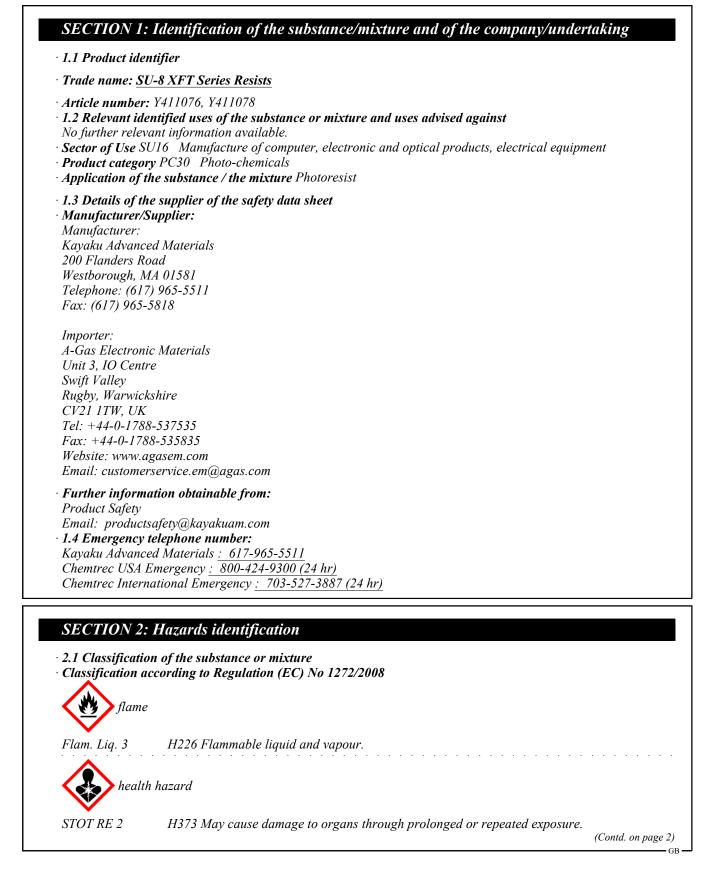
according to Regulation (EC) No 1907/2006, Article 31

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ADVANCED MATERIALS

Version number 1

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KAYAKU® ADVANCED MATERIALS

Safety data sheetaccording to Regulation (EC) No 1907/2006, Article 31

Revision: 22.03.2024

Printing date 22.03.2024

Version number 1

Trade name: SU-8 XFT Series Resists

	(Contd. of page
<u>v</u>	
envir	onment
Aquatic Chroni	c 2 H411 Toxic to aquatic life with long lasting effects.
	· · · · · · · · · · · · · · · · · · ·
$\langle ! \rangle$	
\mathbf{V}	
Skin Irrit. 2	H315 Causes skin irritation.
Eye Irrit. 2	H319 Causes serious eye irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.
· 2.2 Label eleme	
	ding to Regulation (EC) No 1272/2008
• Hazard pictogr	classified and labelled according to the GB CLP regulation.
<u> </u>	
GHS02 GHS	507 GHS08 GHS09
Cional mand W	
• Signal word Wa	irning
	ining components of labelling:
Proprietary Epo	
Proprietary epo	
	enyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)
	di-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2)
· Hazard stateme	
	le liquid and vapour.
H315 Causes sk	
	rious eye irritation.
	e an allergic skin reaction.
	e damage to organs through prolonged or repeated exposure.
	equatic life with long lasting effects.
• Precautionary	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
P260	smoking.
P273	Do not breathe dust/fume/gas/mist/vapours/spray. Avoid release to the environment.
P275 P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection
P301+P310	
P301+P310 P302+P352	IF SWALLOWED: Immediately call a POISON CENTER/ doctor. IF ON SKIN: Wash with plenty of soap and water.
P304+P341	IF ON SKIN. Wash with plenty of soap and water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a posit
1 507 1 571	comfortable for breathing.
P305+P351+P	338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses
	present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	<i>If eye irritation persists: Get medical advice/attention.</i>
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P370+P378	(Contd. of page 2) In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon
	dioxide.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
· Additional info	rmation:
Contains 33 % o	of components with unknown hazards to the aquatic environment.
· 2.3 Other hazar	ds

None of the ingredients are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

None of the ingredients are substances identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 (or Commission Regulation (EU) 2018/605.

· Results of PBT and vPvB assessment

• **PBT:** Not applicable.

· vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

• Description: Mixture: consisting of the following components.

