

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· **Trade name:** 495 PMMA Series Resists in Anisole

· **Article number:**

M130001, M130002, M130003, M130004, M130504, M130005, M130505, M130006, M130007, M130507, M130008, M130508, M130009, M130010, M130011, M130015, M130515

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment

· **Product category** PC30 Photo-chemicals

· **Application of the substance / the mixture** Photoresist

· 1.3 Details of the supplier of the safety data sheet

· **Manufacturer/Supplier:**

Manufacturer:

Kayaku Advanced Materials

200 Flanders Road

Westborough, MA 01581

Telephone: (617) 965-5511

Fax: (617) 965-5818

Importer:

A-Gas Electronic Materials

Unit 3, IO Centre

Swift Valley

Rugby, Warwickshire

CV21 1TW, UK

Tel: +44-0-1788-537535

Fax: +44-0-1788-535835

Website: www.agasem.com

Email: customerservice.em@agas.com

· **Further information obtainable from:**

Product Safety

Email: productsafety@kayakuam.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511

Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· **Classification according to Regulation (EC) No 1272/2008**



Flam. Liq. 3 H226 Flammable liquid and vapour.



Acute Tox. 4 H332 Harmful if inhaled.

(Contd. on page 2)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 1)

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H335 May cause respiratory irritation.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

· Hazard pictograms



GHS02 GHS07

· Signal word *Warning*

· Hazard-determining components of labelling:

Anisole

· Hazard statements

H226 Flammable liquid and vapour.
H332 Harmful if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235 Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.
None of the ingredients are substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605).

· Results of PBT and vPvB assessment

· **PBT:** Not applicable.

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

 · **vPvB:** Not applicable.



(Contd. of page 2)

SECTION 3: Composition/information on ingredients

 · **3.2 Chemical characterisation: Mixtures**

 · **Description:** Mixture of substances listed below with nonhazardous additions.

 · **Dangerous components:**

CAS: 100-66-3	Anisole	80-100%
EINECS: 202-876-1	 Flam. Liq. 3, H226;  Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	

 · **Additional Components:**

CAS: 9011-14-7	Poly(methyl methacrylate)	1-20%
EC number: 618-466-4		

 · **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

 · **4.1 Description of first aid measures**

 · **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

 · **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

 · **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

 · **After swallowing:** If symptoms persist consult doctor.

 · **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

 · **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

 · **5.1 Extinguishing media**

 · **Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

 · **For safety reasons unsuitable extinguishing agents:** Water with full jet

 · **5.2 Special hazards arising from the substance or mixture**

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

 · **5.3 Advice for firefighters**

 · **Protective equipment:** Wear self-contained respiratory protective device.

GB

(Contd. on page 4)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 3)

SECTION 6: Accidental release measures**· 6.1 Personal precautions, protective equipment and emergency procedures***Wear protective equipment. Keep unprotected persons away.**Ensure adequate ventilation**Keep away from ignition sources.***· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.****· 6.3 Methods and material for containment and cleaning up:***Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).**Ensure adequate ventilation.**Do not flush with water or aqueous cleansing agents***· 6.4 Reference to other sections***See Section 7 for information on safe handling.**See Section 8 for information on personal protection equipment.**See Section 13 for disposal information.***SECTION 7: Handling and storage****· 7.1 Precautions for safe handling***Use only under yellow light**Ensure good ventilation/exhaust at the workplace.**Prevent formation of aerosols.***· Information about fire - and explosion protection:***Keep ignition sources away - Do not smoke.**Use explosion-proof apparatus / fittings and spark-proof tools.**Protect against electrostatic charges.***· 7.2 Conditions for safe storage, including any incompatibilities****· Storage:****· Requirements to be met by storerooms and containers:***Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.***· Information about storage in one common storage facility:***Do not store together with alkalis (caustic solutions).**Do not store together with oxidising and acidic materials.***· Further information about storage conditions:***Store in cool, dry conditions in well sealed containers.**Protect from heat and direct sunlight.**Store receptacle in a well ventilated area.***· 7.3 Specific end use(s) No further relevant information available.****SECTION 8: Exposure controls/personal protection****· 8.1 Control parameters****· Additional information about design of technical facilities: No further data; see section 7.****· Ingredients with limit values that require monitoring at the workplace:***The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.***· Additional information: The lists valid during the making were used as basis.**

(Contd. on page 5)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 4)

- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 - Wash hands before breaks and at the end of work.
 - Keep away from food and beverages.
 - Immediately remove all soiled and contaminated clothing
 - Avoid contact with the eyes and skin.
- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.
- **Protection of hands:**



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Liquid
Colour:	Clear to light yellow
Odour:	Strong
Odour threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	184 °C

· Flash point: 43 °C

· Flammability (solid, gas): Not applicable.

