

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· **Trade name:** 950 PMMA Series Resists in Anisole

· **Article number:**

M230001, M230002, M230003, M230004, M230504, M230005, M230505, M230006, M230007, M230008, M230009, M230010, M230011, M230012, M230013, M230015

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment

· **Product category** PC30 Photo-chemicals

· **Application of the substance / the mixture** Photoresist

· 1.3 Details of the supplier of the safety data sheet

· **Manufacturer/Supplier:**

Manufacturer:

Kayaku Advanced Materials

200 Flanders Road

Westborough, MA 01581

Telephone: (617) 965-5511

Fax: (617) 965-5818

Importer:

A-Gas Electronic Materials

Unit 3, IO Centre

Swift Valley

Rugby, Warwickshire

CV21 1TW, UK

Tel: +44-0-1788-537535

Fax: +44-0-1788-535835

Website: www.agasem.com

Email: customerservice.em@agas.com

· **Further information obtainable from:**

Product Safety

Email: productsafety@kayakuAM.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511

Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· **Classification according to Regulation (EC) No 1272/2008**



Flam. Liq. 3 H226 Flammable liquid and vapour.



(Contd. on page 2)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 1)

Acute Tox. 4 H332 Harmful if inhaled.
Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H335 May cause respiratory irritation.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

· Hazard pictograms



GHS02 GHS07

· Signal word Warning

· Hazard-determining components of labelling:

Anisole

· Hazard statements

H226 Flammable liquid and vapour.
H332 Harmful if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P235 Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

GB

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole



(Contd. of page 2)

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 100-66-3 EINECS: 202-876-1	Anisole  Flam. Liq. 3, H226;  Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	80-100%
------------------------------------	---	---------

· **Additional Components:**

CAS: 9011-14-7 EC number: 618-466-4	Poly(methyl methacrylate)	1-20%
--	---------------------------	-------

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· **After swallowing:** If symptoms persist consult doctor.

· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

· **Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· **For safety reasons unsuitable extinguishing agents:**

Water with full jet

Water

· 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

· 5.3 Advice for firefighters

· **Protective equipment:** Wear self-contained respiratory protective device.

GB

(Contd. on page 4)

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 3)

SECTION 6: Accidental release measures**· 6.1 Personal precautions, protective equipment and emergency procedures***Keep away from ignition sources.**Ensure adequate ventilation**Wear protective equipment. Keep unprotected persons away.***· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.****· 6.3 Methods and material for containment and cleaning up:***Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).**Ensure adequate ventilation.**Do not flush with water or aqueous cleansing agents***· 6.4 Reference to other sections***See Section 7 for information on safe handling.**See Section 8 for information on personal protection equipment.**See Section 13 for disposal information.***SECTION 7: Handling and storage****· 7.1 Precautions for safe handling***Use only under yellow light**Ensure good ventilation/exhaust at the workplace.**Prevent formation of aerosols.***· Information about fire - and explosion protection:***Use explosion-proof apparatus / fittings and spark-proof tools.**Keep ignition sources away - Do not smoke.**Protect against electrostatic charges.***· 7.2 Conditions for safe storage, including any incompatibilities****· Storage:****· Requirements to be met by storerooms and containers:***Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.***· Information about storage in one common storage facility:***Do not store together with alkalis (caustic solutions).**Do not store together with oxidising and acidic materials.***· Further information about storage conditions:***Store in cool, dry conditions in well sealed containers.**Protect from heat and direct sunlight.**Store receptacle in a well ventilated area.**Store in a cool place. Heat will increase pressure and may lead to the receptacle bursting.***· 7.3 Specific end use(s) Preparation of radiation sensitive layers in fabrication of microelectronic devices****SECTION 8: Exposure controls/personal protection****· 8.1 Control parameters****· Additional information about design of technical facilities: No further data; see item 7.****· Ingredients with limit values that require monitoring at the workplace:***The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.***· Additional information: The lists valid during the making were used as basis.**

(Contd. on page 5)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 4)

- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from food and beverages.
 Immediately remove all soiled and contaminated clothing
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes and skin.
- **Respiratory protection:**
 In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Liquid
Colour:	Clear to light yellow
Odour:	Strong
Odour threshold:	Not determined.
- **pH-value:** Not determined.
- **Change in condition**

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	184 °C
- **Flash point:** 43 °C
- **Flammability (solid, gas):** Not applicable.
- **Ignition temperature:** 475 °C
- **Decomposition temperature:** Not determined.

(Contd. on page 6)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 5)

