

Printing date 22.03.2024 Version number 1 Revision: 22.03.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: SU-8 XFT Series Resists

· Article number: Y411076, Y411078

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

- · Sector of Use SU16 Manufacture of computer, electronic and optical products, electrical equipment
- · Product category PC30 Photo-chemicals
- · Application of the substance / the mixture Photoresist
- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Kayaku Advanced Materials, Inc.

200 Flanders Road Westborough, MA 01581 Tel: (617) 965-5511 Fax: (617) 965-5818

· Further information obtainable from:

Product Safety

Email: productsafety@kayakuam.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511 Chemtrec USA Emergency : 800-424-9300 (24 hr)

Chemtrec International Emergency: 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS08 health hazard

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

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- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

· Hazard pictograms









GHS02 GI

GHS07

HS08 GHS0

· Signal word Warning

· Hazard-determining components of labelling:

Proprietary Epoxy Resin

Proprietary epoxy resin M1

Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)

Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2)

· Hazard statements

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon

dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Additional information:

Contains 33 % of components with unknown hazards to the aquatic environment.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · **vPvB**: Not applicable.

Determination of endocrine-disrupting properties

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

None of the ingredients are substances identified as having endocrine disrupting properties in accordance with

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the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

- · 3.2 Mixtures
- · **Description:** Mixture: consisting of the following components.

	Proprietary epoxy resin M1	25-50%
	♦ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	
	Proprietary Epoxy Resin STOT RE 2, H373; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 4, H413	25-50%
CAS: 120-92-3 EINECS: 204-435-9 Index number: 606-025-00-9 Reg.nr.: 01-2119495595-21-0000	Cyclopentanone Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2, H319	10-25%
CAS: 108-32-7 EINECS: 203-572-1 Index number: 607-194-00-1	Propylene carbonate Skin Irrit. 2, H315; Eye Irrit. 2, H319	1-5%
CAS: 71449-78-0	Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)	1-5%
	Aquatic Acute 1, H400; Aquatic Chronic 1, H410; 🗘 Skin Sens. 1, H317	
CAS: 89452-37-9	Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2) Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Sens. 1, H317	1-5%
Additional Components:		

· Additional Components:		
	Proprietary Resin Modifier	5-15%
	gamma-Butyrolactone	<1%
EINECS: 202-509-5	🔷 Eye Dam. 1, H318; 🕔 Acute Tox. 4, H302; STOT SE 3, H336	
	Adhesion Promoter	<1%
	♦ Eye Dam. 1, H318	

[•] Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

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- · After swallowing: If symptoms persist consult doctor.
- · 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · 5.2 Special hazards arising from the substance or mixture

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- 5.3 Advice for firefighters
- · Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Keep away from ignition sources.

Ensure adequate ventilation

· 6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Use explosion-proof apparatus / fittings and spark-proof tools.

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- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and containers:

Store in a cool location.

Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.

· Information about storage in one common storage facility:

Do not store together with oxidising and acidic materials.

Do not store together with alkalis (caustic solutions).

· Further information about storage conditions:

Store in cool, dry conditions in well sealed containers.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

· 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Appropriate engineering controls No further data; see section 7.
- · Individual protection measures, such as personal protective equipment
- · General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

· Hand protection



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · Material of gloves Nitrile rubber, NBR
- · Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection



Tightly sealed goggles

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dy protection: Long sleeved work clothes

· Body protection: Long-sleeved work clothes

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SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Colour: Clear to light yellow

Odour: Sweetish
 Odour threshold: Not determined.
 Melting point/freezing point: Undetermined.

· Boiling point or initial boiling point

and boiling range 130.6 °C (120-92-3 Cyclopentanone)

· Flammability Not applicable.

Lower and upper explosion limit

Lower: Not determined.Upper: Not determined.

• Flash point: 30 °C (120-92-3 Cyclopentanone) • Auto-ignition temperature: 430 °C (120-92-3 Cyclopentanone)

• **Decomposition temperature:** Not determined. • **pH** Not determined.

· Viscosity:

Kinematic viscosityDynamic:Not determined.Not determined.

·Solubility

• water: Not miscible or difficult to mix.

· Partition coefficient n-octanol/water

(log value) Not determined.

· Vapour pressure at 20 °C: 11 hPa (120-92-3 Cyclopentanone)

Density and/or relative density

Density: See Other information
Vapour density Not determined.

Vapour density
 Not determined.
 9.2 Other information
 Name
 Number
 Sp. Grav. Vol.(%by wt.) VOC(g/L)

XFT 75 Y411076 1.146 ~22 255

XFT 100 Y411078 1.151 ~21 240

· Appearance:

· Form: Liquid

· Important information on protection of health and environment, and on safety.

• **Ignition temperature:** Product is not selfigniting.

• Explosive properties: Product is not explosive. However, formation of explosive air/vapour

mixtures are possible.

· Change in condition

• Evaporation rate Not determined.

· Information with regard to physical

hazard classes

Explosives Void
Flammable gases Void
Aerosols Void
Oxidising gases Void

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· Gases under pressure	Void
· Flammable liquids	Flammable liquid and vapour.
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
Substances and mixtures, which emit	
flammable gases in contact with water	Void
Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · 10.3 Possibility of hazardous reactions Exothermic polymerisation.
- · 10.4 Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

Contact with incompatible materials.

