

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

1 Identification

- **Product identifier**
- **Trade name:** PMGI SF Fast Series Resists
- **Product number:** G313103, G313105, G313106, G313108, G313109, G313111, G313113, G313115, G313119
- **Application of the substance / the mixture** Photoresist
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Information department:**
 Product Safety
 Email: productsafety@kayakuAM.com
- **Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300
 Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3 H226 Flammable liquid and vapor.



GHS08 Health hazard

Toxic to Reproduction 1B H360 May damage fertility or the unborn child.



GHS07

Skin Irritation 2 H315 Causes skin irritation.

Eye Irritation 2A H319 Causes serious eye irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 1)

· **Hazard-determining components of labeling:**

Tetrahydrofurfuryl alcohol

· **Hazard statements**

H226 Flammable liquid and vapor.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2

Fire = 3

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

120-92-3	Cyclopentanone	65-85%
Flammable Liquids 3, H226; Skin Irritation 2, H315; Eye Irritation 2A, H319		

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 2)

97-99-4	Tetrahydrofurfuryl alcohol	1-15%
	☠ Toxic to Reproduction 1B, H360; ☠ Eye Irritation 2A, H319	
Additional Components:		
102322-80-5	Polyaliphatic imide copolymer	1-25%
	☠ Skin Irritation 2, H315; Eye Irritation 2A, H319	

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
Call a doctor immediately.
- **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
ABC powder
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

See Section 13 for disposal information.

(Contd. of page 3)

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 Ensure good ventilation/exhaust at the workplace.
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
 Keep ignition sources away - Do not smoke.
 Protect against electrostatic charges.
 Use explosion-proof apparatus / fittings and spark-proof tools.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
 Do not store together with alkalis (caustic solutions).
 Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**
 Keep container well-sealed in cool, dry location.
 Protect from heat and direct sunlight.
 Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

 · **Components with limit values that require monitoring at the workplace:**
97-99-4 Tetrahydrofurfuryl alcohol
WEEL 0.5 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from food and beverages.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes and skin.
- **Respiratory equipment:**
 In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.
- **Protection of hands:**



Protective gloves

Contact glove manufacturer for break-through time.

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 4)

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material** Contact glove manufacture for break-through time.
- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Fluid
Color:	Light yellow
Odor:	Sweet
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	130 °C (266 °F)

· **Flash point:** 30 °C (86 °F) (クローズドカップ)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 280 °C (536 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· Explosion limits:

Lower:	1.5 Vol %
Upper:	9.7 Vol %

· **Vapor pressure at 20 °C (68 °F):** 0.3 hPa (0.2 mm Hg)

· **Density:** See other information

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** 1.6-2.3 (BuAc=1)

· Solubility in / Miscibility with

Water: Water miscible No

· **Partition coefficient (n-octanol/water):** Not determined.

· Viscosity:

Dynamic: Not determined.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 5)

Kinematic:	Not determined.				
Other information	Name	Number	Sp. Grav.	Vol. (%by wt.)	VOC(g/L)
	SF3F	G313103	0.970	97	945
	SF5F	G313105	0.975	95	930
	SF6F	G313106	0.980	94	920
	SF8F	G313108	0.984	92	905
	SF9F	G313109	0.985	91	900
	SF11F	G313111	0.992	89	880
	SF13F	G313113	0.998	87	860
	SF15F	G313115	1.003	85	850
	SF19F	G313119	1.012	81	820

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

 · **LD/LC50 values that are relevant for classification:**

120-92-3 Cyclopentanone

Oral	LD50	1820 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	19.5 mg/l (Rat)

97-99-4 Tetrahydrofurfuryl alcohol

Oral	LD50	800 mg/kg (Guinea pig)
		2300 mg/kg (mouse)
		1600 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (Guinea pig)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 6)

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

· **NTP (National Toxicology Program)**

None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.

Disposal must be made in accordance with Federal, State, and Local regulations.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

· **UN-Number**

· **DOT, ADR, IMDG, IATA**

UN1866

· **UN proper shipping name**

· **DOT, IMDG, IATA**

RESIN SOLUTION

· **ADR**

1866 RESIN SOLUTION

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 7)

 · **Transport hazard class(es)**

 · **DOT**

 · **Class**

3 Flammable liquids

 · **Label**

3

 · **ADR, IMDG, IATA**

 · **Class**

3 Flammable liquids

 · **Label**

3

 · **Packing group**

 · **DOT, ADR, IMDG, IATA**

III

 · **Environmental hazards:**

 · **Marine pollutant:**

No

 · **Special precautions for user**

Warning: Flammable liquids

 · **Hazard identification number (Kemler code):**

33

 · **EMS Number:**

F-E, S-E

 · **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

 · **UN "Model Regulation":**

UN1866, RESIN SOLUTION, 3, III

15 Regulatory information

 · **Safety, health and environmental regulations/legislation specific for the substance or mixture**

 · **Sara**

 · **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

 · **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

 · **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.

 · **Proposition 65**

 · **Chemicals known to cause cancer:**

None of the ingredients are listed.

 · **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

 · **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

(Contd. on page 9)

Safety Data Sheet

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Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 8)

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories
· EPA (Environmental Protection Agency)

None of the ingredients are listed.

· TLV (Threshold Limit Value)

None of the ingredients are listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· California SCAQMD Rule 443.1 VOC's: No information available.

· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms


GHS02 GHS07 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

Tetrahydrofurfuryl alcohol

· Hazard statements

H226 Flammable liquid and vapor.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P302+P352 If on skin: Wash with plenty of water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

US

(Contd. on page 10)

Safety Data Sheet
acc. to OSHA HCS

Printing date 09/13/2022

Reviewed on 09/13/2022

Trade name: PMGI SF Fast Series Resists

(Contd. of page 9)

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)

- **Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

- **Date of preparation / last revision** 09/13/2022

- **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

Toxic to Reproduction 1B: Reproductive toxicity – Category 1B