Printing date 1/24/2017 Reviewed on 1/24/2017

1 Identification of the substance/mixture and of the company

- · Product identifier
- · Trade name: AG-100 Silver Conductive Ink
- · Application of the substance / the mixture Functional electronic screen printing ink
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Applied Ink Solutions 17 Hampshire Drive, Unit 8

Hudson, NH 03051

USA

· Information department:

Product Safety

Email: sales@appliedinksolutions.com

· Emergency telephone number:

Chemtrec USA Emergency: 800-424-9300

Chemtrec International Emergency: 703-527-3887

Applied Ink Solutions : 603-595-6221

2 Hazard(s) identification

· Classification of the substance or mixture



GHS09 Environment

Aquatic Acute 1 H400 Very toxic to aquatic life.

Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.

Flam. Liq. 4 H227 Combustible liquid.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



GHS09

- · Signal word Warning
- · Hazard statements

H227 Combustible liquid.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P273 Avoid release to the environment.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

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(Contd. of page 1)



Safety Data Sheet acc. to OSHA HCS

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Trade name: AG-100 Silver Conductive Ink

P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 0 Fire = 2Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · **Description:** Mixture of the substances listed below with nonhazardous additions.

· Dangeroi	is components:		
7440-22-4	4 Silver	Aquatic Acute 1, H400; Aquatic Chronic 1, H410	25-50%
627-93-0	Dimethyl adipate	Aquatic Acute 3, H402	10-25%
106-65-0	Methyl succinate	Flam. Liq. 4, H227	10-25%
· Additiona	al Components:		
1119-40-0	O Dimethyl glutarate		25-50%
	Proprietary vinyl		10-25%

4 First-aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing:

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

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(Contd. of page 2)



Safety Data Sheet acc. to OSHA HCS

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Formation for doctor

· Information for doctor:

- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

ABC powder

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:		
7440-22-4	Silver	0.3 mg/m3
106-65-0	Methyl succinate	2.5 ppm
· PAC-2:		
7440-22-4	Silver	170 mg/m3
106-65-0	Methyl succinate	28 ppm
· PAC-3:		
7440-22-4	Silver	990 mg/m3
106-65-0	Methyl succinate	170 ppm

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

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(Contd. of page 3)

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and containers: No special requirements.
- · Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions).

Do not store together with oxidizing and acidic materials.

- · Further information about storage conditions: None.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures: Wash hands before breaks and at the end of work.
- · Respiratory equipment: Not required.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · Material of gloves Nitrile rubber, NBR
- · Penetration time of glove material Contact glove manufacture for break-through time.
- · Eye protection:



Tightly sealed goggles

Goggles recommended during refilling.

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Thick liquid
Color: Silver-colored

· Odor: Sweet

• Odor threshold: Not determined.
• pH-value: Not determined.

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		(Contd. of page
· Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	96 °C (205 °F)	
· Flash point:	90 °C (194 °F)	
· Flammability (solid, gaseous):	Not applicable.	
· Ignition temperature:		
Decomposition temperature:	Not determined.	
· Auto igniting:	Product is not selfigniting.	
· Danger of explosion:	Not determined.	
· Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapor pressure at 20 °C (68 °F):	8.3 hPa (6 mm Hg)	
· Density at 20 °C (68 °F):	Density at 20 °C (68 °F): 1.63 g/cm³ (13.56 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	1.6-2.3 (BuAc=1)	
· Solubility in / Miscibility with		
Water:	Water miscible No	
· Partition coefficient (n-octanol/wate	er): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	0.0 %	
Solids content:	60% +/-2%	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability Stable under normal use conditions
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight. Contact with incompatible materials.

- · Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · Hazardous decomposition products: Carbon monoxide and carbon dioxide



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11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: No irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:
- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer)

None of the ingredients are listed.

· NTP (National Toxicology Program)

None of the ingredients are listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients are listed.