Protect from exposure to UV light.

- · 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · 10.6 Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Nitrogen oxides (NOx)

Corrosive gases/vapours

SECTION 11: Toxicological information

- · 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
- · Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:		
Proprietar	y epoxy resin M1	
Oral	LD50	>2000 mg/kg (Rat)
Dermal	LD50	>2000 mg/kg (Rat)
Adhesion Promoter		
Oral	LD50	8030 mg/kg (Rat)
Dermal	LD50	4248 mg/kg (Rat) > 5.3 mg/l (Rat)
Inhalative	LC50/4 h	> 5.3 mg/l (Rat)
Proprietar	y Epoxy Resin	
Oral	NOEL 28 day repeated dose	250 mg/kg/day (Rat)
		(C 1

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120-92-3	120-92-3 Cyclopentanone		
Oral	LD50	1820 mg/kg (Rat)	
Dermal	LD50	>2000 mg/kg (rabbit)	
Inhalative	LC50/4 h	19.5 mg/l (Rat)	
Proprietai	Proprietary epoxy resin M1		
Oral	LD50	>2000 mg/kg (Rat)	
Dermal	LD50	>2000 mg/kg (Rat)	
108-32-7	108-32-7 Propylene carbonate		
Oral	LD50	>29000 mg/kg (Rat)	
Dermal	LD50	>20,000 mg/kg (rabbit)	

· Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure Based on available data, the classification criteria are not met.
- · STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

- · Aspiration hazard Based on available data, the classification criteria are not met.
- · Experience with humans: No further relevant information available.
- · 11.2 Information on other hazards

· Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic tox	icity:
89452-37-9	Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2)
LC50/24 h	4.4 mg/l (daphnia)
LC50/48 hr	0.68 mg/L (daphnia)
71449-78-0	Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)
LC50/24 h	4.4 mg/l (daphnia)
LC50/48 hr	0.68 mg/L (daphnia)
Adhesion P	romoter
EC50/48 h	30 mg/l (daphnia magna)
EC50/72 h	255 mg/l (Desmodesmus subscipatus (green algae))
LC50/96 h	55 mg/l (Cyprinus carpio (common carp))
120-92-3 C _J	oclopentanone
EC50/48 h	3600 mg/l (Ceriodaphnia dubia (water flea))
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	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)
LC50/48 hr	2950 mg/L (golden orfe)
LC50/96 h	>100 mg/l (fish)
Proprietary	Epoxy Resin
LC50/96 h	>0.31 mg/l (algae)
	>0.31 mg/l (Water flea)
NOEC/96 h	$\geq 0.99 \text{ mg/l (algae)}$
108-32-7 Pr	opylene carbonate
EC50/17 h	>10000 mg/l (Pseudomonas putida)
EC50/48 h	>500 mg/l (daphnia magna)
EC50/72 h	>500 mg/l (scenedesmus subspicatus)
LC50/96 h	2200 mg/l (Leuciscus idus)
NOEC/96 h 108-32-7 Pr EC50/17 h EC50/48 h EC50/72 h LC50/96 h	≥0.99 mg/l (algae) opylene carbonate >10000 mg/l (Pseudomonas putida) >500 mg/l (daphnia magna) >500 mg/l (scenedesmus subspicatus)

- 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · 12.5 Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.
- · 12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

- · 12.7 Other adverse effects
- · Remark: Toxic for fish
- Additional ecological information:
- · General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Disposal must be made in accordance with International, National, and regional regulations.

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.

· 14.1 UN number or ID number		
· ADR, IMDG, IATA	UN1866	
· 14.2 UN proper shipping name		
· ADR, IATA	RESIN SOLUTION	



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· IMDG	RESIN SOLUTION, MARINE POLLUTANT
14.3 Transport hazard class(es)	
· ADR, IMDG, IATA	
· Class	3 Flammable liquids.
· Label	3
· 14.4 Packing group	
· ADR, IMDG, IATA	III
· 14.5 Environmental hazards:	Product contains environmentally hazardous substance Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11 hexafluoroantimonate(1-) (1:1)
Marine pollutant:	Yes
· 14.6 Special precautions for user	Warning: Flammable liquids.
Hazard identification number (Kemler code):	30
· EMS Number: · Stowage Category	F-E, <u>S-E</u> A
· 14.7 Maritime transport in bulk according to IM	
instruments	Not applicable.
Transport/Additional information:	
· ADR	
· Limited quantities (LQ)	<i>5L</i>
Excepted quantities (EQ)	Code: E1
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· Transport category	Maximum net quantity per outer packaging: 1000 mi 3
Tunnel restriction code	D/E
· <i>IMDG</i>	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1866 RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Directive 2012/18/EU
- \cdot Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
- Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

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· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

- · REGULATION (EU) 2019/1148
- · Annex I RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

- · Department issuing SDS: Product safety department
- · Contact: Tom Cole, EHS Manager (tcole@kayakuam.com)
- · Revision History:

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent



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PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Flam. Liq. 3: Flammable liquids – Category 3 Skin Irrit. 2: Skin corrosion/irritation – Category 2 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard - Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard - Category 4

- EU