

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 13.09.2022

Version number 5

Revision: 13.09.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** PMGI SF Fast Series Resists
- **Article number:** G313103, G313105, G313106, G313108, G313109, G313111, G313113, G313115, G313119
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
- **Product category** PC30 Photo-chemicals
- **Application of the substance / the mixture** Photoresist
- **1.3 Details of the supplier of the safety data sheet**
- **Further information obtainable from:**  
 Product Safety  
 Email: [productsafety@kayakuAM.com](mailto:productsafety@kayakuAM.com)
- **1.4 Emergency telephone number:**  
 Kayaku Advanced Materials : 617-965-5511  
 Chemtrec USA Emergency : 800-424-9300 (24 hr)  
 Chemtrec International Emergency : 703-527-3887 (24 hr)

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS08 health hazard

Repr. 1B H360 May damage fertility or the unborn child.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
 The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger
- **Hazard-determining components of labelling:**  
 Tetrahydrofurfuryl alcohol

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**Hazard statements**

- H226 Flammable liquid and vapour.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H360 May damage fertility or the unborn child.

**Precautionary statements**

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
- P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Additional information:**

Restricted to professional users.

**2.3 Other hazards**
**Results of PBT and vPvB assessment**

- PBT:** Not applicable.
- vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

**3.2 Chemical characterisation: Mixtures**
**Description:** Mixture of substances listed below with nonhazardous additions.

**Dangerous components:**

CAS: 120-92-3 EINECS: 204-435-9 Index number: 606-025-00-9	Cyclopentanone ⚠ Flam. Liq. 3, H226; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	60-80%
CAS: 102322-80-5	Polyaliphatic imide copolymer ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	10-25%
CAS: 97-99-4 EINECS: 202-625-6 Index number: 603-061-00-7	Tetrahydrofurfuryl alcohol ⚠ Repr. 1B, H360; ⚠ Eye Irrit. 2, H319	10-25%

**Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

**4.1 Description of first aid measures**
**General information:** Immediately remove any clothing soiled by the product.

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- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**  
Immediately wash with water and soap and rinse thoroughly.  
Call a doctor immediately.
- **After eye contact:**  
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** Do not induce vomiting; call for medical help immediately.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

**SECTION 5: Firefighting measures**

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
Alcohol resistant foam  
Fire-extinguishing powder  
ABC powder
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

**SECTION 6: Accidental release measures**

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Ensure adequate ventilation.  
Do not flush with water or aqueous cleansing agents
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**SECTION 7: Handling and storage**

- **7.1 Precautions for safe handling**  
Ensure good ventilation/exhaust at the workplace.  
Prevent formation of aerosols.
- **Information about fire - and explosion protection:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.  
Use explosion-proof apparatus / fittings and spark-proof tools.

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- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
  - Do not store together with alkalis (caustic solutions).
  - Do not store together with oxidising and acidic materials.
- **Further information about storage conditions:**
  - Store in cool, dry conditions in well sealed containers.
  - Protect from heat and direct sunlight.
  - Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.
- **Ingredients with limit values that require monitoring at the workplace:**
  - The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from food and beverages.
  - Immediately remove all soiled and contaminated clothing
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes and skin.
- **Respiratory protection:**
  - In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

- Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
  - The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

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### SECTION 9: Physical and chemical properties

#### · 9.1 Information on basic physical and chemical properties

##### · General Information

##### · Appearance:

Form:	Fluid
Colour:	Light yellow
Odour:	Sweetish
Odour threshold:	Not determined.

pH-value:	Not determined.
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##### · Change in condition

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	130 °C

Flash point:	30 °C (クローズドカップ)
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Flammability (solid, gas):	Not applicable.
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Ignition temperature:	280 °C
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Decomposition temperature:	Not determined.
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Auto-ignition temperature:	Product is not selfigniting.
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Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
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##### · Explosion limits:

Lower:	1.5 Vol %
Upper:	9.7 Vol %

Vapour pressure at 20 °C:	0.3 hPa
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Density:	Not determined.
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Relative density	Not determined.
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Vapour density	Not determined.
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Evaporation rate	Not determined.
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##### · Solubility in / Miscibility with water:

Not miscible or difficult to mix.

