

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 14.04.2023

Version number 7 (replaces version 6)

Revision: 14.04.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** PMGI SF Series Resists
- **Article number:**
G113101, G113102, G113103, G113104, G113105, G113106, G113107, G113175, G113108, G113109, G113110, G113111, G113112, G113113, G113114, G113115, G113117, G113119, G113123
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
- **Product category** PC30 Photo-chemicals
- **Application of the substance / the mixture** Photoresist
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Kayaku Advanced Materials, Inc.
200 Flanders Road
Westborough, MA 01581
Tel: (617) 965-5511
Fax: (617) 965-5818
- **Further information obtainable from:**
Product Safety
Email: productsafety@kayakuam.com
- **1.4 Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300 (24 hr)
Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS08 health hazard

Repr. 1B H360 May damage fertility or the unborn child.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.

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· Hazard pictograms



GHS02 GHS07 GHS08

· Signal word Danger

· Hazard-determining components of labelling:

Tetrahydrofurfuryl alcohol

· Hazard statements

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Additional information:

Restricted to professional users.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

 · **PBT:** Not applicable.

 · **vPvB:** Not applicable.

· Determination of endocrine-disrupting properties

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

None of the ingredients are substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

· 3.2 Mixtures

 · **Description:** Mixture of substances listed below with nonhazardous additions.

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· Dangerous components:		
CAS: 120-92-3 EINECS: 204-435-9 Index number: 606-025-00-9 Reg.nr.: 01-2119495595-21-0000	Cyclopentanone ⚠ Flam. Liq. 3, H226; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	65-85%
CAS: 97-99-4 EINECS: 202-625-6 Index number: 603-061-00-7	Tetrahydrofurfuryl alcohol ⚠ Repr. 1B, H360; ⚠ Eye Irrit. 2, H319	1-15%
CAS: 102322-80-5	Polyaliphatic imide copolymer ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	1-25%
· Additional Components:		
Proprietary surfactant		<1%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures
· General information: Immediately remove any clothing soiled by the product.

· After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing: If symptoms persist consult doctor.

· 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media
· Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· For safety reasons unsuitable extinguishing agents: Water with full jet

· 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

· 5.3 Advice for firefighters
· Protective equipment: Wear self-contained respiratory protective device.

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SECTION 6: Accidental release measures**· 6.1 Personal precautions, protective equipment and emergency procedures***Wear protective equipment. Keep unprotected persons away.**Ensure adequate ventilation**Keep away from ignition sources.***· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.****· 6.3 Methods and material for containment and cleaning up:***Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).**Ensure adequate ventilation.**Do not flush with water or aqueous cleansing agents**Dispose contaminated material as waste according to section 13.***· 6.4 Reference to other sections***See Section 7 for information on safe handling.**See Section 8 for information on personal protection equipment.**See Section 13 for disposal information.***SECTION 7: Handling and storage****· 7.1 Precautions for safe handling***Ensure good ventilation/exhaust at the workplace.**Keep receptacles tightly sealed.**Use only under yellow light**Prevent formation of aerosols.***· Information about fire - and explosion protection:***Keep ignition sources away - Do not smoke.**Use explosion-proof apparatus / fittings and spark-proof tools.**Protect against electrostatic charges.***· 7.2 Conditions for safe storage, including any incompatibilities****· Storage:****· Requirements to be met by storerooms and containers:***Store in a cool location.**Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.***· Information about storage in one common storage facility:***Do not store together with oxidising and acidic materials.**Do not store together with alkalis (caustic solutions).***· Further information about storage conditions:***Store in cool, dry conditions in well sealed containers.**Store receptacle in a well ventilated area.**Protect from heat and direct sunlight.***· 7.3 Specific end use(s) No further relevant information available.****SECTION 8: Exposure controls/personal protection****· 8.1 Control parameters****· Ingredients with limit values that require monitoring at the workplace:***The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.***· Additional information: The lists valid during the making were used as basis.**

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- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
 - Do not inhale gases / fumes / aerosols.
 - Keep away from food and beverages.
 - Immediately remove all soiled and contaminated clothing
 - Wash hands before breaks and at the end of work.
 - Avoid contact with the eyes and skin.
- **Respiratory protection:**
 - In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Hand protection**



Protective gloves

- Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
 - The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Physical state** Liquid
- **Colour:** Clear to light yellow
- **Odour:** Sweetish
- **Odour threshold:** Not determined.
- **Melting point/freezing point:** Undetermined.
- **Boiling point or initial boiling point and boiling range** 130-180 °C
- **Flammability** Not applicable.
- **Lower and upper explosion limit**
- **Lower:** 1.5 Vol %
- **Upper:** Not determined.
- **Flash point:** 30 °C
- **Auto-ignition temperature:** 280 °C
- **Decomposition temperature:** Not determined.
- **pH** Not determined.
- **Viscosity:**
- **Kinematic viscosity** Not determined.

