

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

1 Identification

- **Product identifier**
- **Trade name:** PMGI 101B Developer
- **Product number:** G091015
- **Application of the substance / the mixture** Photoresist developer
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Information department:**
 Product Safety
 Email: productsafety@kayakuam.com
- **Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300
 Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Specific Target Organ Toxicity - Single Exposure 1 H370 Causes damage to organs.

Specific Target Organ Toxicity - Repeated Exposure 1 H372 Causes damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Corrosive to Metals 1

H290 May be corrosive to metals.

Skin Corrosion 1B

H314 Causes severe skin burns and eye damage.

Eye Damage 1

H318 Causes serious eye damage.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
 Tetraethylammonium hydroxide

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 1)

· Hazard statements

- H290 May be corrosive to metals.
 H314 Causes severe skin burns and eye damage.
 H370 Causes damage to organs.
 H372 Causes damage to organs through prolonged or repeated exposure.

· Precautionary statements

- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 If swallowed: Immediately call a poison center/doctor.
 P302+P352 If on skin: Wash with plenty of soap and water.
 P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P332+P313 If skin irritation occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Additional information:

- 2.2 % of the mixture consists of component(s) of unknown toxicity.

· Classification system:
· NFPA ratings (scale 0 - 4)

· HMIS-ratings (scale 0 - 4)

· Other hazards
· Results of PBT and vPvB assessment




- **PBT:** Not applicable.
 · **vPvB:** Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

77-98-5	Tetraethylammonium hydroxide	1-5%
 Specific Target Organ Toxicity - Single Exposure 1, H370; Specific Target Organ Toxicity - Repeated Exposure 1, H372;  Corrosive to Metals 1, H290; Skin Corrosion 1B, H314; Eye Damage 1, H318;  Acute Toxicity - Oral 4, H302		

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 2)

Additional Components:

7732-18-5 | Water

75-100%

4 First-aid measures

Description of first aid measures

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· **After swallowing:** Do not induce vomiting; immediately call for medical help.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

ABC powder

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **Special hazards arising from the substance or mixture**

Formation of toxic gases is possible during heating or in case of fire.

· **Advice for firefighters**

· **Protective equipment:**

Wear SCBA.

Wear fully protective suit.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

· **Environmental precautions:**

Do not allow product to reach sewage system or any drains.

Inform respective authorities in case of seepage into water course or sewage system.

· **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose of the collected material according to regulations.

Ensure adequate ventilation.

(Contd. on page 4)

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 3)

- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** The product is not flammable.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**
Store in a cool location.
Unsuitable material for receptacle: aluminium.
Use polyolefine receptacles.
Use receptacles with fluoroplastic lining.
- **Information about storage in one common storage facility:**
Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**
Keep container well-sealed in cool, dry location.
Store under lock and key and with access restricted to technical experts or their assistants only.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from food and beverages.
Do not inhale gases / fumes / aerosols.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
Ensure that washing facilities are available at the work place.
- **Respiratory equipment:**
In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 4)

· Protection of hands:


Protective gloves

· Material of gloves Nitrile rubber, NBR

· Penetration time of glove material Contact glove manufacture for break-through time.

· Eye protection:


Tightly sealed goggles

· Body protection: Long-sleeved work clothes

9 Physical and chemical properties

· Information on basic physical and chemical properties
· General Information
· Appearance:

Form:	Liquid
Color:	Colorless
Odor:	Amine-like
Odor threshold:	Not determined.

· pH-value at 20 °C (68 °F): 12.9

· Change in condition

Melting point/Melting range:	0 °C (32 °F)
Boiling point/Boiling range:	100 °C (212 °F)

· Flash point: Not applicable.

· Flammability: Not applicable.

· Decomposition temperature: Not determined.

· Ignition temperature: Product is not selfigniting.

· Danger of explosion: Product does not present an explosion hazard.

· Explosion limits:

Lower:	Not determined.
Upper:	Not determined.

