

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: PMGI SF Series Resists

· Article number:

G113101, G113102, G113103, G113104, G113105, G113106, G113107, G113175, G113108, G113109, G113110, G113111, G113112, G113113, G113114, G113115, G113117, G113119, G113123

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

· Sector of Use SU16 Manufacture of computer, electronic and optical products, electrical equipment

· Application of the substance / the mixture Photoresist

· 1.3 Details of the supplier of the safety data sheet

· Manufacturer/Supplier:

Kayaku Advanced Materials
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818

· Further information obtainable from:

Product Safety
 Email: productsafety@kayakuAM.com

· 1.4 Emergency telephone number:

Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300 (24 hr)
 Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS08 health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

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Hazard pictograms


GHS02 GHS07 GHS08

Signal word Warning

Hazard-determining components of labelling:

Tetrahydrofurfuryl alcohol

Cyclopentanone

Hazard statements

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H361 Suspected of damaging fertility or the unborn child.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.

P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients
3.2 Chemical characterisation: Mixtures
Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 120-92-3 EINECS: 204-435-9 Index number: 606-025-00-9	Cyclopentanone Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2, H319	65-85%
CAS: 97-99-4 EINECS: 202-625-6 Index number: 603-061-00-7	Tetrahydrofurfuryl alcohol Repr. 2, H361; Acute Tox. 4, H302; Eye Irrit. 2, H319	1-15%

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CAS: 102322-80-5	Polyaliphatic imide copolymer	1-25%
	⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	
· Additional Components:		
Proprietary surfactant		<1%

 · **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
- **For safety reasons unsuitable extinguishing agents:**
Water with full jet
Water
- **5.2 Special hazards arising from the substance or mixture**
Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

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- Ensure adequate ventilation.
- Do not flush with water or aqueous cleansing agents
- Dispose contaminated material as waste according to item 13.
- **6.4 Reference to other sections**
 - See Section 7 for information on safe handling.
 - See Section 8 for information on personal protection equipment.
 - See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
 - Ensure good ventilation/exhaust at the workplace.
 - Keep receptacles tightly sealed.
 - Use only under yellow light
 - Prevent formation of aerosols.
- **Information about fire - and explosion protection:**
 - Keep ignition sources away - Do not smoke.
 - Use explosion-proof apparatus / fittings and spark-proof tools.
 - Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:**
 - Store in a cool location.
 - Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.
- **Information about storage in one common storage facility:**
 - Do not store together with oxidising and acidic materials.
 - Do not store together with alkalis (caustic solutions).
- **Further information about storage conditions:**
 - Store in cool, dry conditions in well sealed containers.
 - Store receptacle in a well ventilated area.
 - Protect from heat and direct sunlight.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
 - The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 - Do not inhale gases / fumes / aerosols.
 - Keep away from food and beverages.
 - Immediately remove all soiled and contaminated clothing
 - Wash hands before breaks and at the end of work.
 - Avoid contact with the eyes and skin.

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· Respiratory protection:

In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.

· Protection of hands:


Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves Nitrile rubber, NBR

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:


Tightly sealed goggles

SECTION 9: Physical and chemical properties
· 9.1 Information on basic physical and chemical properties
· General Information
· Appearance:
Form:

Liquid

Colour:

According to product specification

· Odour:

Sweetish

· Odour threshold:

Not determined.

· pH-value:

Not determined.

· Change in condition
Melting point/freezing point:

Undetermined.

Initial boiling point and boiling range: 130-180 °C

· Flash point:

30 °C

· Flammability (solid, gas):

Not applicable.

· Ignition temperature:

280 °C

· Decomposition temperature:

Not determined.

· Auto-ignition temperature:

Product is not selfigniting.

· Explosive properties:

Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

· Explosion limits:
Lower:

1.5 Vol %

Upper:

Not determined.

· Vapour pressure at 20 °C:

0.3 hPa

· Density:

Not determined.

· Vapour density

Not determined.

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 · **Evaporation rate** Not determined.

 · **Solubility in / Miscibility with water:** Slightly soluble.

 · **Partition coefficient: n-octanol/water:** Not determined.

 · **Viscosity:**

 Dynamic: Not determined.

 Kinematic: Not determined.

 · **9.2 Other information**

Name	Number	Sp. Grav.	Vol. (%by wt.)	VOC(g/L)
SF1	G113101	0.966	99	955
SF2	G113102	0.968	98	950
SF3	G113103	0.970	97	945
SF4	G113104	0.973	96	935
SF5	G113105	0.975	95	930
SF6	G113106	0.980	94	920
SF7	G113107	0.981	93	915
SF7.5	G113175	0.983	92.5	910
SF8	G113108	0.984	92	905
SF9	G113109	0.985	91	900
SF10	G113110	0.988	90	890
SF11	G113111	0.992	89	880
SF12	G113112	0.996	87.5	870
SF13	G113113	0.998	87	860
SF14	G113114	1.001	86	865
SF15	G113115	1.003	85	850
SF17	G113117	1.008	82.5	830
SF19	G113119	1.012	81	820
SF23	G113123	1.023	77	785

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid**
 Contact with incompatible materials.
 Heat, flames and sparks. Extremes of temperature and direct sunlight.
- **10.5 Incompatible materials:** Strong Oxidizing Agents, Strong Bases, Strong Acids, Amines
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**
 Harmful if swallowed.

 · **LD/LC50 values relevant for classification:**
120-92-3 Cyclopentanone

Oral	LD50	1180 mg/kg (Rat)
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Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>19.5 mg/l (Rat)
97-99-4 Tetrahydrofurfuryl alcohol		
Oral	LD50	800 mg/kg (Guinea pig) 2300 mg/kg (mouse) 1600 mg/kg (Rat)
Dermal	LD50	5000 mg/kg (Guinea pig)
102322-80-5 Polyaliphatic imide copolymer		
Oral	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)
Dermal	LD50	>5000 mg/kg (Rat) (Data for compositionally similar material)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity**
Suspected of damaging fertility or the unborn child.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

120-92-3 Cyclopentanone

EC50/48 h	100 mg/l (daphnia magna)
EC50/72 h	>100 mg/l (scenedesmus subspicatus)
LC50/96 h	>100 mg/l (fish)

- **12.2 Persistence and degradability** Moderately /partly biodegradable
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

EU

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.
 Disposal must be made in accordance with International, National, and regional regulations.

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number

ADR, IMDG, IATA UN1866

14.2 UN proper shipping name

ADR, IMDG, IATA RESIN SOLUTION

14.3 Transport hazard class(es)

ADR, IMDG, IATA



Class

3 Flammable liquids.

Label

3

14.4 Packing group

ADR, IMDG, IATA III

14.5 Environmental hazards:

Marine pollutant: No

14.6 Special precautions for user

Warning: Flammable liquids.

Danger code (Kemler):

33

EMS Number:

F-E,S-D

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable.

Transport/Additional information:

ADR

Limited quantities (LQ)

5L

Transport category

3

Tunnel restriction code

D/E

UN "Model Regulation":

UN1866, RESIN SOLUTION, 3, III

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

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 · **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H361 Suspected of damaging fertility or the unborn child.

· **Classification according to Regulation (EC) No 1272/2008**

Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

· **Department issuing SDS:** Product safety department

· **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM)

· **Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Repr. 2: Reproductive toxicity – Category 2