· Auto-ignition temperature:	Product is not selfigniting.																																																																																					
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.																																																																																					
· Explosion limits:																																																																																						
Lower:	Not determined.																																																																																					
Upper:	Not determined.																																																																																					
· Vapour pressure at 20 °C:	0.4 hPa																																																																																					
· Density:	See Table 1 Other Information below																																																																																					
· Relative density	Not determined.																																																																																					
· Vapour density	Not determined.																																																																																					
· Evaporation rate	Not determined.																																																																																					
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.																																																																																					
· Partition coefficient: n-octanol/water:	Not determined.																																																																																					
· Viscosity:																																																																																						
Dynamic:	Not determined.																																																																																					
Kinematic:	Not determined.																																																																																					
· 9.2 Other information	<table><tr><th>Name</th><th>Number</th><th>Sp.Grav.</th><th>Vol.(%by wt.)</th><th>VOC (g/L)</th></tr><tr><td>950A1</td><td>M230001</td><td>0.994</td><td>99</td><td>985</td></tr><tr><td>950A2</td><td>M230002</td><td>0.996</td><td>98</td><td>975</td></tr><tr><td>950A3</td><td>M230003</td><td>0.998</td><td>97</td><td>970</td></tr><tr><td>950A4</td><td>M230004</td><td>1.000</td><td>96</td><td>960</td></tr><tr><td>950A4.5</td><td>M230504</td><td>1.001</td><td>95.5</td><td>958</td></tr><tr><td>950A5</td><td>M230005</td><td>1.004</td><td>95</td><td>955</td></tr><tr><td>950A5.5</td><td>M230505</td><td>1.004</td><td>94.5</td><td>950</td></tr><tr><td>950A6</td><td>M230006</td><td>1.005</td><td>94</td><td>945</td></tr><tr><td>950A7</td><td>M230007</td><td>1.007</td><td>93</td><td>935</td></tr><tr><td>950A8</td><td>M230008</td><td>1.009</td><td>92</td><td>930</td></tr><tr><td>950A9</td><td>M230009</td><td>1.010</td><td>91</td><td>920</td></tr><tr><td>950A10</td><td>M230010</td><td>1.012</td><td>90</td><td>910</td></tr><tr><td>950A11</td><td>M230011</td><td>1.014</td><td>89</td><td>900</td></tr><tr><td>950A12</td><td>M230012</td><td>1.016</td><td>88</td><td>895</td></tr><tr><td>950A13</td><td>M230013</td><td>1.018</td><td>87</td><td>885</td></tr><tr><td>950A15</td><td>M230015</td><td>1.022</td><td>85</td><td>870</td></tr></table>	Name	Number	Sp.Grav.	Vol.(%by wt.)	VOC (g/L)	950A1	M230001	0.994	99	985	950A2	M230002	0.996	98	975	950A3	M230003	0.998	97	970	950A4	M230004	1.000	96	960	950A4.5	M230504	1.001	95.5	958	950A5	M230005	1.004	95	955	950A5.5	M230505	1.004	94.5	950	950A6	M230006	1.005	94	945	950A7	M230007	1.007	93	935	950A8	M230008	1.009	92	930	950A9	M230009	1.010	91	920	950A10	M230010	1.012	90	910	950A11	M230011	1.014	89	900	950A12	M230012	1.016	88	895	950A13	M230013	1.018	87	885	950A15	M230015	1.022	85	870
Name	Number	Sp.Grav.	Vol.(%by wt.)	VOC (g/L)																																																																																		
950A1	M230001	0.994	99	985																																																																																		
950A2	M230002	0.996	98	975																																																																																		
950A3	M230003	0.998	97	970																																																																																		
950A4	M230004	1.000	96	960																																																																																		
950A4.5	M230504	1.001	95.5	958																																																																																		
950A5	M230005	1.004	95	955																																																																																		
950A5.5	M230505	1.004	94.5	950																																																																																		
950A6	M230006	1.005	94	945																																																																																		
950A7	M230007	1.007	93	935																																																																																		
950A8	M230008	1.009	92	930																																																																																		
950A9	M230009	1.010	91	920																																																																																		
950A10	M230010	1.012	90	910																																																																																		
950A11	M230011	1.014	89	900																																																																																		
950A12	M230012	1.016	88	895																																																																																		
950A13	M230013	1.018	87	885																																																																																		
950A15	M230015	1.022	85	870																																																																																		

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Exposure to strong acids and oxidizing agents.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases

(Contd. on page 7)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 6)

- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Phenol
methyl methacrylate

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**

- **Acute toxicity**
Harmful if inhaled.

- **LD/LC50 values relevant for classification:**

100-66-3 Anisole

Oral	LD50	3700 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (rabbit)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Experience with humans:** No further relevant information available.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause respiratory irritation.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**

- **Aquatic toxicity:**

100-66-3 Anisole

EC50/24 h	40 mg/l (daphnia magna)
EC50/96 hr	162 mg/l (green algae)
LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

- **12.2 Persistence and degradability** Moderately /partly biodegradable
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.

(Contd. on page 8)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole


(Contd. of page 7)

- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|-----------------------------|
| · 14.1 UN-Number | |
| · ADR, IMDG, IATA | UN1866 |
| · 14.2 UN proper shipping name | |
| · ADR, IMDG, IATA | RESIN SOLUTION |
| · 14.3 Transport hazard class(es) | |
| · ADR, IMDG, IATA | |
|  | |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | III |
| · 14.5 Environmental hazards: | |
| · Marine pollutant: | No |
| · 14.6 Special precautions for user | Warning: Flammable liquids. |
| · Hazard identification number (Kemler code): | 30 |
| · EMS Number: | F-E,S-D |
| · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code | Not applicable. |
| · Transport/Additional information: | |
| ----- | |
| · ADR | |
| · Limited quantities (LQ) | 5L |
| · Transport category | 3 |
| · Tunnel restriction code | D/E |

(Contd. on page 9)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 12.10.2021

Version number 4

Revision: 12.10.2021

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 8)

· UN "Model Regulation": UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
 No further relevant information available.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
 H226 Flammable liquid and vapour.
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H335 May cause respiratory irritation.
- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)
- **Abbreviations and acronyms:**
 RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 ICAO: International Civil Aviation Organisation
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 Flam. Liq. 3: Flammable liquids – Category 3
 Acute Tox. 4: Acute toxicity – Category 4
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

GB