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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name: EP-600 Two Part Conductive Epoxy**
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
· **Sector of Use** SU16 Manufacture of computer, electronic and optical products, electrical equipment
· **Application of the substance / the mixture** Functional electronic epoxy

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Applied Ink Solutions
200 Flanders Road
Westborough, MA 01581
USA

· **Further information obtainable from:** sales@appliedinksolutions.com
· **1.4 Emergency telephone number:**
Applied Ink Solutions : 617-965-5511
Chemtrec USA Emergency : 800-424-9300 (24 hr)
Chemtrec International Emergency : 703-527-3887 (24 hr)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**

GHS08 health hazard

Muta. 2	H341	Suspected of causing genetic defects.
Carc. 2	H351	Suspected of causing cancer.

GHS09 environment

Aquatic Acute 1	H400	Very toxic to aquatic life.
Aquatic Chronic 1	H410	Very toxic to aquatic life with long lasting effects.

GHS07

Skin Irrit. 2	H315	Causes skin irritation.
Eye Irrit. 2	H319	Causes serious eye irritation.
Skin Sens. 1	H317	May cause an allergic skin reaction.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
· **Hazard pictograms**

GHS07 GHS08 GHS09

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· ***Signal word*** *Warning*

· ***Hazard-determining components of labelling:***
Phenol, polymer with formaldehyde, glycidyl ether
Butyl glycidyl ether
Tetraethylenepentamine
· ***Hazard statements***
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H410 Very toxic to aquatic life with long lasting effects.
· ***Precautionary statements***

P261	*Avoid breathing dust/fume/gas/mist/vapours/spray.*
P273	*Avoid release to the environment.*
P280	*Wear protective gloves/protective clothing/eye protection/face protection.*
P301+P310	*IF SWALLOWED: Immediately call a POISON CENTER/ doctor.*
P302+P352	*IF ON SKIN: Wash with plenty of soap and water.*
P304+P312	*IF INHALED: Call a POISON CENTER/doctor if you feel unwell.*
P305+P351+P338	*IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
P333+P313	*If skin irritation or rash occurs: Get medical advice/attention.*
P337+P313	*If eye irritation persists: Get medical advice/attention.*
P403+P233	*Store in a well-ventilated place. Keep container tightly closed.*
P501	*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· ***2.3 Other hazards***
· ***Results of PBT and vPvB assessment***
· ***PBT:*** *Not applicable.*
· ***vPvB:*** *Not applicable.*

SECTION 3: Composition/information on ingredients

· ***3.2 Chemical characterisation: Mixtures***
· ***Description:*** *Mixture of substances listed below with nonhazardous additions.*

· ***Dangerous components:***

CAS: 7440-22-4 *EINECS: 231-131-3*	*Silver* *Aquatic Acute 1, H400; Aquatic Chronic 1, H410*	*60-80%*
CAS: 28064-14-4	*Phenol, polymer with formaldehyde, glycidyl ether* *Aquatic Acute 1, H400; Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317*	*10-25%*
CAS: 68953-36-6	*Fatty acids, tall-oil, reaction products with tetraethylenepentamine* *Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335*	*5-15%*
CAS: 2426-08-6 *EINECS: 219-376-4* *Index number: 603-039-00-7*	*Butyl glycidyl ether* *Flam. Liq. 3, H226; Muta. 2, H341; Carc. 2, H351; Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335; Aquatic Chronic 3, H412*	*1-5%*
CAS: 112-57-2 *EINECS: 203-986-2* *Index number: 612-060-00-0*	*Tetraethylenepentamine* *Skin Corr. 1B, H314; Aquatic Chronic 2, H411; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317*	*1-5%*

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	Proprietary Resin *Aquatic Chronic 2, H411; Acute Tox. 4, H312; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317*	*<1%*

· ***Additional information:*** *For the wording of the listed hazard phrases refer to section 16.*

SECTION 4: First aid measures

· ***4.1 Description of first aid measures***
· ***General information:*** *Immediately remove any clothing soiled by the product.*
· ***After inhalation:***
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
In case of unconsciousness place patient stably in side position for transportation.
· ***After skin contact:*** *Immediately wash with water and soap and rinse thoroughly.*
· ***After eye contact:***
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· ***After swallowing:*** *If symptoms persist consult doctor.*
· ***4.2 Most important symptoms and effects, both acute and delayed*** *No further relevant information available.*
· ***4.3 Indication of any immediate medical attention and special treatment needed*** *Treat symptomatically.*

SECTION 5: Firefighting measures

· ***5.1 Extinguishing media***
· ***Suitable extinguishing agents:***
Alcohol resistant foam
Fire-extinguishing powder
ABC powder
· ***For safety reasons unsuitable extinguishing agents:*** *Water with full jet*
· ***5.2 Special hazards arising from the substance or mixture*** *No further relevant information available.*
· ***5.3 Advice for firefighters***
· ***Protective equipment:*** *Wear self-contained respiratory protective device.*

