

Printing date 15.10.2024

Version number 7

Revision: 15.10.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: LOR A Series Resists

• Article number:

G516602, G516603, G516604, G516605, G516606, G516607, G516608, G516658, G516609, G516610, G516611, G516612, G516614, G516616, G516619

- 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Sector of Use SU16 Manufacture of computer, electronic and optical products, electrical equipment
- · Product category PC30 Photo-chemicals
- · Application of the substance / the mixture Photoresist
- · 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: Manufacturer: Kayaku Advanced Materials 200 Flanders Road Westborough, MA 01581 Telephone: (617) 965-5511 Fax: (617) 965-5818

Importer: A-Gas Electronic Materials Unit 3, IO Centre Swift Valley Rugby, Warwickshire CV21 1TW, UK Tel: +44-0-1788-537535 Fax: +44-0-1788-535835 Website: www.agasem.com Email: customerservice.em@agas.com

Further information obtainable from: Product Safety
Email: productsafety@kayakuam.com
1.4 Emergency telephone number: Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300 (24 hr) Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture · Classification according to Regulation (EC) No 1272/2008

flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



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	315 Causes skin irritation.
Eye Irrit. 2 H.	319 Causes serious eye irritation.
2.2 Label eleme	
	ding to Regulation (EC) No 1272/2008
Hazard pictogra	classified and labelled according to the GB CLP regulation.
mazara piciogra	1115
<u>< {}} < []</u>	
GHS02 GHS	\$07
Signal word Wa	urning
Hazard stateme	
	le liquid and vapour.
H315 Causes sk	
	rious eye irritation.
Precautionary s	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
	smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a positi
	comfortable for breathing.
P305+P351+P3	338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses
	present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
<i>P337+P313</i>	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carl dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/internation regulations.
2.3 Other hazar	
	redients are included in the list established in accordance with Article 59(1) for having endocr
	redients are substances identified as having endocrine disrupting properties in accordance w
	out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (E
2018/605.	our in commission Delegated Regulation (DO) 2017/2100 (or commission Regulation (D
	and vPvB assessment
PBT: Not applie	
vPvB: Not appli	
······································	

· 3.2 Chemical characterisation: Mixtures

• **Description:** Mixture of substances listed below with nonhazardous additions.

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· Dangerous compone	ents:	
CAS: 120-92-3	Cyclopentanone	65-85%
EINECS: 204-435-9	🚸 Flam. Liq. 3, H226; 🚸 Skin Irrit. 2, H315; Eye Irrit. 2, H319	
CAS: 107-98-2	1-methoxy-2-propanol	10-20%
EINECS: 203-539-1	🚸 Flam. Liq. 3, H226; 🚸 STOT SE 3, H336	
CAS: 102322-80-5	Polyaliphatic imide copolymer	1-20%
	♦ Skin Irrit. 2, H315; Eye Irrit. 2, H319	
· Additional Compone	ents:	
Proprietary Dye A		<1%

• Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

• 4.1 Description of first aid measures

• General information: Immediately remove any clothing soiled by the product.

• After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

• After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

• After swallowing: If symptoms persist consult doctor.

- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

- 5.1 Extinguishing media
- Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- 5.3 Advice for firefighters
- Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

• 6.1 Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation

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Keep away from ignition sources.
6.2 Environmental precautions: Do not allow to enter sewers/surface or ground water.
6.3 Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

• 6.4 Reference to other sections See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling No release to water in manufacturing, process, use or disposal. Ensure good ventilation/exhaust at the workplace. Prevent formation of aerosols. Keep receptacles tightly sealed. Use only under yellow light
Information about fire - and explosion protection: Keep ignition sources away - Do not smoke.

Use explosion-proof apparatus / fittings and spark-proof tools. Protect against electrostatic charges.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

• Requirements to be met by storerooms and containers: Store in a cool location.

· Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions). Do not store together with oxidising and acidic materials.

Further information about storage conditions: Store in cool, dry conditions in well sealed containers. Protect from heat and direct sunlight. Store receptacle in a well ventilated area.

• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

• Additional information about design of technical facilities: No further data; see section 7.

· Ingredients with limit values that require monitoring at the workplace:

107-98-2 1-methoxy-2-propanol

WEL Short-term value: 560 mg/m³, 150 ppm Long-term value: 375 mg/m³, 100 ppm Sk

• Additional information: The lists valid during the making were used as basis.

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8.2 Exposure controls
Personal protective equipment:
General protective and hygienic measures: Keep away from food and beverages. Immediately remove all soiled and contaminated clothing Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Do not inhale gases / fumes / aerosols.

· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · *Material of gloves* Nitrile rubber, NBR
- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• Eye protection:



Tightly sealed goggles

SECTION 9: Physical and chemical properties

General Information		
Appearance:	T · · · 1	
Form:	Liquid	
Colour:	Red	
Odour:	Slightly sweet	
Odour threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point/freezing point:	Undetermined.	
Initial boiling point and boiling ra	inge: 120 °C	
Flash point:	30 °C	
Flammability	Not applicable.	
Auto-ignition temperature:	270 °C	
Decomposition temperature:	Not determined.	

