Safety Data Sheet
acc. to OSHA HCS

Printing date 12/19/2024 Reviewed on 12/19/2024

1 Identification

· **Product identifier**

· **Trade name: KMPR® 3000 Series Resists**

· **Product number:** Y214020, Y214031, Y214043, Y214045, Y214051, Y214055, Y214060, Y214062, Y214064
· **Application of the substance / the mixture** Photoresist

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818

· **Information department:**
Product Safety
Email: productsafety@kayakuam.com
· **Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300
Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flammable Liquids 3 H226 Flammable liquid and vapor.

GHS07

Skin Irritation 2 H315 Causes skin irritation.
Eye Irritation 2A H319 Causes serious eye irritation.

· **Label elements**
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning
· **Hazard statements**
H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
· **Precautionary statements**
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray

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P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Additional information:**
44.8 % of the mixture consists of component(s) of unknown toxicity.
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

Health = *2
Fire = 3
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

120-92-3	Cyclopentanone Flammable Liquids 3, H226; Skin Irritation 2, H315; Eye Irritation 2A, H319	25-75%
107-98-2	1-methoxy-2-propanol Flammable Liquids 3, H226; Specific Target Organ Toxicity - Single Exposure 3, H336	1-10%
108-32-7	Propylene carbonate Skin Irritation 2, H315; Eye Irritation 2A, H319	0.25-3%
96-48-0	gamma-Butyrolactone Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Specific Target Organ Toxicity - Single Exposure 3, H336	0.25-3%

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· **Additional Components:**	
Proprietary Epoxy Resin	15-65%
Proprietary Photoacid Generator	<1%

4 First-aid measures

· **Description of first aid measures**
· **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· **After swallowing:**
Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
· **Special hazards arising from the substance or mixture** No further relevant information available.
· **Advice for firefighters**
· **Protective equipment:** Wear SCBA.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources
Ensure adequate ventilation
· **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

· **Protective Action Criteria for Chemicals**

· **PAC-1:**		
120-92-3	Cyclopentanone	0.87 ppm
107-98-2	1-methoxy-2-propanol	100 ppm
108-32-7	Propylene carbonate	34 mg/m³

· **PAC-2:**		
120-92-3	Cyclopentanone	9.5 ppm
107-98-2	1-methoxy-2-propanol	160 ppm
108-32-7	Propylene carbonate	370 mg/m³

· **PAC-3:**		
120-92-3	Cyclopentanone	57 ppm
107-98-2	1-methoxy-2-propanol	660 ppm
108-32-7	Propylene carbonate	2,200 mg/m³

7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Use explosion-proof apparatus / fittings and spark-proof tools.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and containers:** No special requirements.
· **Information about storage in one common storage facility:**
Do not store together with alkalis (caustic solutions).
Do not store together with oxidizing and acidic materials.
· **Further information about storage conditions:**
Keep container well-sealed in cool, dry location.
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.
· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**
· **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

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107-98-2 1-methoxy-2-propanol	
REL	Short-term value: 540 mg/m³, 150 ppm Long-term value: 360 mg/m³, 100 ppm
TLV	Short-term value: 369 mg/m³, 100 ppm Long-term value: 184 mg/m³, 50 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· **Respiratory equipment:**
In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· **Material of gloves** Nitrile rubber, NBR
· **Penetration time of glove material** Contact glove manufacture for break-through time.
· **Eye protection:**

Tightly sealed goggles

· **Body protection:** Long-sleeved work clothes

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Liquid
Color:	Beige
· **Odor:**	Mild
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined.
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	130.6 °C (267.1 °F)
· **Flash point:**	30 °C (86 °F)
· **Flammability:**	Not applicable.

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· **Auto igniting:**	430 °C (806 °F)
· **Decomposition temperature:**	Not determined.
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· **Explosion limits:**	
Lower:	Not determined.
Upper:	Not determined.
· **Vapor pressure at 20 °C (68 °F):**	11 hPa (8.3 mm Hg)
· **Density:**	See Other information
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Evaporation rate**	1.6-2.3 (BuAc=1)
· **Solubility in / Miscibility with**	
Water:	Insoluble.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.

