

## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

### 1 Identification

- **Product identifier**
- **Trade name:** *PMGI 101A Developer*
- **Application of the substance / the mixture** *Photoresist developer*
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
*Kayaku Advanced Materials, Inc.*  
*200 Flanders Road*  
*Westborough, MA 01581*  
*Tel: (617) 965-5511*  
*Fax: (617) 965-5818*
- **Information department:**  
*Product Safety*  
*Email: [productsafety@kayakuam.com](mailto:productsafety@kayakuam.com)*
- **Emergency telephone number:**  
*Kayaku Advanced Materials : 617-965-5511*  
*Chemtrec USA Emergency : 800-424-9300*  
*Chemtrec International Emergency : 703-527-3887*

### 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

*Corrosive to Metals 1 H290 May be corrosive to metals.*  
*Skin Corrosion 1B H314 Causes severe skin burns and eye damage.*  
*Eye Damage 1 H318 Causes serious eye damage.*

- **Label elements**
- **GHS label elements** *The product is classified and labeled according to the Globally Harmonized System (GHS).*
- **Hazard pictograms**



GHS05

- **Signal word** *Danger*
- **Hazard-determining components of labeling:**  
*Tetraethylammonium hydroxide*
- **Hazard statements**  
*H290 May be corrosive to metals.*  
*H314 Causes severe skin burns and eye damage.*
- **Precautionary statements**  

<i>P260</i>	<i>Do not breathe dust/fume/gas/mist/vapors/spray.</i>
<i>P280</i>	<i>Wear protective gloves/protective clothing/eye protection/face protection.</i>
<i>P301+P310</i>	<i>If swallowed: Immediately call a poison center/doctor.</i>
<i>P302+P352</i>	<i>If on skin: Wash with plenty of soap and water.</i>

(Contd. on page 2)

## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 1)

- P304+P341 *If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.*
- P305+P351+P338 *If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
- P333+P313 *If skin irritation or rash occurs: Get medical advice/attention.*
- P337+P313 *If eye irritation persists: Get medical advice/attention.*
- P403+P233 *Store in a well-ventilated place. Keep container tightly closed.*
- P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Additional information:**

2.2 % of the mixture consists of component(s) of unknown toxicity.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2  
Fire = 0  
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2  
Fire = 0  
Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

77-98-5	Tetraethylammonium hydroxide	 Skin Corrosion 1B, H314; Eye Damage 1, H318	1-5%
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· **Additional Components:**

7732-18-5	Water	75-100%
	Proprietary Surfactant	0.5-2%

### 4 First-aid measures

· **Description of first aid measures**

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

(Contd. on page 3)

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 2)

- **After eye contact:**  
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

**5 Fire-fighting measures**

- **Extinguishing media**
- **Suitable extinguishing agents:**  
Alcohol resistant foam  
Fire-extinguishing powder  
ABC powder
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**  
Formation of toxic gases is possible during heating or in case of fire.
- **Advice for firefighters**
- **Protective equipment:**  
Wear SCBA.  
Wear fully protective suit.

**6 Accidental release measures**

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **Environmental precautions:**  
Do not allow product to reach sewage system or any drains.  
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose of the collected material according to regulations.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**7 Handling and storage**

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaust at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** The product is not flammable.

(Contd. on page 4)

## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 3)

- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**
  - Store in a cool location.
  - Unsuitable material for receptacle: aluminium.
  - Use polyolefine receptacles.
  - Use receptacles with fluoroplastic lining.
- **Information about storage in one common storage facility:**
  - Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**
  - Keep container well-sealed in cool, dry location.
  - Store under lock and key and with access restricted to technical experts or their assistants only.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
  - The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from food and beverages.
  - Do not inhale gases / fumes / aerosols.
  - Immediately remove all soiled and contaminated clothing.
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes and skin.
  - Ensure that washing facilities are available at the work place.
- **Respiratory equipment:**
  - In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.
- **Protection of hands:**



Protective gloves

- **Material of gloves**
  - Nitrile rubber, NBR
  - Rubber gloves
- **Penetration time of glove material** Contact glove manufacture for break-through time.
- **Eye protection:**



Tightly sealed goggles

(Contd. on page 5)

## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

 · **Body protection:** Long-sleeved work clothes

(Contd. of page 4)

### 9 Physical and chemical properties

 · **Information on basic physical and chemical properties**

 · **General Information**

 · **Appearance:**

<b>Form:</b>	Liquid
<b>Color:</b>	Colorless
<b>Odor:</b>	Amine-like
<b>Odor threshold:</b>	Not determined.

 · **pH-value:** Alkaline

 · **Change in condition**

<b>Melting point/Melting range:</b>	Undetermined.
<b>Boiling point/Boiling range:</b>	100 °C (212 °F)

 · **Flash point:** Not applicable.

 · **Flammability (solid, gaseous):** Not applicable.

 · **Decomposition temperature:** Not determined.

 · **Ignition temperature:** Product is not selfigniting.

