

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 14.02.2023

Version number 8 (replaces version 7)

Revision: 14.02.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

· **Trade name:** SU-8 Type P Series Resists (4.5cPs, 10cPs, 25cPs, 30cPs, 41cPs, 60cPs)

· **Article number:** Y121022, Y121041, Y121042, Y121043, Y121045

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
 No further relevant information available.

· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment

· **Application of the substance / the mixture** Photoresist

1.3 Details of the supplier of the safety data sheet

· **Manufacturer/Supplier:**

Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818

The person responsible in EU Member State:

ONLY REPRESENTATIVE

Lionel Marcélis, PhD

President

REACH NATION SRL

22 Rue Notre Dame au Bois

1440 Braine-le-Château

BELGIUM

Tel : +32491880259

*Only Representative for 2-methoxy-1-methylethyl acetate (CAS 108-65-6) only. Other substances are being supported under REACH by Only Representatives of Non-European suppliers and others may be exempt from registration.

Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818

· **Further information obtainable from:**

Product Safety

Email: productsafety@kayakuAM.com

· **1.4 Emergency telephone number:**

Kayaku Advanced Materials : 617-965-5511

Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

· **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3

H226 Flammable liquid and vapour.

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Acute Tox. 4	H332 Harmful if inhaled.
Skin Irrit. 2	H315 Causes skin irritation.
Eye Irrit. 2	H319 Causes serious eye irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.
STOT SE 3	H336 May cause drowsiness or dizziness.
.....	
Aquatic Chronic 3	H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



Signal word Warning

Hazard-determining components of labelling:

Epoxy resin

1-Methoxy-2-propanol acetate

Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

Hazard statements

H226 Flammable liquid and vapour.

H332 Harmful if inhaled.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use alcohol resistant foam to extinguish.

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P370+P378 In case of fire: Use fire-extinguishing powder to extinguish.
 P370+P378 In case of fire: Use carbon dioxide to extinguish.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

None of the ingredients are substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605).

Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 108-65-6 EINECS: 203-603-9 Index number: 607-195-00-7 Reg.nr.: 01-2119475791-29-0050	1-Methoxy-2-propanol acetate Flam. Liq. 3, H226; STOT SE 3, H336	55-80%
	Epoxy resin Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	20-45%
CAS: 71449-78-0	Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1) Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Sens. 1, H317	<1%
CAS: 89452-37-9	Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2) Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Sens. 1, H317	<1%

Additional Components:

CAS: 108-32-7 EINECS: 203-572-1 Index number: 607-194-00-1	Propylene carbonate	Skin Irrit. 2, H315; Eye Irrit. 2, H319	<1%
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· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

· **General information:** Immediately remove any clothing soiled by the product.

After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

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· After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing: If symptoms persist consult doctor.

· 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media**· Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents:

Water with full jet

Water

· 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

· 5.3 Advice for firefighters

· Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources.

· 6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Keep away from heat and direct sunlight.

Prevent formation of aerosols.

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- **Information about fire - and explosion protection:**
 Keep ignition sources away - Do not smoke.
 Use explosion-proof apparatus / fittings and spark-proof tools.
 Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**
 Store in a cool location.
 Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
- **Information about storage in one common storage facility:**
 Do not store together with oxidising and acidic materials.
 Do not store together with alkalis (caustic solutions).
- **Further information about storage conditions:**
 Protect from exposure to the light.
 Store in cool, dry conditions in well sealed containers.
 Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

 · **8.1 Control parameters**

 · **Ingredients with limit values that require monitoring at the workplace:**
108-65-6 1-Methoxy-2-propanol acetate

IOELV	Short-term value: 550 mg/m ³ , 100 ppm
	Long-term value: 275 mg/m ³ , 50 ppm
	Skin

- **Additional information:** The lists valid during the making were used as basis.

 · **8.2 Exposure controls**

- **Appropriate engineering controls** No further data; see item 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
 Keep away from food and beverages.
 Immediately remove all soiled and contaminated clothing
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes.
 Avoid contact with the eyes and skin.
- **Respiratory protection:**
 In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Hand protection**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR

 · **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· Eye/face protection



Tightly sealed goggles

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Colour:	Clear
· Odour:	Characteristic
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	146 °C
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	1.5 Vol %
· Upper:	10.8 Vol %
· Flash point:	44 °C
· Ignition temperature:	315 °C
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic:	Not determined.
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure at 20 °C:	3.4 hPa
· Density and/or relative density	
· Density:	Not determined
· Relative density	See Table 1 Other Information
· Vapour density	Not determined.