· **Other information**

Name	Number	Sp. Grav.	VOC(%by wt.)	VOC(g/L)
KMPR 3001	Y214020	1.0028	75-80	775
KMPR 3002	Y214031	1.0337	65-70	690
KMPR 3005	Y214043	1.0599	55-60	615
KMPR 3006	Y214045	1.0739	50-55	580
KMPR 3010	Y214051	1.0899	45-50	525
KMPR 3015	Y214055	1.1045	40-45	475
KMPR 3025	Y214060	1.1171	35-40	440
KMPR 3035	Y214062	1.1229	35-40	420
KMPR 3050	Y214064	1.1287	30-35	400

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability** Stable
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid**
Contact with incompatible materials.
Heat, flames and sparks. Extremes of temperature and direct sunlight.
· **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
· **Hazardous decomposition products:**
Hydrocarbons
Carbon monoxide and carbon dioxide

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US

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Nitrogen oxides (NOx)

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
120-92-3 Cyclopentanone		
Oral	LD50	1,820 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	19.5 mg/l (Rat)

· **Primary irritant effect:**
· **on the skin:** Irritant to skin and mucous membranes.
· **on the eye:** Irritating effect.
· **Sensitization:** No sensitizing effects known.
· **Experience with humans:** Target Organs: Central nervous system, kidney, liver, lungs
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**
None of the ingredients are listed.

· **NTP (National Toxicology Program)**
None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients are listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**	
120-92-3 Cyclopentanone	
LC50/48 hr	2,950 mg/L (golden orfe)
LC50/96 h	>100 mg/l (fish)
EC50/48 h	3,600 mg/l (Ceriodaphnia dubia (water flea))
	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)

· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

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· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
Disposal must be made in accordance with Federal, State, and Local regulations.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.
· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· **UN-Number**	
· **DOT, ADR, IMDG, IATA**	UN1866
· **UN proper shipping name**	
· **DOT**	Resin solution
· **ADR, IMDG, IATA**	RESIN SOLUTION
· **Transport hazard class(es)**	
· **DOT**	
· **Class**	3 Flammable liquids
· **Label**	3
· **ADR, IMDG, IATA**	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, ADR, IMDG, IATA**	III
· **Environmental hazards:**	Not applicable.
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E

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· **Stowage Category**	A
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **DOT**	
· **Quantity limitations**	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· **ADR**	
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 1866 RESIN SOLUTION, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**
None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.

· **Hazardous Air Pollutants**
None of the ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**
None of the ingredients are listed.

· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients are listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients are listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**
None of the ingredients are listed.

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· **TLV (Threshold Limit Value)**
None of the ingredients are listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**	
None of the ingredients are listed.	

· **Massachusetts State Right To Know List**	
120-92-3	Cyclopentanone
107-98-2	1-methoxy-2-propanol

· **New Jersey State Right To Know List**	
120-92-3	Cyclopentanone
107-98-2	1-methoxy-2-propanol

· **Pennsylvania Hazardous Substances List**	
120-92-3	Cyclopentanone
107-98-2	1-methoxy-2-propanol

· **California SCAQMD Rule 443.1 VOC's:** No information available.
· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07

· **Signal word** Warning
· **Hazard statements**
H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
· **Precautionary statements**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P302+P352	If on skin: Wash with plenty of soap and water.
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** *Product safety department*
· **Contact:** *Tom Cole, EHS Manager (tcole@kayakuam.com)*

· **Revision History:** *SDS information verified.*
· **Date of preparation / last revision** *12/19/2024 / 1*
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flammable Liquids 3: Flammable liquids – Category 3
Acute Toxicity - Oral 4: Acute toxicity – Category 4
Skin Irritation 2: Skin corrosion/irritation – Category 2
Eye Damage 1: Serious eye damage/eye irritation – Category 1
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3