Partition coefficient: n-octanol/water:	Not determined.
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##### · Viscosity:

Dynamic:	Not determined.
Kinematic:	Not determined.

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**· 9.2 Other information**

Name	Number	Sp. Grav.	Vol. (%by wt.)	VOC(g/L)
SF3F	G313103	0.970	97	945
SF5F	G313105	0.975	95	930
SF6F	G313106	0.980	94	920
SF8F	G313108	0.984	92	905
SF9F	G313109	0.985	91	900
SF11F	G313111	0.992	89	880
SF13F	G313113	0.998	87	860
SF15F	G313115	1.003	85	850
SF19F	G313119	1.012	81	820

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**  
Heat, flames and sparks. Extremes of temperature and direct sunlight.  
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

**· LD/LC50 values relevant for classification:**
**120-92-3 Cyclopentanone**

Oral	LD50	1820 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	19.5 mg/l (Rat)

**97-99-4 Tetrahydrofurfuryl alcohol**

Oral	LD50	800 mg/kg (Guinea pig)
		2300 mg/kg (mouse)
		1600 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (Guinea pig)

- **Primary irritant effect:**
- **Skin corrosion/irritation**  
Causes skin irritation.
- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.

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- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity**  
May damage fertility or the unborn child.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.  
Disposal must be made in accordance with International, National, and regional regulations.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- |                                                                   |                |
|-------------------------------------------------------------------|----------------|
| · <b>14.1 UN-Number</b><br>· <b>ADR, IMDG, IATA</b>               | UN1866         |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR, IMDG, IATA</b> | RESIN SOLUTION |

- **14.3 Transport hazard class(es)**
- **ADR, IMDG, IATA**



- **Class** 3 Flammable liquids.

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· <b>Label</b>	3
· <b>14.4 Packing group</b> · <b>ADR, IMDG, IATA</b>	III
· <b>14.5 Environmental hazards:</b> · <b>Marine pollutant:</b>	No
· <b>14.6 Special precautions for user</b> · <b>Hazard identification number (Kemler code):</b> · <b>EMS Number:</b>	Warning: Flammable liquids. 33 F-E, S-E
· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>ADR</b> · <b>Limited quantities (LQ)</b> · <b>Transport category</b> · <b>Tunnel restriction code</b>	5L 3 D/E
· <b>UN "Model Regulation":</b>	UN 1866 RESIN SOLUTION, 3, III

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- Directive 2012/18/EU
- Named dangerous substances - ANNEX I None of the ingredients is listed.
- Seveso category P5c FLAMMABLE LIQUIDS
- Qualifying quantity (tonnes) for the application of lower-tier requirements 5,000 t
- Qualifying quantity (tonnes) for the application of upper-tier requirements 50,000 t
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 30
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**  
H226 Flammable liquid and vapour.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H360 May damage fertility or the unborn child.
- **Classification according to Regulation (EC) No 1272/2008**  
Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.
- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)
- **Revision History:**  
The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

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**Abbreviations and acronyms:**

*RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*

*ICAO: International Civil Aviation Organisation*

*ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*IATA: International Air Transport Association*

*GHS: Globally Harmonised System of Classification and Labelling of Chemicals*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*LC50: Lethal concentration, 50 percent*

*LD50: Lethal dose, 50 percent*

*PBT: Persistent, Bioaccumulative and Toxic*

*vPvB: very Persistent and very Bioaccumulative*

*Flam. Liq. 3: Flammable liquids – Category 3*

*Skin Irrit. 2: Skin corrosion/irritation – Category 2*

*Eye Irrit. 2: Serious eye damage/eye irritation – Category 2*

*Repr. 1B: Reproductive toxicity – Category 1B*

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