Safety data sheet
according to UK REACH

Printing date 19.12.2024 Version number 2 Revision: 19.12.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name: KMPR® 3000 Series Resists**

· **Article number:** Y214020, Y214031, Y214043, Y214045, Y214051, Y214055, Y214060, Y214062, Y214064
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
· **Product category** PC30 Photo-chemicals
· **Application of the substance / the mixture** Photoresist

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Manufacturer:
Kayaku Advanced Materials
200 Flanders Road
Westborough, MA 01581
Telephone: (617) 965-5511
Fax: (617) 965-5818

Importer:
A-Gas Electronic Materials
Unit 3, IO Centre
Swift Valley
Rugby, Warwickshire
CV21 1TW, UK
Tel: +44-0-1788-537535
Fax: +44-0-1788-535835
Website: www.agasem.com
Email: customerservice.em@agas.com

· **Further information obtainable from:**
Product Safety
Email: productsafety@kayakuam.com
· **1.4 Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300 (24 hr)
Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**

GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.

GHS07

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.

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· ***2.2 Label elements***
· ***Labelling according to Regulation (EC) No 1272/2008***
The product is classified and labelled according to the GB CLP regulation.
· ***Hazard pictograms***

GHS02 GHS07

· ***Signal word*** *Warning*
· ***Hazard statements***
H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
· ***Precautionary statements***

P210	*Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.*
P261	*Avoid breathing dust/fume/gas/mist/vapours/spray.*
P280	*Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.*
P301+P310	*IF SWALLOWED: Immediately call a POISON CENTER/ doctor.*
P302+P352	*IF ON SKIN: Wash with plenty of soap and water.*
P304+P341	*IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.*
P305+P351+P338	*IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
P333+P313	*If skin irritation or rash occurs: Get medical advice/attention.*
P337+P313	*If eye irritation persists: Get medical advice/attention.*
P370+P378	*In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.*
P403+P235	*Store in a well-ventilated place. Keep cool.*
P501	*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· ***Additional information:***
44.8 % of the mixture consists of component(s) of unknown toxicity.
Contains 44.8 % of components with unknown hazards to the aquatic environment.
· ***2.3 Other hazards***
· ***Results of PBT and vPvB assessment***
· ***PBT:*** *Not applicable.*
· ***vPvB:*** *Not applicable.*

SECTION 3: Composition/information on ingredients

· ***3.2 Chemical characterisation: Mixtures***
· ***Description:*** *Mixture of substances listed below with nonhazardous additions.*

· ***Dangerous components:***

CAS: 120-92-3 *EINECS: 204-435-9*	*Cyclopentanone* *Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2, H319*	*25-75%*

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CAS: 107-98-2 *EINECS: 203-539-1*	*1-methoxy-2-propanol* *Flam. Liq. 3, H226; STOT SE 3, H336*	*1-10%*
CAS: 108-32-7 *EINECS: 203-572-1*	*Propylene carbonate* *Skin Irrit. 2, H315; Eye Irrit. 2, H319*	*0.25-3%*
CAS: 96-48-0 *EINECS: 202-509-5*	*gamma-Butyrolactone* *Eye Dam. 1, H318; Acute Tox. 4, H302; STOT SE 3, H336*	*0.25-3%*

· ***Additional Components:***	
Proprietary Epoxy Resin	*15-65%*
Proprietary Photoacid Generator	*<1%*

· ***Additional information:*** *For the wording of the listed hazard phrases refer to section 16.*

SECTION 4: First aid measures

· ***4.1 Description of first aid measures***
· ***After inhalation:***
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· ***After skin contact:*** *Immediately wash with water and soap and rinse thoroughly.*
· ***After eye contact:***
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· ***After swallowing:*** *If symptoms persist consult doctor.*
· ***4.2 Most important symptoms and effects, both acute and delayed*** *No further relevant information available.*
· ***4.3 Indication of any immediate medical attention and special treatment needed*** *Treat symptomatically.*

SECTION 5: Firefighting measures

· ***5.1 Extinguishing media***
· ***Suitable extinguishing agents:***
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
· ***5.2 Special hazards arising from the substance or mixture*** *No further relevant information available.*
· ***5.3 Advice for firefighters***
· ***Protective equipment:*** *Wear self-contained respiratory protective device.*

SECTION 6: Accidental release measures

· ***6.1 Personal precautions, protective equipment and emergency procedures***
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources.
Ensure adequate ventilation
· ***6.2 Environmental precautions:***
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
· ***6.3 Methods and material for containment and cleaning up:***
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

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Ensure adequate ventilation.
· ***6.4 Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· ***7.1 Precautions for safe handling***
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
· ***Information about fire - and explosion protection:***
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Use explosion-proof apparatus / fittings and spark-proof tools.

· ***7.2 Conditions for safe storage, including any incompatibilities***
· ***Storage:***
· ***Requirements to be met by storerooms and containers:*** *No special requirements.*
· ***Information about storage in one common storage facility:***
Do not store together with alkalis (caustic solutions).
Do not store together with oxidising and acidic materials.
· ***Further information about storage conditions:***
Store in cool, dry conditions in well sealed containers.
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.
· ***7.3 Specific end use(s)*** *No further relevant information available.*

SECTION 8: Exposure controls/personal protection

· ***8.1 Control parameters***
· ***Additional information about design of technical facilities:*** *No further data; see section 7.*

· ***Ingredients with limit values that require monitoring at the workplace:***	
107-98-2 1-methoxy-2-propanol	
WEL	*Short-term value: 560 mg/m³, 150 ppm* *Long-term value: 375 mg/m³, 100 ppm* *Sk*

· ***Additional information:*** *The lists valid during the making were used as basis.*

