

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** *AG-1074 Silver Conductive Ink*
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** *SU16 Manufacture of computer, electronic and optical products, electrical equipment*
- **Application of the substance / the mixture** *Silver electronic printing ink*
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Manufacturer:
Kayaku Advanced Materials
200 Flanders Road
Westborough, MA 01581
Telephone: (617) 965-5511
Fax: (617) 965-5818

 Importer:
A-Gas Electronic Materials
Unit 3, IO Centre
Swift Valley
Rugby, Warwickshire
CV21 1TW, UK
Tel: +44-0-1788-537535
Fax: +44-0-1788-535835
Website: www.agasem.com
Email: customerservice.em@agas.com
- **Further information obtainable from:**
Product Safety
Email: productsafety@kayakuAM.com
- **1.4 Emergency telephone number:**
Kayaku Advanced Materials : 617-965-5511
Chemtrec USA Emergency : 800-424-9300 (24 hr)
Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



Flam. Liq. 3 H226 Flammable liquid and vapour.



Aquatic Acute 1 H400 Very toxic to aquatic life.

Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.



(Contd. on page 2)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink

(Contd. of page 1)

STOT SE 3 H336 May cause drowsiness or dizziness.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

· Hazard pictograms



GHS02 GHS07 GHS09

· Signal word Warning

· Hazard-determining components of labelling:

n-Butyl acetate

· Hazard statements

H226 Flammable liquid and vapour.

H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

 · **PBT:** Not applicable.

 · **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

 · **Description:** Mixture of substances listed below with nonhazardous additions.

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink

(Contd. of page 2)

· Dangerous components:		
CAS: 7440-22-4 EINECS: 231-131-3	Silver ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	40-60%
CAS: 123-86-4 EINECS: 204-658-1	n-Butyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	25-50%
CAS: 96-48-0 EINECS: 202-509-5	gamma-Butyrolactone ⚠ Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; STOT SE 3, H336	5-15%
· Additional Components:		
Proprietary polyester		5-15%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
ABC powder
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

(Contd. on page 4)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink

(Contd. of page 3)

- Do not flush with water or aqueous cleansing agents
- **6.4 Reference to other sections**
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
- Ensure good ventilation/exhaust at the workplace.
- Prevent formation of aerosols.
- **Information about fire - and explosion protection:**
- Keep ignition sources away - Do not smoke.
- Protect against electrostatic charges.
- Use explosion-proof apparatus / fittings and spark-proof tools.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
- Do not store together with alkalis (caustic solutions).
- Do not store together with oxidising and acidic materials.
- **Further information about storage conditions:**
- Store in cool, dry conditions in well sealed containers.
- Protect from heat and direct sunlight.
- Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.

 · **Ingredients with limit values that require monitoring at the workplace:**
123-86-4 n-Butyl acetate

WEL	Short-term value: 966 mg/m ³ , 200 ppm
	Long-term value: 724 mg/m ³ , 150 ppm

 · **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.
- **Respiratory protection:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

 · **Material of gloves** Nitrile rubber, NBR

(Contd. on page 5)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink

(Contd. of page 4)

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid
Colour: Silver-brown

· **Odour:** Sweetish

· **Odour threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/freezing point: Undetermined.

Initial boiling point and boiling range: 124 °C

· **Flash point:** 27 °C

· **Flammability (solid, gas):** Not applicable.

· **Auto-ignition temperature:** 370 °C

· **Decomposition temperature:** Not determined.

· **Ignition temperature:** Product is not selfigniting.

· **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

· **Explosion limits:**

Lower: 1.2 Vol %

Upper: 7.5 Vol %

· **Vapour pressure at 20 °C:** 10.7 hPa

· **Density at 20 °C:** 5.84696 g/cm³

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with water:**

Not miscible or difficult to mix.

· **Partition coefficient: n-octanol/water:** Not determined.

· **Viscosity:**

Dynamic: Not determined.

(Contd. on page 6)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink

(Contd. of page 5)

Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	25-50 %
Solids content:	58-62 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.

(Contd. on page 7)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink


(Contd. of page 6)

- Danger to drinking water if even small quantities leak into the ground.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|--------------------------------|
| · 14.1 UN-Number | UN1210 |
| · ADR, IMDG, IATA | |
| · 14.2 UN proper shipping name | PRINTING INK |
| · ADR, IATA | PRINTING INK, MARINE POLLUTANT |
| · IMDG | |
| · 14.3 Transport hazard class(es) | |
| · ADR, IMDG, IATA | |
|  | |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · 14.4 Packing group | III |
| · ADR, IMDG, IATA | |
| · 14.5 Environmental hazards: | Not applicable. |
| · 14.6 Special precautions for user | Warning: Flammable liquids. |
| · Hazard identification number (Kemler code): | 30 |
| · EMS Number: | F-E,S-D |
| · Stowage Category | A |
| · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code | Not applicable. |
| · Transport/Additional information: | |
| · ADR
· Limited quantities (LQ) 5L
· Excepted quantities (EQ) Code: E1
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml | |

(Contd. on page 8)

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.03.2023

Version number 2

Revision: 06.03.2023

Trade name: AG-1074 Silver Conductive Ink

(Contd. of page 7)

· Transport category	3
· Tunnel restriction code	D/E
<hr/>	
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1210 PRINTING INK, 3, III

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Seveso category**
E1 Hazardous to the Aquatic Environment
P5c FLAMMABLE LIQUIDS
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H318 Causes serious eye damage.
H336 May cause drowsiness or dizziness.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM.com)
- **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1