


SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** 303A Developer
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
 No further relevant information available.
- **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
- **Application of the substance / the mixture** Photoresist Developer
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Further information obtainable from:**
 Product Safety
 Email: productsafety@kayakuAM.com
- **1.4 Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300 (24 hr)
 Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
- 
 GHS05 corrosion
- Skin Corr. 1A H314 Causes severe skin burns and eye damage.
 Eye Dam. 1 H318 Causes serious eye damage.
- Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
 The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05

- **Signal word** Danger
- **Hazard-determining components of labelling:**
 Sodium hydroxide
 Proprietary surfactant
- **Hazard statements**
 H314 Causes severe skin burns and eye damage.
 H412 Harmful to aquatic life with long lasting effects.

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· Precautionary statements

- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 IF SWALLOWED: Immediately call a POISON CENTER.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 1310-73-2 EINECS: 215-185-5 Index number: 011-002-00-6	Sodium hydroxide ⚠ Skin Corr. 1A, H314; ⚠ Acute Tox. 4, H302	5-15%
	Proprietary surfactant ⚠ Eye Dam. 1, H318; ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315	1-5%

· Additional Components:

CAS: 7732-18-5 EINECS: 231-791-2	Water	75-100%
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· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
 Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
 - Foam
 - Alcohol resistant foam
 - Carbon dioxide
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
 - Wear protective equipment. Keep unprotected persons away.
 - Ensure adequate ventilation
- **6.2 Environmental precautions:**
 - Inform respective authorities in case of seepage into water course or sewage system.
 - Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
 - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 - Use neutralising agent.
 - Ensure adequate ventilation.
- **6.4 Reference to other sections**
 - See Section 7 for information on safe handling.
 - See Section 8 for information on personal protection equipment.
 - See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
 - Ensure good ventilation/exhaust at the workplace.
 - Prevent formation of aerosols.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**
 - Do not store together with oxidising and acidic materials.
- **Further information about storage conditions:**
 - Store in cool, dry conditions in well sealed containers.
 - Store receptacle in a well ventilated area.
- **7.3 Specific end use(s)** No further relevant information available.

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SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
 The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from food and beverages.
 Immediately remove all soiled and contaminated clothing
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes and skin.
- **Respiratory protection:**
 In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

- The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Material of gloves** Neoprene gloves
- **Penetration time of glove material**
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

- Face protection
- **Body protection:** Apron

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Fluid
Colour:	Clear
Odour:	Odourless
Odour threshold:	Not determined.
- **pH-value at 20 °C:** >13
- **Change in condition**

Melting point/freezing point:	Undetermined.
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Initial boiling point and boiling range: 129 °C	
· Flash point:	Not applicable.
· Flammability (solid, gas):	Not applicable.
· Decomposition temperature:	Not determined.
· Auto-ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapour pressure at 20 °C:	23 hPa
· Density at 20 °C:	1.05 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.0 %
Solids content:	11.0 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** Contact with incompatible materials.
- **10.5 Incompatible materials:**
 - Strong oxidizing agents
 - Acids, aromatic hydrocarbons, aldehydes, aluminum, tin, zinc and alloys of these metals.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

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· LD/LC50 values relevant for classification:
1310-73-2 Sodium hydroxide

Oral	LD50	500 mg/kg (rabbit)
Dermal	LD50	1350 mL/kg (rabbit)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity
· Aquatic toxicity:
1310-73-2 Sodium hydroxide

EC50	25 mg/l (daphnia magna)
LC50	18 mg/l (fish)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Harmful to aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods
· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made in accordance with International, National, and regional regulations.

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- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|--|
| · 14.1 UN-Number | |
| · ADR, IMDG, IATA | UN1824 |
| · 14.2 UN proper shipping name | |
| · ADR, IMDG, IATA | SODIUM HYDROXIDE SOLUTION |
| · 14.3 Transport hazard class(es) | |
| · ADR, IMDG, IATA | |
|  | |
| · Class | 8 Corrosive substances. |
| · Label | 8 |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | II |
| · 14.5 Environmental hazards: | |
| · Marine pollutant: | No |
| · 14.6 Special precautions for user | Warning: Corrosive substances. |
| · Danger code (Kemler): | 80 |
| · EMS Number: | F-A,S-B |
| · Segregation groups | Alkalis |
| · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code | Not applicable. |
| · Transport/Additional information: | |
| ----- | |
| · ADR | |
| · Limited quantities (LQ) | 1L |
| · Transport category | 2 |
| · Tunnel restriction code | E |
| · UN "Model Regulation": | UN1824, SODIUM HYDROXIDE SOLUTION, 8, II |

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H411 Toxic to aquatic life with long lasting effects.

· Classification according to Regulation (EC) No 1272/2008

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

· Department issuing SDS: Product safety department**· Contact: Tom Cole, EHS Manager (tcole@kayakuAM)****· Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3