· ***8.2 Exposure controls***
· ***Personal protective equipment:***
· ***General protective and hygienic measures:***
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· ***Respiratory protection:***
In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

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· ***Protection of hands:***

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· ***Material of gloves*** *Nitrile rubber, NBR*

· ***Penetration time of glove material***

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· ***Eye protection:***

Tightly sealed goggles

· ***Body protection:*** *Long-sleeved work clothes*

SECTION 9: Physical and chemical properties

· ***9.1 Information on basic physical and chemical properties***	
· ***General Information***	
· ***Appearance:***	
Form:	*Liquid*
Colour:	*Beige*
· ***Odour:***	*Mild*
· ***Odour threshold:***	*Not determined.*
· ***pH-value:***	*Not determined.*
· ***Change in condition***	
Melting point/freezing point:	*Undetermined.*
Initial boiling point and boiling range:	*130.6 °C*
· ***Flash point:***	*30 °C*
· ***Flammability***	*Not applicable.*
· ***Auto-ignition temperature:***	*430 °C*
· ***Decomposition temperature:***	*Not determined.*
· ***Ignition temperature:***	*Product is not selfigniting.*
· ***Explosive properties:***	*Product is not explosive. However, formation of explosive air/vapour mixtures are possible.*
· ***Explosion limits:***	
Lower:	*Not determined.*
Upper:	*Not determined.*
· ***Vapour pressure at 20 °C:***	*11 hPa*
· ***Density:***	*See Other information*
· ***Relative density***	*Not determined.*
· ***Vapour density***	*Not determined.*

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· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with water:**	Insoluble.
· **Partition coefficient: n-octanol/water:**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
VOC (EC)	30-80 %

· **9.2 Other information**

Name	Number	Sp. Grav.	VOC(%by wt.)	VOC(g/L)
KMPR 3001	Y214020	1.0028	75-80	775
KMPR 3002	Y214031	1.0337	65-70	690
KMPR 3005	Y214043	1.0599	55-60	615
KMPR 3006	Y214045	1.0739	50-55	580
KMPR 3010	Y214051	1.0899	45-50	525
KMPR 3015	Y214055	1.1045	40-45	475
KMPR 3025	Y214060	1.1171	35-40	440
KMPR 3035	Y214062	1.1229	35-40	420
KMPR 3050	Y214064	1.1287	30-35	400

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability** Stable
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid**
Contact with incompatible materials.
Heat, flames and sparks. Extremes of temperature and direct sunlight.
· **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
· **10.6 Hazardous decomposition products:**
Hydrocarbons
Carbon monoxide and carbon dioxide
Nitrogen oxides (NOx)

SECTION 11: Toxicological information

· **11.1 Information on toxicological effects**
· **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

120-92-3 Cyclopentanone

Oral	LD50	1,820 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	19.5 mg/l (Rat)

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· ***Primary irritant effect:***
· ***Skin corrosion/irritation***
Causes skin irritation.
· ***Serious eye damage/irritation***
Causes serious eye irritation.
· ***Respiratory or skin sensitisation*** *Based on available data, the classification criteria are not met.*
· ***Experience with humans:*** *Target Organs: Central nervous system, kidney, liver, lungs*
· ***Additional toxicological information:***
· ***CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)***
· ***Germ cell mutagenicity*** *Based on available data, the classification criteria are not met.*
· ***Carcinogenicity*** *Based on available data, the classification criteria are not met.*
· ***Reproductive toxicity*** *Based on available data, the classification criteria are not met.*
· ***STOT-single exposure*** *Based on available data, the classification criteria are not met.*
· ***STOT-repeated exposure*** *Based on available data, the classification criteria are not met.*
· ***Aspiration hazard*** *Based on available data, the classification criteria are not met.*

SECTION 12: Ecological information

· ***12.1 Toxicity***

· ***Aquatic toxicity:***	
120-92-3 Cyclopentanone	
LC50/48 hr	*2,950 mg/L (golden orfe)*
LC50/96 h	*>100 mg/l (fish)*
EC50/48 h	*3,600 mg/l (Ceriodaphnia dubia (water flea))*
	100 mg/l (daphnia magna)
EC50/72 h	*>100 mg/l (scenedesmus subspicatus)*

· ***12.2 Persistence and degradability*** *No further relevant information available.*
· ***12.3 Bioaccumulative potential*** *No further relevant information available.*
· ***12.4 Mobility in soil*** *No further relevant information available.*
· ***Additional ecological information:***
· ***General notes:***
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· ***12.5 Results of PBT and vPvB assessment***
· ***PBT:*** *Not applicable.*
· ***vPvB:*** *Not applicable.*
· ***12.6 Other adverse effects*** *No further relevant information available.*

SECTION 13: Disposal considerations

· ***13.1 Waste treatment methods***
· ***Recommendation***
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· ***Uncleaned packaging:***
· ***Recommendation:*** *Disposal must be made according to official regulations.*

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· **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

· **14.1 UN-Number**	
· **ADR, IMDG, IATA**	UN1866
· **14.2 UN proper shipping name**	
· **ADR, IMDG, IATA**	RESIN SOLUTION
· **14.3 Transport hazard class(es)**	
· **ADR, IMDG, IATA**	
· **Class**	3 Flammable liquids.
· **Label**	3
· **14.4 Packing group**	
· **ADR, IMDG, IATA**	III
· **14.5 Environmental hazards:**	Not applicable.
· **14.6 Special precautions for user**	Warning: Flammable liquids.
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E
· **Stowage Category**	A
· **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **Transport category**	3
· **Tunnel restriction code**	D/E
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 1866 RESIN SOLUTION, 3, III

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SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.
· **Seveso category** P5c FLAMMABLE LIQUIDS
· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t
· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t
· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

· **Department issuing SDS:** Product safety department
· **Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3