Printing date 2/8/17 Reviewed on 2/8/17

1 Identification of the substance/mixture and of the company

- · Product identifier
- · Trade name: C-100 Carbon Resistive Ink
- · Application of the substance / the mixture Functional Carbon Ink
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Applied Ink Solutions 17 Hampshire Drive, Unit 8 Hudson, NH 03051 USA

· Information department:

Product Safety

Email: sales@appliedinksolutions.com

· Emergency telephone number:

Chemtrec USA Emergency: 800-424-9300

Chemtrec International Emergency: 703-527-3887

Applied Ink Solutions : 603-595-6221

2 Hazard(s) identification

· Classification of the substance or mixture



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H335 May cause respiratory irritation.

Flam. Liq. 4 H227 Combustible liquid.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS07

GHS08

- · Signal word Warning
- · Hazard-determining components of labeling:

Carbon black

· Hazard statements

H227 Combustible liquid.

H319 Causes serious eye irritation.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

(Contd. on page 2)



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· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 1 Fire = 2Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous	s components:			
106-65-0	Methyl succinate	Flam. Liq. 4, H227	10-25%	
627-93-0	Dimethyl adipate	Aquatic Acute 3, H402	10-25%	
1333-86-4	Carbon black	♦ Self-heat. 2, H252; ♦ Carc. 2, H351	5-15%	
· Additional Components:				

· Additional	· Additional Components:		
1119-40-0	Dimethyl glutarate	25-50%	
7782-42-5	Graphite	10-25%	
	Proprietary polyester	5-15%	

- IIS



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Trade name: C-100 Carbon Resistive Ink

(Contd. of page 2)

4 First-aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eve contact:

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· After swallowing:

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

Alcohol resistant foam

Fire-extinguishing powder

ABC powder

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

• PAC-1:			
106-65-0	Methyl succinate		2.5 ppm
1333-86-4	Carbon black		9 mg/m3
		(Cont	d on nage 1

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	(Contd. of page 3
· PAC-2:	
106-65-0 Methyl succinate	28 ppm
1333-86-4 Carbon black	99 mg/m3
· PAC-3:	
106-65-0 Methyl succinate	170 ppm
1333-86-4 Carbon black	590 mg/m3

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

Information about protection against explosions and fires:

No special measures required.

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Use explosion-proof apparatus / fittings and spark-proof tools.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and containers: No special requirements.
- · Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions).

Do not store together with oxidizing and acidic materials.

· Further information about storage conditions:

Protect from heat and direct sunlight.

Keep container well-sealed in cool, dry location.

Store receptacle in a well ventilated area.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

1333	1333-86-4 Carbon black		
PEL	Long-term value: 3.5 mg/m³		
REL	Long-term value: 3.5* mg/m³ *0.1 in presence of PAHs;See Pocket Guide Apps.A+C		
	Long-term value: 3* mg/m³ *inhalable fraction		

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures: Wash hands before breaks and at the end of work.

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(Contd. of page 4)



Safety Data Sheet acc. to OSHA HCS

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Trade name: C-100 Carbon Resistive Ink

· Respiratory equipment: Not required.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- · Material of gloves Nitrile rubber, NBR
- · Penetration time of glove material Contact glove manufacture for break-through time.
- · Eye protection:



Tightly sealed goggles

9 Physic	cal and	chemical	l properties

· Information on basic physical and o · General Information	chemical properties
· Appearance:	
Form:	Liquid
Color:	Black
· Odor:	Sweet
· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	96 °C (205 °F)
· Flash point:	90 °C (194 °F)
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	
Decomposition temperature:	Not determined.

Product is not selfigniting.

Not determined.

• Density at 20 °C (68 °F): 1.21 g/cm³ (10.07 lbs/gal)

Relative density
 Vapor density
 Evaporation rate
 Not determined.
 1.6-2.3 (BuAc=1)

· Solubility in / Miscibility with

· Auto igniting:

· Danger of explosion:

Water: Water miscible No

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Trade name: C-100 Carbon Resistive Ink

		(Contd. of page :
· Partition coefficient (n-octano	ol/water): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	0.0 %	
Solids content:	40 % +/- 2%	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · **Reactivity** No further relevant information available.
- · Chemical stability Stable under normal use conditions
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid

Heat, flames and sparks. Extremes of temperature and direct sunlight.