Dangerous compone		25-50%
	Proprietary epoxy resin M1	
	🚯 Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	
	Proprietary Epoxy Resin	25-50%
	STOT RE 2, H373; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 4, H413	
CAS: 120-92-3	Cyclopentanone	10-25%
EINECS: 204-435-9	🚯 Flam. Liq. 3, H226; 🚯 Skin Irrit. 2, H315; Eye Irrit. 2, H319	
CAS: 108-32-7	Propylene carbonate	1-5%
EINECS: 203-572-1	😯 Skin Irrit. 2, H315; Eye Irrit. 2, H319	
CAS: 71449-78-0	Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-)	1-5%
	(1:1)	
	🚯 Aquatic Acute 1, H400; Aquatic Chronic 1, H410; 🚺 Skin Sens. 1, H317	
CAS: 89452-37-9	Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate	1-5%
	(1-) (1:2)	
	🕸 Aquatic Acute 1, H400; Aquatic Chronic 1, H410; 🚸 Skin Sens. 1, H317	
Additional Compone	ents:	
	Proprietary Resin Modifier	5-15%
CAS: 96-48-0	gamma-Butyrolactone	<1%
	Adhesion Promoter	<1%
	🔶 Eye Dam. 1, H318	

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SECTION 4: First aid measures

- 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

• *After swallowing: If symptoms persist consult doctor.*

• 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

- 5.1 Extinguishing media
- Suitable extinguishing agents:
- Alcohol resistant foam Fire-extinguishing powder Carbon dioxide
- · For safety reasons unsuitable extinguishing agents: Water with full jet

• 5.2 Special hazards arising from the substance or mixture Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

- 5.3 Advice for firefighters
- Protective equipment: Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Keep away from ignition sources. Ensure adequate ventilation
 6.2 Environmental precautions: Do not allow product to reach sewage system or any water course. Inform respective authorities in case of seepage into water course or sewage system. Do not allow to enter sewers/ surface or ground water.
 6.3 Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation. Do not flush with water or aqueous cleansing agents
 6.4 Reference to other sections
 - See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

SECTION 7: Handling and storage

• 7.1 Precautions for safe handling Ensure good ventilation/exhaust at the workplace. Prevent formation of aerosols. • Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke. Protect against electrostatic charges. Use explosion-proof apparatus / fittings and spark-proof tools.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

Requirements to be met by storerooms and containers: Store in a cool location. Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
Information about storage in one common storage facility: Do not store together with oxidising and acidic materials. Do not store together with alkalis (caustic solutions).

- Further information about storage conditions:
 Store in cool, dry conditions in well sealed containers.
 Protect from heat and direct sunlight.
 Store receptacle in a well ventilated area.
- · 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- Additional information about design of technical facilities: No further data; see section 7.
- Ingredients with limit values that require monitoring at the workplace:
- The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- General protective and hygienic measures: Keep away from food and beverages. Immediately remove all soiled and contaminated clothing Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.

· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

^{· 8.1} Control parameters

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· Material of gloves Nitrile rubber, NBR

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• Eye protection:

Tightly sealed goggles

· Body protection: Long-sleeved work clothes

9.1 Information on basic physical and c	hemical properties
General Information	
Appearance: Form:	Liquid
Colour:	Clear to light yellow
Odour:	Sweetish
Odour threshold:	Not determined.
pH-value:	Not determined.
Change in condition	
Melting point/freezing point: Initial boiling point and boiling range	Undetermined.
Flash point:	30 °C
Flammability (solid, gas):	Not applicable.
Auto-ignition temperature:	430 °C
Decomposition temperature:	Not determined.
Ignition temperature:	Product is not selfigniting.
Explosive properties:	Product is not explosive. However, formation of explosive air/vapou mixtures are possible.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Vapour pressure at 20 °C:	11 hPa
Density:	See Other information
Vapour density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
water:	Not miscible or difficult to mix.
Partition coefficient: n-octanol/water:	Not determined.
Viscosity: Dynamic:	Not determined.