SECTION 6: Accidental release measures

· ***6.1 Personal precautions, protective equipment and emergency procedures***
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources.
· ***6.2 Environmental precautions:***
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
· ***6.3 Methods and material for containment and cleaning up:***
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
· ***6.4 Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

SECTION 7: Handling and storage

· ***7.1 Precautions for safe handling***
Ensure good ventilation/exhaust at the workplace.
Prevent formation of aerosols.
· ***Information about fire - and explosion protection:***
No special measures required.
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· ***7.2 Conditions for safe storage, including any incompatibilities***
· ***Storage:***
· ***Requirements to be met by storerooms and containers:*** *No special requirements.*
· ***Information about storage in one common storage facility:*** *Store away from oxidising agents.*
· ***Further information about storage conditions:***
Store in cool, dry conditions in well sealed containers.
Protect from heat and direct sunlight.
Store receptacle in a well ventilated area.
· ***7.3 Specific end use(s)*** *No further relevant information available.*

SECTION 8: Exposure controls/personal protection

· ***Additional information about design of technical facilities:*** *No further data; see item 7.*

· ***8.1 Control parameters***
· ***Ingredients with limit values that require monitoring at the workplace:***
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· ***Additional information:*** *The lists valid during the making were used as basis.*

· ***8.2 Exposure controls***
· ***Personal protective equipment:***
· ***General protective and hygienic measures:***
Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· ***Respiratory protection:***
In case of low exposure use cartridge respirator. In case of intensive or longer exposure use self-contained respiratory protective device.
· ***Protection of hands:***

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· ***Material of gloves*** *Nitrile rubber, NBR*
· ***Penetration time of glove material***
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· ***Eye protection:***

Tightly sealed goggles

SECTION 9: Physical and chemical properties

· ***9.1 Information on basic physical and chemical properties***	
· ***General Information***	
· ***Appearance:***	
Form:	*Pasty*
Colour:	*Silver grey*
· ***Odour:***	*Strong*
· ***Odour threshold:***	*Not determined.*
· ***pH-value:***	*Not determined.*
· ***Change in condition***	
Melting point/freezing point:	*Undetermined.*
Initial boiling point and boiling range:	*2180 °C*
· ***Flash point:***	*Not applicable.*
· ***Flammability (solid, gas):***	*Not applicable.*
· ***Decomposition temperature:***	*Not determined.*
· ***Auto-ignition temperature:***	*Product is not selfigniting.*
· ***Explosive properties:***	*Product does not present an explosion hazard.*
· ***Explosion limits:***	
Lower:	*Not determined.*
Upper:	*Not determined.*
· ***Vapour pressure:***	*Not determined.*
· ***Density:***	*Not determined.*
· ***Relative density***	*Not determined.*
· ***Vapour density***	*Not determined.*
· ***Evaporation rate***	*Not determined.*
· ***Solubility in / Miscibility with water:***	*Not miscible or difficult to mix.*
· ***Partition coefficient: n-octanol/water:***	*Not determined.*
· ***Viscosity:***	
Dynamic:	*Not determined.*
Kinematic:	*Not determined.*
· ***Solvent content:***	
Organic solvents:	*0.0 %*
Solids content:	*97.1 %*

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· ***9.2 Other information*** *No further relevant information available.*

SECTION 10: Stability and reactivity

· ***10.1 Reactivity*** *No further relevant information available.*
· ***10.2 Chemical stability*** *Stable*
· ***Thermal decomposition / conditions to be avoided:*** *No decomposition if used according to specifications.*
· ***10.3 Possibility of hazardous reactions*** *No dangerous reactions known.*
· ***10.4 Conditions to avoid***
Heat, flames and sparks. Extremes of temperature and direct sunlight.
Contact with incompatible materials.
· ***10.5 Incompatible materials:*** *Strong Oxidizing Agents, Strong Acids, Strong Bases*
· ***10.6 Hazardous decomposition products:***
Carbon monoxide and carbon dioxide
Nitrogen oxides (NOx)
Ammonia

SECTION 11: Toxicological information

· ***11.1 Information on toxicological effects***
· ***Acute toxicity*** *Based on available data, the classification criteria are not met.*

· ***LD/LC50 values relevant for classification:***		
2426-08-6 Butyl glycidyl ether		
Oral	*LD50*	*2050 mg/kg (Rat)*
Dermal	*LD50*	*2520 mg/kg (rabbit)*
112-57-2 Tetraethylenepentamine		
Dermal	*LD50*	*660 mg/kg (rabbit)*