Contact with incompatible materials.

- · Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- · Hazardous decomposition products: Carbon monoxide and carbon dioxide

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: May cause skin irritation
- · on the eye: Irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

· Carcinogenic categories	
· IARC (International Agency for Research on Cancer)	
1333-86-4 Carbon black	2 <i>B</i>
· NTP (National Toxicology Program)	
None of the ingredients are listed.	
· OSHA-Ca (Occupational Safety & Health Administration)	
None of the incredients are listed	

12 Ecological information

- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.

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- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.

- · Uncleaned packagings:
- Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

UN-Number DOT, ADR, ADN, IMDG, IATA	Not Regulated	
UN proper shipping name DOT, ADR, ADN, IMDG, IATA	Not Regulated	
Transport hazard class(es)		
DOT, ADR, ADN, IMDG, IATA Class	Not Regulated	
Packing group DOT, ADR, IMDG, IATA	Not Regulated	
Environmental hazards:	Not applicable.	
Special precautions for user Stowage Category	Not applicable. A	
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	II of Not applicable.	
UN "Model Regulation":	Not Regulated	

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

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Trade name: C-100 Carbon Resistive Ink

	(Contd. of page 7
· TSCA (Toxic Substances Control Act):	(11
All ingredients are listed or comply with TSCA regulations.	
· Proposition 65	
· Chemicals known to cause cancer:	
1333-86-4 Carbon black	
Chemicals known to cause reproductive toxicity for females:	
None of the ingredients are listed.	
· Chemicals known to cause reproductive toxicity for males:	
None of the ingredients are listed.	
· Chemicals known to cause developmental toxicity:	
None of the ingredients are listed.	
· Carcinogenic categories	
· EPA (Environmental Protection Agency)	
None of the ingredients are listed.	
· TLV (Threshold Limit Value established by ACGIH)	
1333-86-4 Carbon black	A4
· NIOSH-Ca (National Institute for Occupational Safety and Health)	-
1333-86-4 Carbon black	
New Jersey State Right To Know List	
1119-40-0 Dimethyl glutarate	
627-93-0 Dimethyl adipate	
Pennsylvania Hazardous Substances List	
1119-40-0 Dimethyl glutarate	

- · California SCAQMD Rule 443.1 VOC's: No information available.
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





627-93-0 Dimethyl adipate

GHS07

· Signal word Warning

· Hazard-determining components of labeling:

Carbon black

· Hazard statements

H227 Combustible liquid.

H319 Causes serious eye irritation.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

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Trade name: C-100 Carbon Resistive Ink

(Contd. of page 8) P301+P310 *IF SWALLOWED: Immediately call a POISON CENTER/ doctor.* P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 *If eye irritation persists: Get medical advice/attention.* P370+P378 In case of fire: Use for extinction: Alcohol resistant foam. P370+P378 *In case of fire: Use for extinction: Fire-extinguishing powder.* P370+P378 In case of fire: Use for extinction: Carbon dioxide. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· National regulations:

· Other regulations, limitations and prohibitive regulations RoHS 2 2011/65/EU along with EU Directive 2022/19/EU – Waste from Electrical and Electronic Equipment (WEEE):

Applied Ink Solutions products do not exceed the amount of allowable levels concerning: Cadmium (Cd); Hexavalent Chromium (CrVI); Mercury (Hg); Lead (Pb); Polybrominated Biphenyls (PBB's) as bromide; Polybrominated Diphenyl Ethers (PBDEs) as bromide, decaBDE.

Applied Ink Solutions has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the **Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.**

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Product safety department
- · Contact: Mr. Cole
- · Revision History: New SDS 12/02/2016 /
- · Date of preparation / last revision 2/8/17- Rev. 1
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 4: Flammable liquids - Category 4

Self-heat. 2: Self-heating substances and mixtures – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Carc. 2: Carcinogenicity – Category 2

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Carc. 2: Carcinogenicity – Category 2 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 Aquatic Acute 3: Hazardous to the aquatic environment - acute aquatic hazard – Category 3

TIC