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Kinematic:	Not determined.
· 9.2 Other information	NameNumberSp. Grav. Vol.(%by wt.) VOC(g/L)XFT 75Y4110761.146~22255XFT 100Y4110781.151~21240

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions Exothermic polymerisation.
- 10.4 Conditions to avoid Heat, flames and sparks. Extremes of temperature and direct sunlight. Contact with incompatible materials. Protect from exposure to UV light.
- \cdot 10.5 Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- 10.6 Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Corrosive gases/vapours

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

• Acute toxicity Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:

Proprieta	ry epoxy resin M1		
Oral	LD50	>2000 mg/kg (Rat)	
Dermal	LD50	>2000 mg/kg (Rat)	
Adhesion	Promoter		
Oral	LD50	8030 mg/kg (Rat)	
Dermal	LD50	4248 mg/kg (Rat)	
Inhalative	e LC50/4 h	> 5.3 mg/l (Rat)	
Proprieta	ry Epoxy Resin		
Oral	NOEL 28 day repeated dos	te 250 mg/kg/day (Rat)	
120-92-3	Cyclopentanone	·	
Oral	LD50	1820 mg/kg (Rat)	
Dermal	LD50	>2000 mg/kg (rabbit)	
Inhalative	e LC50/4 h	19.5 mg/l (Rat)	
Proprieta	ry epoxy resin M1		
Oral	LD50	>2000 mg/kg (Rat)	
Dermal	LD50	>2000 mg/kg (Rat)	
108-32-7	Propylene carbonate	-	
Oral	LD50	>29000 mg/kg (Rat)	

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Dermal	LD50	>20,000 mg/kg (rabbit)
Primary ir	ritant effect:	
	osion/irritation	
	n irritation.	
	e damage/irritation	ท
	rious eye irritation.	
	y or skin sensitisat	
	e an allergic skin re	action. 5 further relevant information available.
	e wiin numans: 100 l toxicological info	
		mutagenicity and toxicity for reproduction)
		d on available data, the classification criteria are not met.
		ailable data, the classification criteria are not met.
Reproduct	t ive toxicity Rased (on available data, the classification criteria are not met.
	are concern busen	m available data, the classification criteria are not met.
STOT-sing	gle exposure Basea	l on available data, the classification criteria are not met.
STOT-sing STOT-rep	gle exposure Basea eated exposure	l on available data, the classification criteria are not met.
STOT-sing STOT-rep May cause	gle exposure Basea eated exposure e damage to organs	l on available data, the classification criteria are not met. through prolonged or repeated exposure.
STOT-sing STOT-rep May cause	gle exposure Basea eated exposure e damage to organs	l on available data, the classification criteria are not met.
STOT-sing STOT-rep May cause	gle exposure Basea eated exposure e damage to organs	l on available data, the classification criteria are not met. through prolonged or repeated exposure.
STOT-sing STOT-rep May cause Aspiration	gle exposure Basea eated exposure e damage to organs a hazard Based on a	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met.
STOT-sing STOT-rep May cause Aspiration	gle exposure Basea eated exposure e damage to organs	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met.
STOT-sing STOT-rep May cause Aspiration	gle exposure Basea eated exposure e damage to organs hazard Based on a DN 12: Ecologic	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met.
STOT-sing STOT-rep May cause Aspiration SECTIO	gle exposure Basea eated exposure e damage to organs hazard Based on a N 12: Ecologic city	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met.
STOT-sing STOT-rep May cause Aspiration SECTIO 12.1 Toxic Aquatic to	gle exposure Basea eated exposure e damage to organs hazard Based on a DN 12: Ecologic sity xicity:	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met.
STOT-sing STOT-rep May cause Aspiration SECTIO 12.1 Toxic Aquatic to 89452-37-	gle exposure Basea eated exposure e damage to organs hazard Based on a DN 12: Ecologic city xicity: 9 Sulfonium, (thio	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met. al information di-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2)
STOT-sing STOT-rep May cause Aspiration SECTIO 12.1 Toxic Aquatic to 89452-37- LC50/24 h	gle exposure Basea eated exposure e damage to organs hazard Based on a N 12: Ecologic city xicity: 9 Sulfonium, (thio 4.4 mg/l (daphni	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met. al information di-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2) a)
STOT-sing STOT-rep May cause Aspiration SECTIO 12.1 Toxic Aquatic to. 89452-37- LC50/24 h LC50/48 h	gle exposure Basea eated exposure e damage to organs hazard Based on a DN 12: Ecologic eity exicity: 9 Sulfonium, (thio 4.4 mg/l (daphni r 0.68 mg/L (daph	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met. al information di-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2) a)
STOT-sing STOT-rep May cause Aspiration SECTIO 12.1 Toxic Aquatic to 89452-37- LC50/24 h LC50/48 h 71449-78-	gle exposure Basea eated exposure e damage to organs hazard Based on a DN 12: Ecologic eity exicity: 9 Sulfonium, (thio 4.4 mg/l (daphni r 0.68 mg/L (daph	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met. al information di-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2) a) nia) enyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)
STOT-sing STOT-rep May cause Aspiration SECTIO 12.1 Toxic Aquatic to. 89452-37- LC50/24 h LC50/24 h 71449-78- LC50/24 h	gle exposure Basea eated exposure e damage to organs hazard Based on a DN 12: Ecologic rity xicity: 9 Sulfonium, (thio 4.4 mg/l (daphni r 0.68 mg/L (daph 0 Sulfonium, diph	l on available data, the classification criteria are not met. through prolonged or repeated exposure. available data, the classification criteria are not met. al information di-4,1-phenylene) bis[diphenyl-,(OC-6-11)-hexafluoroantimonate (1-) (1:2) a) nia) enyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1) a)

