

Printing date 03/30/2020 Reviewed on 03/30/2020

## 1 Identification

- · Product identifier
- · Trade name: UV-1127 UV Curable Glossy Dielectric
- · Application of the substance / the mixture Functional electronic insulating ink
- Details of the supplier of the safety data sheet
- Manufacturer/Supplier:

Kayaku Advanced Materials, Inc.

200 Flanders Road Westborough, MA 01581 Tel: (617) 965-5511 Fax: (617) 965-5818

· Information department:

Product Safety

Email: productsafety@kayakuAM.com

· Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300

Chemtrec International Emergency: 703-527-3887

## 2 Hazard(s) identification

· Classification of the substance or mixture



GHS08 Health hazard

Muta. 1B H340 May cause genetic defects.

Carc. 1B H350 May cause cancer.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction. STOT SE 3 H335 May cause respiratory irritation.

Aquatic Acute 2 H401 Toxic to aquatic life.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

  (Contd. on page 2)

(Contd. of page 1)



## Safety Data Sheet acc. to OSHA HCS

Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

#### · Hazard pictograms







GHS08

#### · Signal word Danger

#### · Hazard-determining components of labeling:

Urethane acrylate oligomer

Proprietary Resin

Proprietary Defoamer

Proprietary Dye

#### · Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H340 May cause genetic defects.

H350 May cause cancer.

H335 May cause respiratory irritation.

H401 Toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

#### · Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 *If swallowed: Immediately call a poison center/doctor.* 

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for

breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

If skin irritation or rash occurs: Get medical advice/attention. P333+P313

P337+P313 *If eye irritation persists: Get medical advice/attention.* 

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon

dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international P501

#### · Classification system:

#### · NFPA ratings (scale 0 - 4)



Health = 2Fire = 1Reactivity = 0

#### · HMIS-ratings (scale 0 - 4)



Health = \*2

Fire = 1

REACTIVITY  $\boxed{0}$  Reactivity = 0

(Contd. on page 3)



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 2)

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable. · **vPvB**: Not applicable.

## 3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

	Urethane acrylate oligomer	40-60%
	♦ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1B, H317	
	Proprietary Resin	25-50%
	🕠 Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335; Flam. Liq. 4, H227	
	Proprietary photoinitiator	1-5%
	🕸 Aquatic Acute 1, H400; Aquatic Chronic 2, H411	
	Acrylic leveling agent	1-5%
	♦ Skin Irrit. 2, H315; Eye Irrit. 2A, H319	
	Surface additive	1-5%
	🔖 Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Flam. Liq. 4, H227	
	Proprietary Dye	<1%
119-61-9	Benzophenone	<1%
	Carc. 2, H351; ᡐ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	
	Proprietary Defoamer	<1%
	♠ Flam. Liq. 3, H226; ♠ Acute Tox. 3, H331; ♦ Muta. 1B, H340; Carc. 1B, H350; Asp. Tox. 1, H304	

### 4 First-aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing:

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.

(Contd. on page 4)



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 3)

· Indication of any immediate medical attention and special treatment needed Treat symptomatically.

## 5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

ABC powder

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Wear SCBA.

### 6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

· Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

• PAC-1:	
119-61-9 Benzophenone	1.5 mg/m3
PAC-2:	
119-61-9 Benzophenone	90 mg/m3
· PAC-3:	
119-61-9 Benzophenone	310 mg/m3

### 7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Open and handle container with care.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

(Contd. on page 5)



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 4)

Keep respirator available.

- · Conditions for safe storage, including any incompatibilities
- Storage:
- · Requirements to be met by storerooms and containers: No special requirements.
- · Information about storage in one common storage facility:

*Do not store together with oxidizing and acidic materials.* 

Do not store together with alkalis (caustic solutions).

· Further information about storage conditions:

Keep container well-sealed in cool, dry location.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

· Specific end use(s) No further relevant information available.

### 8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

#### 119-61-9 Benzophenone

WEEL Long-term value: 0.5 mg/m<sup>3</sup>

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · Material of gloves Nitrile rubber, NBR
- · Penetration time of glove material Contact glove manufacture for break-through time.

(Contd. on page 6)

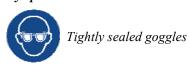


Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

· Eye protection:

(Contd. of page 5)



Information on basic physical and	chemical properties	
General Information		
Appearance:	I : mui d	
Form: Color:	Liquid Green, Blue	
Odor:	Sweet	
Odor threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	Undetermined.	
Flash point:	93 °C (199.4 °F)	
Flammability (solid, gaseous):	Not applicable.	
Decomposition temperature:	Not determined.	
Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Not determined.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure:	Not determined.	
Density:	See other information	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	1.6-2.3 (BuAc=1)	
Solubility in / Miscibility with		
Water:	Water miscible No	
Partition coefficient (n-octanol/wat	ter): Not determined.	
Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Organic solvents:	0.0 %	
Solids content:	100 %	



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 6)

· Other information

No further relevant information available.

