Safety Data Sheet
acc. to OSHA HCS

Printing date 02/02/2022 *Reviewed on 02/02/2022*

1 Identification

· **Product identifier**

· **Trade name: KMPR® 2000 Series Resists**

· **Product number:** Y212064, Y212045, Y212031, Y212020
· **Application of the substance / the mixture** Photoresist

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818

· **Information department:**
Product Safety
Email: productsafety@kayakuAM.com
· **Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300
Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.

GHS07

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2A H319 Causes serious eye irritation.

· **Label elements**
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**
Epoxy Resin (CAS Proprietary)
1-methoxy-2-propanol
Cyclopentanone
· **Hazard statements**
H226 Flammable liquid and vapor.

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H315 Causes skin irritation.
H319 Causes serious eye irritation.

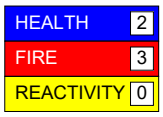
· **Precautionary statements**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Additional information:**
58.9 % of the mixture consists of component(s) of unknown toxicity.
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**		
120-92-3	Cyclopentanone Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2A, H319	30-80%
107-98-2	1-methoxy-2-propanol Flam. Liq. 3, H226; STOT SE 3, H336	2-8%
108-32-7	Propylene carbonate Skin Irrit. 2, H315; Eye Irrit. 2A, H319	1-5%

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	Proprietary Photo Acid Generator Eye Irrit. 2A, H319	<1%

· **Additional Components:**	
Epoxy Resin (CAS Proprietary)	15-60%

4 First-aid measures

· **Description of first aid measures**
· **General information:** Immediately remove any clothing soiled by the product.
· **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
· **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· **After swallowing:** Do not induce vomiting; immediately call for medical help.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
· **For safety reasons unsuitable extinguishing agents:**
Water with full jet
Water
· **Special hazards arising from the substance or mixture**
Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
· **Advice for firefighters**
· **Protective equipment:** Wear SCBA.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Keep away from ignition sources
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

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· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Keep away from heat and direct sunlight.
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Use explosion-proof apparatus / fittings and spark-proof tools.
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and containers:**
Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
Store in a cool location.
· **Information about storage in one common storage facility:**
Do not store together with amines.
Do not store together with alkalis (caustic solutions).
Do not store together with oxidizing and acidic materials.
· **Further information about storage conditions:**
Protect from exposure to the light.
Keep container tightly sealed.
· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**	
107-98-2 1-methoxy-2-propanol	
REL	Short-term value: 540 mg/m³, 150 ppm Long-term value: 360 mg/m³, 100 ppm
TLV	Short-term value: 369 mg/m³, 100 ppm Long-term value: 184 mg/m³, 50 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

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· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Do not eat or drink while working.
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· **Respiratory equipment:**
In the case of vapour formation use a NIOSH approved respirator with filter for organic vapour.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· **Material of gloves**
Nitrile rubber, NBR
Butyl rubber, BR
· **Penetration time of glove material** Contact glove manufacture for break-through time.
· **Eye protection:**

Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Fluid
Color:	Light yellow
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	130 °C (266 °F)
· **Flash point:**	30 °C (86 °F)
· **Flammability (solid, gaseous):**	Not applicable.
· **Ignition temperature:**	270 °C (518 °F)
· **Decomposition temperature:**	Not determined.
· **Auto igniting:**	Product is not selfigniting.

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· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· **Explosion limits:**	
Lower:	1.3 Vol %
Upper:	Not determined.
· **Vapor pressure at 20 °C (68 °F):**	11 hPa (8.3 mm Hg)
· **Density:**	Not determined.
· **Relative density**	See Table 1 Other Information
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with**	
Water:	Water miscible No
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
VOC content:	435-790 g/l
· **Other information**	Table 1. Product specific gravity and VOC data.

Name	Product No.	Sp. Gravity	Vol (% by wt.)	VOC (g/L)
KMPR 2001	Y212020	0.99	78-81	790
KMPR 2002	Y212031	1.03	68-70	710
KMPR 2005	Y212045	1.06	54-56	585
KMPR 2025	Y212064	1.20	35-38	435

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability** Stable
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
· **Possibility of hazardous reactions** Exothermic polymerization.
· **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
· **Incompatible materials:** Strong Oxidizing Agents, Strong Bases, Strong Acids, Amines
· **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Corrosive gases/vapors
Danger of toxic pyrolysis products.

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11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
120-92-3 Cyclopentanone		
Oral	LD50	1820 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>19.5 mg/l (Rat)
107-98-2 1-methoxy-2-propanol		
Oral	LD50	5660 mg/kg (Rat)
Dermal	LD50	13000 mg/kg (rabbit)
Inhalative	LC50/4 h	54.6 mg/l (Rat)
108-32-7 Propylene carbonate		
Oral	LD50	>29000 mg/kg (Rat)
Dermal	LD50	>20,000 mg/kg (rabbit)

· **Primary irritant effect:**
· **on the skin:** Irritant to skin and mucous membranes.
· **on the eye:** Irritating effect.
· **Sensitization:** Sensitization possible through skin contact.
· **Experience with humans:** No further relevant information available.
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**
None of the ingredients are listed.

· **NTP (National Toxicology Program)**
None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients are listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**	
120-92-3 Cyclopentanone	
EC50/48 h	3600 mg/l (Ceriodaphnia dubia (water flea))
	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)
LC50/48 hr	2950 mg/L (golden orfe)
LC50/96 h	>100 mg/l (fish)

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107-98-2 1-methoxy-2-propanol	
EC50/96 hr	23300 mg/l (daphnia magna)
	>1000 mg/l (green algae)
LC50/96 h	20800 mg/l (Pimephales promelas)
108-32-7 Propylene carbonate	
EC50/17 h	>10000 mg/l (Pseudomonas putida)
EC50/48 h	>500 mg/l (daphnia magna)
EC50/72 h	>500 mg/l (scenedesmus subspicatus)
LC50/96 h	2200 mg/l (Leuciscus idus)

· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
Disposal must be made in accordance with Federal, State, and Local regulations.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

· **UN-Number**
· **DOT, ADR, IMDG, IATA** UN1866

· **UN proper shipping name**
· **DOT, ADR** Resin solution
· **IMDG, IATA** RESIN SOLUTION

· **Transport hazard class(es)**

· **DOT**

· **Class** 3 Flammable liquids

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· **Label**	3
· **ADR, IMDG, IATA**	
	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, ADR, IMDG, IATA**	III
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E
· **Stowage Category**	A
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN1866, Resin solution, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**
None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**
This product is intended solely for export per 40 CFR §720.30(e) of the Toxic Substances Control Act (TSCA).
· **Proposition 65**

· **Chemicals known to cause cancer:**
None of the ingredients are listed.

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· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients are listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients are listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**
None of the ingredients are listed.

· **TLV (Threshold Limit Value)**
None of the ingredients are listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**
None of the ingredients are listed.

· **Massachusetts State Right To Know List**

120-92-3	Cyclopentanone
107-98-2	1-methoxy-2-propanol

· **New Jersey State Right To Know List**

120-92-3	Cyclopentanone
107-98-2	1-methoxy-2-propanol

· **Pennsylvania Hazardous Substances List**

120-92-3	Cyclopentanone
107-98-2	1-methoxy-2-propanol

· **California SCAQMD Rule 443.1 VOC's:** See Table 1 - Section 9
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**
Epoxy Resin (CAS Proprietary)
1-methoxy-2-propanol
Cyclopentanone
· **Hazard statements**
H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
· **Precautionary statements**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.

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P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department
· **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)

· **Revision History:**
The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.
· **Date of preparation / last revision** 02/02/2022 / 2
· **Abbreviations and acronyms:**
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3