EC50/72 h	255 mg/l (Desmodesmus subscipatus (green algae))
-----------	--

LC50/96 h 55 mg/l (Cyprinus carpio (common carp))

120-92-3 Cyclopentanone

- EC50/48 h3600 mg/l (Ceriodaphnia dubia (water flea))100 mg/l (daphnia magna)EC50/72 h>100 mg/l (scenedesmus subspicatus)
- LC50/48 hr 2950 mg/L (golden orfe)
- LC50/96 h >100 mg/l (fish)
- Proprietary Epoxy Resin LC50/96 h >0.31 mg/l (algae)

 $NOEC/96 h \ge 0.99 mg/l (algae)$

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108-32-7 Propylene carbonate

EC50/17 h >10000 mg/l (Pseudomonas putida)

EC50/48 h >500 mg/l (daphnia magna)

EC50/72 h >500 mg/l (scenedesmus subspicatus)

LC50/96 h 2200 mg/l (Leuciscus idus)

· 12.2 Persistence and degradability No further relevant information available.

· 12.3 Bioaccumulative potential No further relevant information available.

· 12.4 Mobility in soil No further relevant information available.

· Ecotoxical effects:

· Remark: Toxic for fish

• Additional ecological information:

· General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

· 12.5 Results of PBT and vPvB assessment

· **PBT:** Not applicable.

· vPvB: Not applicable.

· 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· Uncleaned packaging:

· Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1 UN-Number · ADR, IMDG, IATA	UN1866	
· 14.2 UN proper shipping name		
· ADR, IATA	RESIN SOLUTION	
· IMDG	RESIN SOLUTION, MARINE POLLUTANT	
· 14.3 Transport hazard class(es)		
· ADR, IMDG, IATA		
· Class	3 Flammable liquids.	
·Label	3	
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14.4 Packing group ADR, IMDG, IATA	111
14.5 Environmental hazards:	Product contains environmentally hazardous substances Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11) hexafluoroantimonate(1-) (1:1)
Marine pollutant:	Yes
14.6 Special precautions for user	Warning: Flammable liquids.
Hazard identification number (Kemler code):	30
EMS Number:	<i>F-E,<u>S-E</u></i>
Stowage Category	A
14.7 Transport in bulk according to Annex II o	of the second se
Marpol and the IBC Code	Not applicable.
Transport/Additional information:	
ADR	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: El
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
Transport category	3
Tunnel restriction code	D/E
IMDG	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: El
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
UN "Model Regulation":	UN 1866 RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

• 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture • Poisons Act

· Regulated explosives precursors

None of the ingredients is listed.

· Regulated poisons

None of the ingredients is listed.

· Reportable explosives precursors

None of the ingredients is listed.

Reportable poisons

None of the ingredients is listed.

• *Directive 2012/18/EU*

· Named dangerous substances - ANNEX I None of the ingredients is listed.

· Seveso category

E2 Hazardous to the Aquatic Environment P5c FLAMMABLE LIQUIDS

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- Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
- Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

Skin Sens. 1: Skin sensitisation - Category 1

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard - Category 1 Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Category 1 Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2 Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard - Category 4

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H226 Flammable liquid and vapour. H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H373 May cause damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. H413 May cause long lasting harmful effects to aquatic life.

· Department issuing SDS: Product safety department · Contact: Tom Cole, EHS Manager (tcole@kayakuam.com) · Abbreviations and acronyms: ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association GHS: Globally Harmonised System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Flam. Liq. 3: Flammable liquids – Category 3 Skin Irrit. 2: Skin corrosion/irritation - Category 2 Eye Irrit. 2: Serious eye damage/eye irritation - Category 2

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