

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date 27.04.2023

Version number 5

Revision: 27.04.2023

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

· **1.1 Product identifier**

· **Trade name:** LOR B Series Resists

· **Article number:**

G316702, G316703, G316704, G316707, G316708, G316709, G316710, G316711, G316712, G316715, G316716, G316719

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

· **Sector of Use** SU16 *Manufacture of computer, electronic and optical products, electrical equipment*

· **Product category** PC30 *Photo-chemicals*

· **Application of the substance / the mixture** *Photoresist*

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

*Manufacturer:*

*Kayaku Advanced Materials*

*200 Flanders Road*

*Westborough, MA 01581*

*Telephone: (617) 965-5511*

*Fax: (617) 965-5818*

*Importer:*

*A-Gas Electronic Materials*

*Unit 3, IO Centre*

*Swift Valley*

*Rugby, Warwickshire*

*CV21 1TW, UK*

*Tel: +44-0-1788-537535*

*Fax: +44-0-1788-535835*

*Website: [www.agasem.com](http://www.agasem.com)*

*Email: [customerservice.em@agas.com](mailto:customerservice.em@agas.com)*

· **Further information obtainable from:**

*Product Safety*

*Email: [productsafety@kayakuam.com](mailto:productsafety@kayakuam.com)*

· **1.4 Emergency telephone number:**

*Kayaku Advanced Materials : 617-965-5511*

*Chemtrec USA Emergency : 800-424-9300 (24 hr)*

*Chemtrec International Emergency : 703-527-3887 (24 hr)*

**SECTION 2: Hazards identification**

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**



*Flam. Liq. 3 H226 Flammable liquid and vapour.*



*Skin Irrit. 2 H315 Causes skin irritation.*

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Eye Irrit. 2 H319 Causes serious eye irritation.

### 2.2 Label elements

#### Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

#### Hazard pictograms



GHS02 GHS07

#### Signal word Warning

#### Hazard statements

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

#### Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

### 2.3 Other hazards

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

None of the ingredients are substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605.

#### Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

## SECTION 3: Composition/information on ingredients

### 3.2 Chemical characterisation: Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

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· <b>Dangerous components:</b>		
CAS: 120-92-3 EINECS: 204-435-9	Cyclopentanone Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2, H319	65-90%
CAS: 107-98-2 EINECS: 203-539-1	1-methoxy-2-propanol Flam. Liq. 3, H226; STOT SE 3, H336	10-15%
· <b>Additional Components:</b>		
102322-80-5	Polyaliphatic imide copolymer Skin Irrit. 2, H315; Eye Irrit. 2, H319	1-20%
	Proprietary Dye B Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319	0.1-2%

 · **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
Alcohol resistant foam  
Fire-extinguishing powder  
Carbon dioxide
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Keep away from ignition sources.

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- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
 Ensure adequate ventilation.  
 Do not flush with water or aqueous cleansing agents
- **6.4 Reference to other sections**  
 See Section 7 for information on safe handling.  
 See Section 8 for information on personal protection equipment.  
 See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
 Ensure good ventilation/exhaust at the workplace.  
 Prevent formation of aerosols.  
 Keep away from heat and direct sunlight.  
 Use only under yellow light
- **Information about fire - and explosion protection:**  
 Keep ignition sources away - Do not smoke.  
 Use explosion-proof apparatus / fittings and spark-proof tools.  
 Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**  
 Store in a cool location.  
 Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
- **Information about storage in one common storage facility:**  
 Do not store together with oxidising and acidic materials.  
 Do not store together with alkalis (caustic solutions).
- **Further information about storage conditions:**  
 Store in cool, dry conditions in well sealed containers.  
 Store receptacle in a well ventilated area.  
 Protect from heat and direct sunlight.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see section 7.

 · **Ingredients with limit values that require monitoring at the workplace:**
**107-98-2 1-methoxy-2-propanol**

<i>WEL</i>	Short-term value: 560 mg/m <sup>3</sup> , 150 ppm
	Long-term value: 375 mg/m <sup>3</sup> , 100 ppm
	<i>Sk</i>

- **Additional information:** The lists valid during the making were used as basis.

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- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Keep away from food and beverages.  
 Immediately remove all soiled and contaminated clothing  
 Wash hands before breaks and at the end of work.  
 Avoid contact with the eyes and skin.
- **Respiratory protection:**  
 In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**  
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

· <b>Form:</b>	Liquid
· <b>Colour:</b>	Yellow-brown
· <b>Odour:</b>	Sweetish
· <b>Odour threshold:</b>	Not determined.
- **pH-value:** Not determined.
- **Change in condition**

· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Initial boiling point and boiling range:</b>	120 °C
- **Flash point:** 30 °C
- **Flammability (solid, gas):** Not applicable.
- **Auto-ignition temperature:** 270 °C
- **Decomposition temperature:** Not determined.
- **Ignition temperature:** Product is not selfigniting.