· 9.2 Other information

	Name	Number	Sp. Grav.
	SU-8 Type P 4.5 cPs	Y121022	1.01
	SU-8 Type P 10 cPs	Y121042	1.02
	SU-8 Type P 30 cPs	Y121043	1.05
	SU-8 Type P 41 cPs	Y121041	1.05
	SU-8 Type P 60 cPs	Y121045	1.07
· Appearance:			
· Form:	Liquid		
· Important information on protection of health and environment, and on safety.			
· Auto-ignition temperature:	Product is not selfigniting.		
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.		
· Change in condition			
· Evaporation rate	Not determined.		

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- | | |
|--|------|
| · Information with regard to physical hazard classes | |
| · Explosives | Void |
| · Flammable gases | Void |
| · Aerosols | Void |
| · Oxidising gases | Void |
| · Gases under pressure | Void |
| · Flammable liquids | |
| Flammable liquid and vapour. | |
| · Flammable solids | Void |
| · Self-reactive substances and mixtures | Void |
| · Pyrophoric liquids | Void |
| · Pyrophoric solids | Void |
| · Self-heating substances and mixtures | Void |
| · Substances and mixtures, which emit flammable gases in contact with water | Void |
| · Oxidising liquids | Void |
| · Oxidising solids | Void |
| · Organic peroxides | Void |
| · Corrosive to metals | Void |
| · Desensitised explosives | Void |

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Exothermic polymerisation.
- **10.4 Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Corrosive gases/vapours
Danger of forming toxic pyrolysis products.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity**
Harmful if inhaled.

 · **LD/LC50 values relevant for classification:**

Epoxy resin

Oral	LD50	>2000 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50	5 mg/L (Rat)

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108-65-6 1-Methoxy-2-propanol acetate

Oral	LD50	8532 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (Rat)
Inhalative	LC50/6 h	4345 ppm (Rat)

· Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye irritation.

· Respiratory or skin sensitisation

May cause an allergic skin reaction.

· Germ cell mutagenicity Based on available data, the classification criteria are not met.

· Carcinogenicity Based on available data, the classification criteria are not met.

· Reproductive toxicity Based on available data, the classification criteria are not met.

· STOT-single exposure

May cause drowsiness or dizziness.

· STOT-repeated exposure Based on available data, the classification criteria are not met.

· Aspiration hazard Based on available data, the classification criteria are not met.

· 11.2 Information on other hazards
· Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

· 12.1 Toxicity
· Aquatic toxicity:
Epoxy resin

100<LC/EC/IC 50	≤1000 mg/l (algae)
	≤1000 mg/l (fish)
	≤1000 mg/l (invertebrates)

71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

EC50/17 h	>10000 mg/l (<i>Pseudomonas putida</i>)
EC50/48 h	>500 mg/l (<i>daphnia magna</i>)
EC50/72 h	>500 mg/l (<i>scenedesmus subspicatus</i>)

89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

EC50/17 h	>10000 mg/l (<i>Pseudomonas putida</i>)
EC50/48 h	>500 mg/l (<i>daphnia magna</i>)
EC50/72 h	>500 mg/l (<i>scenedesmus subspicatus</i>)

· 12.2 Persistence and degradability No further relevant information available.

· 12.3 Bioaccumulative potential No further relevant information available.

· 12.4 Mobility in soil No further relevant information available.

· 12.5 Results of PBT and vPvB assessment
· PBT: Not applicable.

· vPvB: Not applicable.

· 12.6 Endocrine disrupting properties For information on endocrine disrupting properties see section 11.

· 12.7 Other adverse effects
· Remark: Harmful to fish

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· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Harmful to aquatic organisms

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**

· **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Disposal must be made in accordance with International, National, and regional regulations.

· **Uncleaned packaging:**

· **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· **14.1 UN number or ID number**

· **ADR, IMDG, IATA**

UN1866

· **14.2 UN proper shipping name**

· **ADR**

1866 RESIN SOLUTION

· **IMDG, IATA**

RESIN SOLUTION

· **14.3 Transport hazard class(es)**

· **ADR, IMDG, IATA**



· **Class**

3 Flammable liquids.

· **Label**

3

· **14.4 Packing group**

· **ADR, IMDG, IATA**

III

· **14.5 Environmental hazards:**

· **Marine pollutant:**

No

· **14.6 Special precautions for user**

Warning: Flammable liquids.

· **Hazard identification number (Kemler code):**

30

· **EMS Number:**

F-E, S-E

· **14.7 Maritime transport in bulk according to IMO instruments**

Not applicable.

· **Transport/Additional information:**

· **ADR**

· **Limited quantities (LQ)**

5L

· **Transport category**

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· Tunnel restriction code	D/E
· UN "Model Regulation":	UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
- **Classification according to Regulation (EC) No 1272/2008**
Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.
- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)
- **Revision History:**
The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.
- **Version number of previous version:** 7
- **Abbreviations and acronyms:**
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

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Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

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EU