· Vapor pressure at 20 °C (68 °F): 23 hPa (17.3 mm Hg)

· Density at 20 °C (68 °F): 1.0005 g/cm³ (8.34917 lbs/gal)

· Relative density Not determined.

· Vapor density Not determined.

· Evaporation rate Not determined.

· Solubility in / Miscibility with
Water: Fully miscible.

· Partition coefficient (n-octanol/water): Not determined.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 5)

- | | |
|----------------------------------|--|
| · Viscosity: | |
| Dynamic at 20 °C (68 °F): | 0.952 mPas |
| Kinematic: | Not determined. |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions**
 - Reacts with various metals.
 - Strong exothermic reaction with acids.
 - Reacts with alkaline metals.
- **Conditions to avoid** Contact with incompatible materials.
- **Incompatible materials:**
 - Strong oxidizing agents
 - Strong acids
- **Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Nitrogen oxides (NO_x)
 - triethylamine

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
 - on the skin:** Strong caustic effect on skin and mucous membranes.
 - on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
 - The product shows the following dangers according to internally approved calculation methods for preparations:
 - Corrosive
 - Irritant
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

None of the ingredients are listed.

· NTP (National Toxicology Program)
--

None of the ingredients are listed.

· OSHA-Ca (Occupational Safety & Health Administration)
--

None of the ingredients are listed.

US

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

 Trade name: **PMGI 101B Developer**

(Contd. of page 6)


12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
Disposal must be made in accordance with Federal, State, and Local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

- | | |
|--|---|
| · UN-Number
· DOT, ADR, IMDG, IATA | UN3267 |
| · UN proper shipping name
· DOT, ADR
· IMDG, IATA | Corrosive liquid, basic, organic, n.o.s. (Tetraethylammonium hydroxide)
CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.
(Tetraethylammonium hydroxide) |
| · Transport hazard class(es)
· DOT
<div style="text-align: center;">  </div> · Class | 8 Corrosive substances |

(Contd. on page 8)

Safety Data Sheet


acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 7)

· Label	8
· ADR, IMDG, IATA	
	
· Class	8 Corrosive substances
· Label	8
· Packing group	
· DOT, ADR, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Corrosive substances
· Hazard identification number (Kemler code):	80
· EMS Number:	F-A,S-B
· Segregation groups	Alkalis
· Stowage Category	A
· Stowage Code	SW2 Clear of living quarters.
· Segregation Code	SG35 Stow "separated from" SGG1-acids
· Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3267 CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (TETRAETHYLAMMONIUM HYDROXIDE), 8, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 8)

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

· Proposition 65
· Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories
· EPA (Environmental Protection Agency)

None of the ingredients are listed.

· TLV (Threshold Limit Value)

None of the ingredients are listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· New Jersey State Right To Know List

77-98-5	Tetraethylammonium hydroxide
7732-18-5	Water

· Pennsylvania Hazardous Substances List

77-98-5	Tetraethylammonium hydroxide
7732-18-5	Water

· California SCAQMD Rule 443.1 VOC's: Not applicable

· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms


GHS05 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

Tetraethylammonium hydroxide

· Hazard statements

H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage.

H370 Causes damage to organs.

H372 Causes damage to organs through prolonged or repeated exposure.

· Precautionary statements

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/06/2025

Reviewed on 01/06/2025

Trade name: PMGI 101B Developer

(Contd. of page 9)

- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P310 If swallowed: Immediately call a poison center/doctor.
- P302+P352 If on skin: Wash with plenty of soap and water.
- P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuam.com)

· **Revision History:** Composition information in Section 3 has been updated.

· **Date of preparation / last revision** 01/06/2025 / 2

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Corrosive to Metals 1: Corrosive to metals – Category 1

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Specific Target Organ Toxicity - Single Exposure 1: Specific target organ toxicity (single exposure) – Category 1

Specific Target Organ Toxicity - Repeated Exposure 1: Specific target organ toxicity (repeated exposure) – Category 1