## 10 Stability and reactivity

- · **Reactivity** No further relevant information available.
- · Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

Contact with incompatible materials.

- · Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · Hazardous decomposition products: Carbon monoxide and carbon dioxide

## 11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC50 1	· LD/LC50 values that are relevant for classification:					
Proprietar	Proprietary Defoamer					
Oral	LD50	> 6000 mg/kg (Rat)				
Dermal	LD50	> 3000 mg/kg (rabbit)				
Inhalative	LC50/4 h	> 7.8 mg/l (Rat)				

- · Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

Carcinogenic.

The product can cause inheritable damage.

· Carcinogenic categories

· IARC (Int	ternational Agency for Research on Cancer)
119-61-9	Benzophenone

· NTP (National Toxicology Program)

None of the ingredients are listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients are listed.

uc.

2B



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 7)

## 12 Ecological information

- · Toxicity
- · Aquatic toxicity:

#### Proprietary photoinitiator

EC50/48 h 26 mg/l (daphnia magna)

- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

### 13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

- · Uncleaned packagings:
- Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

· UN-Number · DOT, ADR, IMDG, IATA	UN3082
· UN proper shipping name	
· DOT, ADR	Environmentally hazardous substances, liquid, n.o.s.
· IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUIA
	N.O.S. (2,2-dimethoxy-2-phenylacetophenone, Benzophenone
	MARINE POLLUTANT
· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUI
	N.O.S.

(Contd. on page 9)



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 8)

· DOT, ADR, IMDG, IATA



· Class

·Label

· Packing group
· DOT, ADR, IMDG, IATA III

Environmental hazards:
 Product contains environmentally hazardous substances: Omnirad BDK
 Marine pollutant:
 Yes (DOT)

· Special precautions for user Warning: Miscellaneous dangerous substances and articles F-A,S-F

· Stowage Category A

• Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

· Transport/Additional information:

 $\cdot DOT$ 

Quantity limitations On passenger aircraft/rail: No limit
On cargo aircraft only: No limit

 $\cdot ADR$ 

• Excepted quantities (EQ) Code: E1

Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

9 Miscellaneous dangerous substances and articles

· IMDG

Limited quantities (LQ) 5L

• Excepted quantities (EQ) Code: E1

Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

· UN "Model Regulation": UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES,

LIQUID, N.O.S., 9, III

## 15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients are listed.

Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

(Contd. on page 10)



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 9)

· Proposition 65

· Chemicals known to cause cancer:

119-61-9 Benzophenone

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

None of the ingredients are listed.

TLV (Threshold Limit Value established by ACGIH)

None of the ingredients are listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· New Jersey State Right To Know List

Surface additive

- · California SCAOMD Rule 443.1 VOC's: No information available.
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms







GHS09

GHS07

GHS08

· Signal word Danger

· Hazard-determining components of labeling:

Urethane acrylate oligomer

Proprietary Resin

Proprietary Defoamer

Proprietary Dye

· Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H340 May cause genetic defects.

H350 May cause cancer.

H335 May cause respiratory irritation.

H401 Toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P210

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P273 Avoid release to the environment.

(Contd. on page 11)



Printing date 03/30/2020 Reviewed on 03/30/2020

Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 10) P280 Wear protective gloves/protective clothing/eye protection/face protection. P301+P310 If swallowed: Immediately call a poison center/doctor. P302+P352 *If on skin: Wash with plenty of soap and water.* P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. P333+P313 *If eye irritation persists: Get medical advice/attention.* P337+P313 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon P370+P378 P403+P235 Store in a well-ventilated place. Keep cool. P501 Dispose of contents/container in accordance with local/regional/national/international

#### · National regulations:

#### · Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases.

#### · Other regulations, limitations and prohibitive regulations

regulations.

Kayaku Advanced Materials has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Product safety department
- · Contact: Tom Cole, EHS Manager (tcole@kayakuAM.com)
- Revision History: The manufacturer's information in Section 1 has been updated.
- · Date of preparation / last revision 03/30/2020 / 1
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 3: Flammable liquids - Category 3

(Contd. on page 12)



Printing date 03/30/2020 Reviewed on 03/30/2020

#### Trade name: UV-1127 UV Curable Glossy Dielectric

(Contd. of page 11)

Flam. Liq. 4: Flammable liquids – Category 4

Acute Tox. 3: Acute toxicity – Category 3

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1 Skin Sens. 1A: Skin sensitisation - Category 1A Skin Sens. 1B: Skin sensitisation – Category 1B Muta. 1B: Germ cell mutagenicity - Category 1B

Carc. 1B: Carcinogenicity - Category 1B Carc. 2: Carcinogenicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 Asp. Tox. 1: Aspiration hazard – Category 1

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard - Category 1 Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard - Category 2

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2