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· <b>Explosive properties:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.				
· <b>Explosion limits:</b>					
Lower:	2.3 Vol %				
Upper:	Not determined.				
· <b>Vapour pressure at 20 °C:</b>	12 hPa				
· <b>Density:</b>	Not determined				
· <b>Relative density</b>	See Other information				
· <b>Vapour density</b>	Not determined.				
· <b>Evaporation rate</b>	Not determined.				
· <b>Solubility in / Miscibility with water:</b>	Not miscible or difficult to mix.				
· <b>Partition coefficient: n-octanol/water:</b>	Not determined.				
· <b>Viscosity:</b>					
Dynamic:	Not determined.				
Kinematic:	Not determined.				
· <b>9.2 Other information</b>	Name	Number	Sp. Grav.	VOC(%by wt.)	VOC(g/L)
	LOR 0.7B	G316702	0.947	98	925
	LOR 1B	G316703	0.952	96	915
	LOR 2B	G316704	0.955	95	910
	LOR 3B	G316707	0.961	93	900
	LOR 5B	G316708	0.966	92	890
	LOR 6B	G316709	0.967	91	885
	LOR 7B	G316710	0.969	91	880
	LOR 10B	G316711	0.974	89	870
	LOR 15B	G316712	0.978	88	860
	LOR 20B	G316715	0.985	86	850
	LOR 30B	G316716	0.987	85	840
	LOR 50B	G316719	0.998	82	815

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**  
Heat, flames and sparks. Extremes of temperature and direct sunlight.  
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:**  
Carbon monoxide and carbon dioxide  
Nitrogen oxides (NO<sub>x</sub>)

GB

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### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

#### 120-92-3 Cyclopentanone

Oral	LD50	1180 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>19.5 mg/l (Rat)

#### 107-98-2 1-methoxy-2-propanol

Oral	LD50	5660 mg/kg (Rat)
Dermal	LD50	13000 mg/kg (rabbit)
Inhalative	LC50/4 h	54.6 mg/l (Rat)

#### 102322-80-5 Polyaliphatic imide copolymer

Oral	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)
Dermal	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)

- **Primary irritant effect:**
- **Skin corrosion/irritation**  
Causes skin irritation.
- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Experience with humans:** No further relevant information available.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**

- **Aquatic toxicity:**

#### 120-92-3 Cyclopentanone

EC50/48 h	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)
LC50/96 h	>100 mg/l (fish)

#### 107-98-2 1-methoxy-2-propanol

EC50/96 hr	23300 mg/l (daphnia magna)
	>1000 mg/l (green algae)
LC50/96 h	20800 mg/l (Pimephales promelas)

- **12.2 Persistence and degradability** No further relevant information available.

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- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
*Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water*  
*Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.*
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
*Must not be disposed together with household garbage. Do not allow product to reach sewage system.*
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>· <b>14.1 UN-Number</b></li> <li>· <b>ADR, IMDG, IATA</b></li> </ul>  | UN1866  |
| <ul style="list-style-type: none"> <li>· <b>14.2 UN proper shipping name</b></li> <li>· <b>ADR</b></li> <li>· <b>IMDG, IATA</b></li> </ul>   | 1866 RESIN SOLUTION<br>RESIN SOLUTION   |
| <ul style="list-style-type: none"> <li>· <b>14.3 Transport hazard class(es)</b></li> <li>· <b>ADR, IMDG, IATA</b></li> </ul>   | <div style="text-align: center;">  </div> <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul> |
| <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>   | 3 Flammable liquids.<br>3   |
| <ul style="list-style-type: none"> <li>· <b>14.4 Packing group</b></li> <li>· <b>ADR, IMDG, IATA</b></li> </ul>  | III   |
| <ul style="list-style-type: none"> <li>· <b>14.5 Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>   | No  |
| <ul style="list-style-type: none"> <li>· <b>14.6 Special precautions for user</b></li> <li>· <b>Hazard identification number (Kemler code):</b></li> <li>· <b>EMS Number:</b></li> </ul> | Warning: Flammable liquids.<br>33<br>F-E, <u>S-E</u>  |
| <ul style="list-style-type: none"> <li>· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b></li> </ul>   | Not applicable.   |

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 · **Transport/Additional information:**

 · **ADR**

- |                                  |     |
|----------------------------------|-----|
| · <b>Limited quantities (LQ)</b> | 5L  |
| · <b>Transport category</b>      | 3   |
| · <b>Tunnel restriction code</b> | D/E |

· <b>UN "Model Regulation":</b>	UN1866, RESIN SOLUTION, 3, III
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### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**  
 No further relevant information available.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

 · **Relevant phrases**

- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H336 May cause drowsiness or dizziness.

 · **Department issuing SDS:** Product safety department

 · **Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)

 · **Abbreviations and acronyms:**

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organisation
- ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- Flam. Liq. 3: Flammable liquids – Category 3
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3