12 Ecological information

· Toxicity

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7440-22-4 Silver

LC50/96 h (static) 0.0062 mg/l (Lepomis macrochirus (Bluegill))

0.00155-0.00293 mg/l (Pimephales promelas)

- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

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· Uncleaned packagings:

· Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

Transport information			
UN-Number DOT, ADR, IMDG, IATA	UN3082		
UN proper shipping name DOT, ADR IMDG	Environmentally hazardous substances, liquid, n.o.s. (Silver) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUII N.O.S. (Silver), MARINE POLLUTANT		
IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID N.O.S. (Silver)		
Transport hazard class(es)			
DOT, ADR, IMDG, IATA			
Class	O Missollaneous dangerous substances and anticles		
· Ctass · Label	9 Miscellaneous dangerous substances and articles 9		
Packing group DOT, ADR, IMDG, IATA	III		
Environmental hazards: Marine pollutant:	Product contains environmentally hazardous substances: Silver Yes (DOT)		
Special precautions for user	Warning: Miscellaneous dangerous substances and articles		
Danger code (Kemler): EMS Number:	90 F-A,S-F		
Stowage Category	A A		
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	II of Not applicable.		
Transport/Additional information:			
· DOT			
· Quantity limitations	On passenger aircraft/rail: No limit		
	On cargo aircraft only: No limit		
· ADR · Excepted quantities (EQ)	Code: E1		
Excepted quantities (EQ)	Maximum net quantity per inner packaging: 30 ml		
	Maximum net quantity per outer packaging: 1000 ml		
· IMDG	51		
· Limited quantities (LQ) · Excepted quantities (EQ)	5L Code: E1		
· Excepteu quantities (EQ)	Coae: E1 Maximum net quantity per inner packaging: 30 ml		
	Maximum net quantity per outer packaging: 1000 ml		



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· UN "Model Regulation":

UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (SILVER), 9, III

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

7440-22-4 Silver

· TSCA (Toxic Substances Control Act):

All ingredients are listed or comply with TSCA regulations.

- Proposition 65
- · Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

7440-22-4 Silver

D

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients are listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· Massachusetts State Right To Know List

7440-22-4 Silver

· New Jersey State Right To Know List

7440-22-4 Silver

1119-40-0 Dimethyl glutarate

Proprietary vinyl

627-93-0 Dimethyl adipate

· Pennsylvania Hazardous Substances List

7440-22-4 Silver

1119-40-0 Dimethyl glutarate

Proprietary vinyl

627-93-0 Dimethyl adipate

· California SCAQMD Rule 443.1 VOC's: No information available.

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Trade name: AG-100 Silver Conductive Ink

(Contd. of page 8)

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



- · Signal word Warning
- · Hazard statements

H227 Combustible liquid. H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P273 Avoid release to the environment.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

- · National regulations:
- · Other regulations, limitations and prohibitive regulations RoHS 2 2011/65/EU along with EU Directive 2022/19/EU – Waste from Electrical and Electronic Equipment (WEEE):

Applied Ink Solutions products do not exceed the amount of allowable levels concerning: Cadmium (Cd); Hexavalent Chromium (CrVI); Mercury (Hg); Lead (Pb); Polybrominated Biphenyls (PBB's) as bromide; Polybrominated Diphenyl Ethers (PBDEs) as bromide, decaBDE.

Applied Ink Solutions has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the **Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.**

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Product safety department
- · Contact: Mr. Cole
- · Revision History: New SDS 12/2/16, Rev. 1 1/24/2017
- · Date of preparation / last revision 1/24/2017 / -Rev. 1

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· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International

Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

 $DOT: \ US \ Department \ of \ Transportation$

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

Flam. Liq. 4: Flammable liquids - Category 4

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard - Category 1 Aquatic Acute 3: Hazardous to the aquatic environment - acute aquatic hazard - Category 3 Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Category 1

– U: