

**Safety data sheet**  
**according to 1907/2006/EC, Article 31**

Printing date 24.08.2022

Version number 2

Revision: 24.08.2022

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

- **1.1 Product identifier**
- **Trade name:** *C-250J Carbon Screenprint Ink*
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** *SU16 Manufacture of computer, electronic and optical products, electrical equipment*
- **Application of the substance / the mixture** *Carbon Screenprint Ink*
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
*Kayaku Advanced Materials, Inc.*  
*200 Flanders Road*  
*Westborough, MA 01581*  
*Tel: (617) 965-5511*  
*Fax: (617) 965-5818*
- **Further information obtainable from:**  
*Product Safety*  
*Email: productsafety@kayakuAM.com*
- **1.4 Emergency telephone number:**  
*Kayaku Advanced Materials : 617-965-5511*  
*Chemtrec USA Emergency : 800-424-9300 (24 hr)*  
*Chemtrec International Emergency : 703-527-3887 (24 hr)*

**SECTION 2: Hazards identification**

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



*Acute Tox. 4 H302 Harmful if swallowed.*  
*Eye Irrit. 2 H319 Causes serious eye irritation.*  
*Skin Sens. 1 H317 May cause an allergic skin reaction.*

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
*The product is classified and labelled according to the CLP regulation.*
- **Hazard pictograms**



- **Signal word** *Warning*
- **Hazard-determining components of labelling:**  
*Synthetic Resin*  
*Proprietary Dye*
- **Hazard statements**  
*H302 Harmful if swallowed.*  
*H319 Causes serious eye irritation.*  
*H317 May cause an allergic skin reaction.*

(Contd. on page 2)

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 24.08.2022

Version number 2

Revision: 24.08.2022

**Trade name: C-250J Carbon Screenprint Ink**

(Contd. of page 1)

### · Precautionary statements

- P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
 P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
 P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.  
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P332+P313 If skin irritation occurs: Get medical advice/attention.  
 P337+P313 If eye irritation persists: Get medical advice/attention.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

### · 2.3 Other hazards

### · Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

## SECTION 3: Composition/information on ingredients

### · 3.2 Chemical characterisation: Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

#### · Dangerous components:

CAS: 112-15-2 EINECS: 203-940-1	Diethylene glycol monoethyl ether acetate ⚠ Eye Irrit. 2, H319	25-50%
	Synthetic Resin ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312	10-25%
	Proprietary Dye ⚠ Eye Irrit. 2, H319; Skin Sens. 1A, H317	10-25%
CAS: 64742-94-5 EINECS: 265-198-5 Index number: 649-424-00-3	Solvent naphtha (petroleum), heavy arom. ⚠ Asp. Tox. 1, H304	5-15%

#### · Additional Components:

CAS: 1333-86-4 EINECS: 215-609-9	Carbon black	1-5%
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· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

### · 4.1 Description of first aid measures

#### · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

#### · After skin contact:

Immediately wash with water and soap and rinse thoroughly.  
 If skin irritation continues, consult a doctor.

(Contd. on page 3)

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 24.08.2022

Version number 2

Revision: 24.08.2022

**Trade name: C-250J Carbon Screenprint Ink**

(Contd. of page 2)

**· After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

**· After swallowing: If symptoms persist consult doctor.**

**· 4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

**· 4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

### SECTION 5: Firefighting measures

**· 5.1 Extinguishing media****· Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

**· 5.2 Special hazards arising from the substance or mixture** No further relevant information available.

**· 5.3 Advice for firefighters**

**· Protective equipment:** Wear self-contained respiratory protective device.

### SECTION 6: Accidental release measures

**· 6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Keep away from ignition sources.

Wear protective equipment. Keep unprotected persons away.

**· 6.2 Environmental precautions:**

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

**· 6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

**· 6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

### SECTION 7: Handling and storage

**· 7.1 Precautions for safe handling**

Ensure good ventilation/exhaust at the workplace.

Keep away from heat and direct sunlight.

**· Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Use explosion-proof apparatus / fittings and spark-proof tools.

**· 7.2 Conditions for safe storage, including any incompatibilities****· Storage:**

**· Requirements to be met by storerooms and containers:** No special requirements.

**· Information about storage in one common storage facility:** Store away from oxidising agents.

(Contd. on page 4)

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 24.08.2022

Version number 2

Revision: 24.08.2022

**Trade name: C-250J Carbon Screenprint Ink**

(Contd. of page 3)

- **Further information about storage conditions:**  
 Store in cool, dry conditions in well sealed containers.  
 Protect from exposure to the light.  
 Protect from heat and direct sunlight.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.
- **Ingredients with limit values that require monitoring at the workplace:**  
 The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.
- **Respiratory protection:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**  
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Liquid
Colour:	Black
Odour:	Slight
Odour threshold:	Not determined.
- **pH-value:** Not determined.
- **Change in condition**

Melting point/freezing point:	Undetermined.
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(Contd. on page 5)

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 24.08.2022

Version number 2

Revision: 24.08.2022

**Trade name: C-250J Carbon Screenprint Ink**

(Contd. of page 4)

<b>Initial boiling point and boiling range:</b> >70 °C	
· <b>Flash point:</b>	101 °C
· <b>Flammability (solid, gas):</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto-ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product does not present an explosion hazard.
· <b>Explosion limits:</b>	
Lower:	Not determined.
Upper:	Not determined.
· <b>Vapour pressure at 25 °C:</b>	0.1 hPa
· <b>Density at 20 °C:</b>	1.2 g/cm <sup>3</sup>
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with water:</b>	Fully miscible.
· <b>Partition coefficient: n-octanol/water:</b>	Not determined.
· <b>Viscosity:</b>	
Dynamic:	Not determined.
Kinematic:	Not determined.
· <b>9.2 Other information</b>	No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**  
 Contact with incompatible materials.  
 Heat, flames and sparks. Extremes of temperature and direct sunlight.
- **10.5 Incompatible materials:** Strong oxidizing agents
- **10.6 Hazardous decomposition products:**  
 Carbon monoxide and carbon dioxide  
 Nitrogen oxides (NO<sub>x</sub>)

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**  
 Harmful if swallowed.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.

(Contd. on page 6)

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 24.08.2022

Version number 2

Revision: 24.08.2022

**Trade name: C-250J Carbon Screenprint Ink**

(Contd. of page 5)

- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Danger to drinking water if even small quantities leak into the ground.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.  
Disposal must be made in accordance with International, National, and regional regulations.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

### SECTION 14: Transport information

- |  |                       |
|--|-----------------------|
| · <b>14.1 UN-Number</b><br>· <b>ADR, IMDG, IATA</b>                          | Not Regulated         |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR</b><br>· <b>IMDG, IATA</b> | Void<br>Not Regulated |

(Contd. on page 7)



## Safety data sheet

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Revision: 24.08.2022

**Trade name: C-250J Carbon Screenprint Ink**

(Contd. of page 6)

- |  |                 |
|--|-----------------|
| · <b>14.3 Transport hazard class(es)</b>   |                 |
| · <b>ADR, ADN, IMDG, IATA</b>  |                 |
| · <b>Class</b>   | Not Regulated   |
| · <b>14.4 Packing group</b>  |                 |
| · <b>ADR, IMDG, IATA</b>   | Not Regulated   |
| · <b>14.5 Environmental hazards:</b>   | Not applicable. |
| · <b>14.6 Special precautions for user</b>                                       | Not applicable. |
| · <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b> | Not applicable. |
| · <b>UN "Model Regulation":</b>  | Void            |

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- Directive 2012/18/EU
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

· <b>DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II</b>
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None of the ingredients is listed.
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- **REGULATION (EU) 2019/1148**

· <b>Annex I - RESTRICTED EXPLOSIVES PRECURSORS</b> (Upper limit value for the purpose of licensing under Article 5(3))
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None of the ingredients is listed.
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· <b>Annex II - REPORTABLE EXPLOSIVES PRECURSORS</b>
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None of the ingredients is listed.
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- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

- **Classification according to Regulation (EC) No 1272/2008**

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

- **Department issuing SDS:** Product safety department

- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)

(Contd. on page 8)

**Safety data sheet**  
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(Contd. of page 7)

**· Revision History:**

The hazard classification and precautionary statements for the mixture in Section 2 were revised.

**· Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1A: Skin sensitisation – Category 1A

Asp. Tox. 1: Aspiration hazard – Category 1

EU