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· Ignition temperature:	Product is not selfigniting.		
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapou mixtures are possible.		
· Explosion limits:			
Lower:	2.3 Vol %		
Upper:	Not determined.		
· Vapour pressure at 20 °C:	12 hPa		
· Density:	See Other information		
· Vapour density	Not determined.		
· Evaporation rate	Not determined.		
· Solubility in / Miscibility with			
water:	Not miscible or difficult to mix.		
· Partition coefficient: n-octanol/water:	Not determined.		
· Viscosity:			
Dynamic:	Not determined.		
Kinematic:	Not determined.		
· 9.2 Other information	Name Number Sp. Grav. VOC (%by wt.) VOC(g/L)		
	LOR 0.5A G516602 0.946 98 930		
	LOR 0.7A G516603 0.948 97 925		
	LOR 1A G516604 0.951 96 920		
	LOR 2A G516605 0.953 95 910		
	LOR 3A G516606 0.958 94 900		
	LOR 4A G516607 0.961 93 895		
	LOR 5A G516608 0.964 92 890		
	LOR 6A G516658 0.965 92 885		
	LOR 7A G516609 0.966 91 880		
	LOR 8A G516610 0.968 90 875		
	LOR 10A G516611 0.971 89 870		
	LOR 15A G516612 0.978 87 855		
	LOR 20A G516614 0.982 86 845		
	LOR 30A G516616 0.989 84 830		
	LOR 50A G516619 0.992 81 800		

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- 10.2 Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid
- Heat, flames and sparks. Extremes of temperature and direct sunlight.
- Contact with incompatible materials.
- 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · 10.6 Hazardous decomposition products:
- Carbon monoxide and carbon dioxide

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ADVANCED MATERIALS

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Nitrogen oxides (NOx)

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

• Acute toxicity Based on available data, the classification criteria are not met.

120-92-3	Cyclopenta	none
Oral	LD50	1180 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>19.5 mg/l (Rat)
107-98-2	-methoxy-	2-propanol
Oral	LD50	5660 mg/kg (Rat)
Dermal	LD50	13000 mg/kg (rabbit)
Inhalative	LC50/4 h	54.6 mg/l (Rat)
102322-80	-5 Polyalij	phatic imide copolymer
Oral	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)
Dermal	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)
Experience Additional CMR effect Germ cell Carcinoge Reproduct STOT-sing STOT-rep	n irritation e damage/ vious eye ir y or skin s e with hum toxicolog tts (carcin mutagenic vicity No i vive toxicity gle exposu eated expo	i. irritation

SECTION 12: Ecological information

• Aquatic tox	icity:
120-92-3 Су	vclopentanone
EC50/48 h	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)
LC50/96 h	>100 mg/l (fish)
107-98-2 1-	methoxy-2-propanol
EC50/96 hr	23300 mg/l (daphnia magna)
	>1000 mg/l (green algae)



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LC50/96 h 20800 mg/l (Pimephales promelas)

· 12.2 Persistence and degradability Moderately /partly biodegradable

• 12.3 Bioaccumulative potential No further relevant information available.

· 12.4 Mobility in soil No further relevant information available.

• Additional ecological information:

· General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· 12.5 Results of PBT and vPvB assessment

• **PBT:** Not applicable.

• **vPvB:** Not applicable.

• 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods N/A

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

• Uncleaned packaging:

· Recommendation: Disposal must be made according to official regulations.

14.1 UN-Number		
ADR, IMDG, IATA	UN1866	
14.2 UN proper shipping name		
ADR	1866 RESIN SOLUTION	
IMDG, IATA	RESIN SOLUTION	
14.3 Transport hazard class(es)		
ADR, IMDG, IATA		
· Class	3 Flammable liquids.	
Label	3	
14.4 Packing group		
ADR, IMDĞ, IATA	III	
14.5 Environmental hazards:		
Marine pollutant:	No	
14.6 Special precautions for user	Warning: Flammable liquids.	
Hazard identification number (Kemler code):	33	

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• 14.7 Transport in bulk according to A Marpol and the IBC Code	Annex II of Not applicable.	
· Transport/Additional information:		
· ADR		
· Limited quantities (LQ)	5L	
· Transport category	3	
· Tunnel restriction code	D/E	
· UN "Model Regulation":	UN1866, RESIN SOLUTION, 3, III	

SECTION 15: Regulatory information

• 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

• 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

· Department issuing SDS: Product safety department

· Contact: Tom Cole, EHS Manager (tcole@kayakuam.com)

• Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organisation ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association GHS: Globally Harmonised System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Flam. Liq. 3: Flammable liquids - Category 3 Skin Irrit. 2: Skin corrosion/irritation - Category 2 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2 STOT SE 3: Specific target organ toxicity (single exposure) - Category 3 • * Data compared to the previous version altered.