 · **Danger of explosion:** Product does not present an explosion hazard.

 · **Explosion limits:**

<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.

 · **Vapor pressure at 20 °C (68 °F):** 23 hPa (17.3 mm Hg)

 · **Density at 20 °C (68 °F):** 1.0005 g/cm<sup>3</sup> (8.34917 lbs/gal)

 · **Relative density** Not determined.

 · **Vapor density** Not determined.

 · **Evaporation rate** Not determined.

 · **Solubility in / Miscibility with**

<b>Water:</b>	Fully miscible.
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 · **Partition coefficient (n-octanol/water):** Not determined.

 · **Viscosity:**

<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.

 · **Other information** No further relevant information available.

### 10 Stability and reactivity

 · **Reactivity** No further relevant information available.

 · **Chemical stability** Stable

 · **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

(Contd. on page 6)

## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 5)

- **Possibility of hazardous reactions**  
 Reacts with various metals.  
 Strong exothermic reaction with acids.  
 Reacts with alkaline metals.
- **Conditions to avoid** Contact with incompatible materials.
- **Incompatible materials:**  
 Strong oxidizing agents  
 Strong acids
- **Hazardous decomposition products:**  
 Carbon monoxide and carbon dioxide  
 Nitrogen oxides (NO<sub>x</sub>)  
 triethylamine

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**  
 The product shows the following dangers according to internally approved calculation methods for preparations:  
 Corrosive  
 Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

- **NTP (National Toxicology Program)**

None of the ingredients are listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
 Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

(Contd. on page 7)

## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**



 · **Other adverse effects** No further relevant information available.

(Contd. of page 6)

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
 Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.  
 Disposal must be made in accordance with Federal, State, and Local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

### 14 Transport information

· <b>UN-Number</b>	
· <b>DOT, ADR, IMDG, IATA</b>	UN3267
· <b>UN proper shipping name</b>	
· <b>DOT, ADR</b>	Corrosive liquid, basic, organic, n.o.s. (Tetraethylammonium hydroxide)
· <b>IMDG, IATA</b>	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Tetraethylammonium hydroxide)
· <b>Transport hazard class(es)</b>	
· <b>DOT</b>	
	
· <b>Class</b>	8 Corrosive substances
· <b>Label</b>	8
· <b>ADR, IMDG, IATA</b>	
	
· <b>Class</b>	8 Corrosive substances
· <b>Label</b>	8
· <b>Packing group</b>	
· <b>DOT, ADR, IMDG, IATA</b>	III
· <b>Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>Special precautions for user</b>	Warning: Corrosive substances
· <b>Hazard identification number (Kemler code):</b>	80
· <b>EMS Number:</b>	F-A,S-B
· <b>Segregation groups</b>	Alkalis
· <b>Stowage Category</b>	A

(Contd. on page 8)



## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 7)

· <b>Stowage Code</b>	SW2 Clear of living quarters.
· <b>Segregation Code</b>	SG35 Stow "separated from" SGG1-acids
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>DOT</b>	
· <b>Quantity limitations</b>	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· <b>ADR</b>	
· <b>Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>UN "Model Regulation":</b>	UN 3267 CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (TETRAETHYLAMMONIUM HYDROXIDE), 8, III

### 15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

 · **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

 · **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

 · **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.

 · **Proposition 65**

 · **Chemicals known to cause cancer:**

None of the ingredients are listed.

 · **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

 · **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

 · **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

 · **Carcinogenic categories**

 · **EPA (Environmental Protection Agency)**

None of the ingredients are listed.

(Contd. on page 9)



## Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 8)

**· TLV (Threshold Limit Value)**

None of the ingredients are listed.

**· NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients are listed.

**· New Jersey State Right To Know List**

77-98-5	Tetraethylammonium hydroxide
7732-18-5	Water

**· Pennsylvania Hazardous Substances List**

77-98-5	Tetraethylammonium hydroxide
7732-18-5	Water

**· California SCAQMD Rule 443.1 VOC's: Not applicable**
**· GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**· Hazard pictograms**


GHS05

**· Signal word** Danger

**· Hazard-determining components of labeling:**

Tetraethylammonium hydroxide

**· Hazard statements**

H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage.

**· Precautionary statements**

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of soap and water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**· Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**· Department issuing SDS:** Product safety department

**· Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)

(Contd. on page 10)

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 05/10/2023

Reviewed on 05/10/2023

**Trade name: PMGI 101A Developer**

(Contd. of page 9)

**· Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

Per PCN 2202-0010: Kayaku Advanced Materials, Inc (KAM) was notified that a manufacturer of our surfactant raw material declared force majeure closing of their manufacturing facility. KAM identified a replacement raw material and has qualified it as a replacement. This change is expected to take effect September 2022 as KAM can no longer obtain the current surfactant raw material.

**· Date of preparation / last revision 05/10/2023****· Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Corrosive to Metals 1: Corrosive to metals – Category 1

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Eye Damage 1: Serious eye damage/eye irritation – Category 1