

· Chemicals known to cause reproductive toxicity for males:

Substance is not listed.

· Chemicals known to cause developmental toxicity:

Substance is not listed.

· Carcinogenic categories
· EPA (Environmental Protection Agency)

Substance is not listed.

· TLV (Threshold Limit Value established by ACGIH)

Substance is not listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

Substance is not listed.

· New Jersey State Right To Know List

108-65-6 | 1-Methoxy-2-propanol acetate

· Pennsylvania Hazardous Substances List

108-65-6 | 1-Methoxy-2-propanol acetate

· California SCAQMD Rule 443.1 VOC's: Not applicable
· GHS label elements

The substance is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms


GHS02 GHS07

· Signal word Warning
· Hazard-determining components of labeling:

1-Methoxy-2-propanol acetate

· Hazard statements

H226 Flammable liquid and vapor.

H336 May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

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P305+P351+P338 *If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*

P370+P378 *In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.*

P403+P235 *Store in a well-ventilated place. Keep cool.*

P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department

· **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)

· **Revision History:** The manufacturer's information in Section 1 has been updated.

· **Date of preparation / last revision** 03/31/2020 / 1

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 3: Flammable liquids – Category 3

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3