· ***Primary irritant effect:***
· ***Skin corrosion/irritation***
Causes skin irritation.
· ***Serious eye damage/irritation***
Causes serious eye irritation.
· ***Respiratory or skin sensitisation***
May cause an allergic skin reaction.
· ***CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)***
· ***Germ cell mutagenicity***
Suspected of causing genetic defects.
· ***Carcinogenicity***
Suspected of causing cancer.
· ***Reproductive toxicity*** *Based on available data, the classification criteria are not met.*
· ***STOT-single exposure*** *Based on available data, the classification criteria are not met.*
· ***STOT-repeated exposure*** *Based on available data, the classification criteria are not met.*
· ***Aspiration hazard*** *Based on available data, the classification criteria are not met.*

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SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**	
7440-22-4 Silver	
LC50/96 h (static)	0.0062 mg/l (Lepomis macrochirus (Bluegill)) 0.00155-0.00293 mg/l (Pimephales promelas)
28064-14-4 Phenol, polymer with formaldehyde, glycidyl ether	
EC50/48 h	1-10 mg/l (daphnia magna)

· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **Ecotoxical effects:**
· **Remark:** Harmful to fish
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made in accordance with International, National, and regional regulations.

· **Uncleaned packaging:**
· **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· **14.1 UN-Number**	
· **ADR, IMDG, IATA**	UN3082
· **14.2 UN proper shipping name**	
· **ADR**	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, Phenol, polymer with formaldehyde, glycidyl ether)
· **IMDG**	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, Phenol, polymer with formaldehyde, glycidyl ether), MARINE POLLUTANT
· **IATA**	Environmentally hazardous substance, liquid, n.o.s. (Silver, Phenol, polymer with formaldehyde, glycidyl ether)

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· ***14.3 Transport hazard class(es)***

· ***ADR, IMDG, IATA***

· ***Class***	*9 Miscellaneous dangerous substances and articles.*
· ***Label***	*9*
· ***14.4 Packing group***	
· ***ADR, IMDG, IATA***	*III*
· ***14.5 Environmental hazards:***	*Product contains environmentally hazardous substances: Silver*
· ***14.6 Special precautions for user***	*Warning: Miscellaneous dangerous substances and articles.*
· ***Danger code (Kemler):***	*90*
· ***EMS Number:***	*F-A,S-F*
· ***Segregation groups***	*Alkalis*
· ***Stowage Category***	*A*
· ***14.7 Transport in bulk according to Annex II of Marpol and the IBC Code***	*Not applicable.*
· ***Transport/Additional information:***	
· ***ADR***	
· ***Limited quantities (LQ)***	*5L*
· ***Excepted quantities (EQ)***	*Code: E1* *Maximum net quantity per inner packaging: 30 ml* *Maximum net quantity per outer packaging: 1000 ml*
· ***Transport category***	*3*
· ***Tunnel restriction code***	*E*
· ***IMDG***	
· ***Limited quantities (LQ)***	*5L*
· ***Excepted quantities (EQ)***	*Code: E1* *Maximum net quantity per inner packaging: 30 ml* *Maximum net quantity per outer packaging: 1000 ml*
· ***UN "Model Regulation":***	*UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (SILVER, PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER), 9, III*

SECTION 15: Regulatory information

· ***15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture***

· ***Directive 2012/18/EU***
· ***Named dangerous substances - ANNEX I*** *None of the ingredients is listed.*
· ***Seveso category*** *E1 Hazardous to the Aquatic Environment*
· ***Qualifying quantity (tonnes) for the application of lower-tier requirements*** *100 t*
· ***Qualifying quantity (tonnes) for the application of upper-tier requirements*** *200 t*
· ***REGULATION (EC) No 1907/2006 ANNEX XVII*** *Conditions of restriction: 3*

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· ***National regulations:***

· ***Other regulations, limitations and prohibitive regulations***
RoHS (EU)2015/863 along with EU Directive 2022/19/EU – Waste from Electrical and Electronic Equipment (WEEE):
Applied Ink Solutions products do not exceed the amount of allowable levels concerning: Cadmium (Cd); Mercury (Hg); Lead (Pb); Hexavalent chromium (Cr6+); Polybrominated biphenyls (PBB); Polybrominated diphenyl ethers (PBDE); Bis(2-Ethylhexyl) phthalate (DEHP); Benzyl butyl phthalate (BBP); Dibutyl phthalate (DBP); Diisobutyl phthalate (DIBP).

Applied Ink Solutions has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.

Registration, Evaluation and Authorization of Chemicals (REACH) & Substances of Very High Concern (SVHC):
This product does not contain substances on the SVHC list.
· ***15.2 Chemical safety assessment:*** *A Chemical Safety Assessment has not been carried out.*

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· ***Relevant phrases***
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.
· ***Classification according to Regulation (EC) No 1272/2008***
Art. 9(1) of Regulation (EC) No. 1272/2008 was used for classification purposes.

· ***Department issuing SDS:*** *Product safety department*
· ***Contact:*** *Tom Cole, EHS Manager (tcole@kayakuAM)*
· ***Revision History:***
The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.
· ***Abbreviations and acronyms:***
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent

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LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Muta. 2: Germ cell mutagenicity – Category 2
Carc. 2: Carcinogenicity – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3