· Auto-ignition temperature: 475 °C

· Decomposition temperature: Not determined.

· Ignition temperature: Product is not selfigniting.

· Explosive properties: Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

(Contd. on page 6)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 5)

· Explosion limits:						
Lower:		Not determined.				
Upper:		Not determined.				
· Vapour pressure at 20 °C:		0.4 hPa				
· Density:		Not determined				
· Relative density		See Other information				
· Vapour density		Not determined.				
· Evaporation rate		Not determined.				
· Solubility in / Miscibility with water:		Not miscible or difficult to mix.				
· Partition coefficient: n-octanol/water:		Not determined.				
· Viscosity:						
Dynamic:		Not determined.				
Kinematic:		Not determined.				
· 9.2 Other information		<i>Name</i>	<i>Number</i>	<i>Sp.Grav.</i>	<i>VOC (%by wt.)</i>	<i>VOC (g/L)</i>
		495A1	M130001	0.997	0	0
		495A2	M130002	0.999	0	0
		495A3	M130003	1.001	0	0
		495A4	M130004	1.003	0	0
		495A4.5	M130504	1.003	0	0
		495A5	M130005	1.004	0	0
		495A5.5	M130505	1.006	0	0
		495A6	M130006	1.007	0	0
		495A7	M130007	1.009	0	0
		495A7.5	M130507	1.009	0	0
		495A8	M130008	1.011	0	0
		495A8.5	M130508	1.011	0	0
		495A9	M130009	1.013	0	0
		495A10	M130010	1.015	0	0
		495A11	M130011	1.016	0	0
		495A15	M130015	1.021	0	0
		495A15.5	M130515	1.022	0	0

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Phenol

(Contd. on page 7)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

methyl methacrylate

(Contd. of page 6)

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

· Acute toxicity

Harmful if inhaled.

· LD/LC50 values relevant for classification:

100-66-3 Anisole

Oral	LD50	3700 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (rabbit)

· Primary irritant effect:

· Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye irritation.

· Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

· Experience with humans: No further relevant information available.

· Additional toxicological information:

· CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

· Germ cell mutagenicity Based on available data, the classification criteria are not met.

· Carcinogenicity Based on available data, the classification criteria are not met.

· Reproductive toxicity Based on available data, the classification criteria are not met.

· STOT-single exposure

May cause respiratory irritation.

· STOT-repeated exposure Based on available data, the classification criteria are not met.

· Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

100-66-3 Anisole

EC50/24 h	40 mg/l (daphnia magna)
EC50/96 hr	162 mg/l (green algae)
LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

· 12.2 Persistence and degradability No further relevant information available.

· 12.3 Bioaccumulative potential No further relevant information available.

· 12.4 Mobility in soil No further relevant information available.

· Additional ecological information:

· General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

· 12.5 Results of PBT and vPvB assessment

· PBT: Not applicable.

· vPvB: Not applicable.

(Contd. on page 8)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

· 12.6 Other adverse effects No further relevant information available.

(Contd. of page 7)

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· Uncleaned packaging:

· Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1 UN-Number

· ADR, IMDG, IATA

UN1866

· 14.2 UN proper shipping name

· ADR, IMDG, IATA

RESIN SOLUTION

· 14.3 Transport hazard class(es)

· ADR, IMDG, IATA



· Class

3 Flammable liquids.

· Label

3

· 14.4 Packing group

· ADR, IMDG, IATA

III

· 14.5 Environmental hazards:

· Marine pollutant:

No

· 14.6 Special precautions for user

Warning: Flammable liquids.

· Hazard identification number (Kemler code):

30

· EMS Number:

F-E,S-D

· 14.7 Transport in bulk according to Annex II of

Marpol and the IBC Code

Not applicable.

· Transport/Additional information:

· ADR

· Limited quantities (LQ)

5L

· Transport category

3

· Tunnel restriction code

D/E

· UN "Model Regulation":

UN1866, RESIN SOLUTION, 3, III

GB

(Contd. on page 9)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 28.04.2023

Version number 5

Revision: 28.04.2023

Trade name: 495 PMMA Series Resists in Anisole

(Contd. of page 8)

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.

· Department issuing SDS: Product safety department**· Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)**· Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3