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- **Dynamic:** Not determined.
- **Solubility**
- **water:** Slightly soluble.
- **Partition coefficient n-octanol/water (log value)** Not determined.
- **Vapour pressure at 20 °C:** 0.3 hPa
- **Density and/or relative density**
- **Density:** Not determined.
- **Vapour density** Not determined.

9.2 Other information	Name	Number	Sp. Grav.	Vol. (%by wt.)	VOC(g/L)
	SF1	G113101	0.963	84	810
	SF2	G113102	0.966	83	805
	SF3	G113103	0.968	83	800
	SF4	G113104	0.971	82	790
	SF5	G113105	0.973	81	785
	SF6	G113106	0.977	80	780
	SF7	G113107	0.979	79	775
	SF7.5	G113175	0.981	79	770
	SF8	G113108	0.983	78	765
	SF9	G113109	0.984	78	760
	SF10	G113110	0.987	77	755
	SF11	G113111	0.992	75	750
	SF12	G113112	0.995	74	740
	SF13	G113113	0.998	73	735
	SF14	G113114	1.001	73	730
	SF15	G113115	1.004	72	720
	SF17	G113117	1.010	70	710
	SF19	G113119	1.015	69	695
	SF23	G113123	1.023	65	670

- **Appearance:**
- **Form:** Liquid
- **Important information on protection of health and environment, and on safety.**
- **Ignition temperature:** Product is not selfigniting.
- **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
- **Change in condition**
- **Evaporation rate** Not determined.

· **Information with regard to physical hazard classes**

- **Explosives** Void
- **Flammable gases** Void
- **Aerosols** Void
- **Oxidising gases** Void
- **Gases under pressure** Void
- **Flammable liquids**
- Flammable liquid and vapour.
- **Flammable solids** Void
- **Self-reactive substances and mixtures** Void
- **Pyrophoric liquids** Void

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|--|------|
| · Pyrophoric solids | Void |
| · Self-heating substances and mixtures | Void |
| · Substances and mixtures, which emit flammable gases in contact with water | Void |
| · Oxidising liquids | Void |
| · Oxidising solids | Void |
| · Organic peroxides | Void |
| · Corrosive to metals | Void |
| · Desensitised explosives | Void |

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**
Contact with incompatible materials.
Heat, flames and sparks. Extremes of temperature and direct sunlight.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Bases, Strong Acids, Amines
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

 · **LD/LC50 values relevant for classification:**

120-92-3 Cyclopentanone

Oral	LD50	1180 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>19.5 mg/l (Rat)

97-99-4 Tetrahydrofurfuryl alcohol

Oral	LD50	800 mg/kg (Guinea pig) 2300 mg/kg (mouse) 1600 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (Guinea pig)

102322-80-5 Polyaliphatic imide copolymer

Oral	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)
Dermal	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)

- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.

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- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity**
May damage fertility or the unborn child.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**

 · **Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information

· 12.1 Toxicity

 · **Aquatic toxicity:**

120-92-3 Cyclopentanone

EC50/48 h 100 mg/l (daphnia magna)

EC50/72 h > 100 mg/l (scenedesmus subspicatus)

LC50/96 h > 100 mg/l (fish)

- **12.2 Persistence and degradability** Moderately /partly biodegradable
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made in accordance with International, National, and regional regulations.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

 · **14.1 UN number or ID number**

 · **ADR, IMDG, IATA**

UN1866

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· 14.2 UN proper shipping name

· ADR, IMDG, IATA

RESIN SOLUTION

· 14.3 Transport hazard class(es)

· ADR, IMDG, IATA



· Class

3 Flammable liquids.

· Label

3

· 14.4 Packing group

· ADR, IMDG, IATA

III

· 14.5 Environmental hazards:

· Marine pollutant:

No

· 14.6 Special precautions for user

Warning: Flammable liquids.

· Hazard identification number (Kemler code):

33

· EMS Number:

F-E, S-E

· 14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

· Transport/Additional information:

· ADR

· Limited quantities (LQ)

5L

· Transport category

3

· Tunnel restriction code

D/E

· UN "Model Regulation":

UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

· REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 30

· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

· REGULATION (EU) 2019/1148

· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

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· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

· Department issuing SDS: Product safety department
· Contact: Tom Cole, EHS Manager (tcole@kayakuam.com)
· Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Version number of previous version: 6
· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Repr. 1B: Reproductive toxicity – Category 1B