

## 1 Identification of the substance/mixture and of the company

· **Product identifier**

· **Trade name:** *EP-1100 Single Component Silver Conductive Epoxy*

· **Application of the substance / the mixture** *Single Component Silver Conductive Epoxy*

· **Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

Applied Ink Solutions  
 17 Hampshire Drive, Unit 8  
 Hudson, NH 03051  
 USA

· **Information department:**

Product Safety  
 Email: [sales@appliedinksolutions.com](mailto:sales@appliedinksolutions.com)

· **Emergency telephone number:**

Chemtrec USA Emergency : 800-424-9300  
 Chemtrec International Emergency : 703-527-3887  
 Applied Ink Solutions : 603-595-6221

## 2 Hazard(s) identification

· **Classification of the substance or mixture**



GHS09 Environment

*Aquatic Acute 1 H400 Very toxic to aquatic life.*

*Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.*



GHS07

*Skin Irrit. 2 H315 Causes skin irritation.*

*Eye Irrit. 2A H319 Causes serious eye irritation.*

*Skin Sens. 1 H317 May cause an allergic skin reaction.*

*Flam. Liq. 4 H227 Combustible liquid.*

· **Label elements**

· **GHS label elements** *The product is classified and labeled according to the Globally Harmonized System (GHS).*

· **Hazard pictograms**



GHS07 GHS09

· **Signal word** *Warning*

· **Hazard-determining components of labeling:**

*Phenoxy Resin*  
*Oxirane, mono[(C12-14-alkyloxy)methyl] derivs*

· **Hazard statements**

*H227 Combustible liquid.*  
*H315 Causes skin irritation.*

(Contd. on page 2)

Printing date 03/06/2017

Reviewed on 03/06/2017

Trade name: EP-1100 Single Component Silver Conductive Epoxy

(Contd. of page 1)

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P273 Avoid release to the environment.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.

P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 2

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 1

Fire = 2

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

7440-22-4	Silver ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	75-100%
	Phenoxy Resin ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317	5-15%
34590-94-8	Dipropylene glycol methyl ether Flam. Liq. 4, H227	5-15%

(Contd. on page 3)

**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 2)

	Aliphatic amines	1-5%
	⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	
68609-97-2	Oxirane, mono[(C12-14-alkyloxy)methyl] derivs	1-5%
	⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	
	Phenolic Resin	1-5%
	⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	

#### 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- **After swallowing:**  
Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

#### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
Alcohol resistant foam  
Fire-extinguishing powder  
ABC powder
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear SCBA.

#### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Keep away from ignition sources
- **Environmental precautions:**  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Ensure adequate ventilation.

(Contd. on page 4)

Printing date 03/06/2017

Reviewed on 03/06/2017

**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 3)

- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

7440-22-4	Silver	0.3 mg/m <sup>3</sup>
	Phenoxy Resin	90 mg/m <sup>3</sup>
34590-94-8	Dipropylene glycol methyl ether	150 ppm

· **PAC-2:**

7440-22-4	Silver	170 mg/m <sup>3</sup>
	Phenoxy Resin	990 mg/m <sup>3</sup>
34590-94-8	Dipropylene glycol methyl ether	1700* ppm

· **PAC-3:**

7440-22-4	Silver	990 mg/m <sup>3</sup>
	Phenoxy Resin	5,900 mg/m <sup>3</sup>
34590-94-8	Dipropylene glycol methyl ether	9900** ppm

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaust at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:**  
Do not store together with alkalis (caustic solutions).  
Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**  
Keep container well-sealed in cool, dry location.  
Protect from heat and direct sunlight.  
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.  
At this time, the other constituents have no known exposure limits.

(Contd. on page 5)

**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 4)

**34590-94-8 Dipropylene glycol methyl ether**

PEL	Long-term value: 600 mg/m <sup>3</sup> , 100 ppm Skin
REL	Short-term value: 900 mg/m <sup>3</sup> , 150 ppm Long-term value: 600 mg/m <sup>3</sup> , 100 ppm Skin
TLV	Short-term value: 909 mg/m <sup>3</sup> , 150 ppm Long-term value: 606 mg/m <sup>3</sup> , 100 ppm Skin

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Keep away from food and beverages.  
 Immediately remove all soiled and contaminated clothing.  
 Wash hands before breaks and at the end of work.  
 Avoid contact with the eyes and skin.
- **Respiratory equipment:**  
 In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material** Contact glove manufacture for break-through time.
- **Eye protection:**



Tightly sealed goggles

**9 Physical and chemical properties**

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Thick Paste
Color:	Silver-colored
- **Odor:** Strong
- **Odor threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	190 °C (374 °F)
- **Flash point:** 75 °C (167 °F)

(Contd. on page 6)

**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 5)

· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Ignition temperature:</b>	
<b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Not determined.
· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure:</b>	Not determined.
· <b>Density:</b>	3.08 gm/cm <sup>3</sup> ; 25.64 lbs/gal
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not determined.
· <b>Evaporation rate</b>	1.6-2.3 (BuAc=1)
· <b>Solubility in / Miscibility with Water:</b>	Water miscible No
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	5.7 %
<b>VOC content:</b>	5.7 %
<b>Solids content:</b>	94.3 %
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable under normal use conditions
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**  
Heat, flames and sparks. Extremes of temperature and direct sunlight.  
Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>		
<b>Phenoxy Resin</b>		
Oral	LD50	30000 mg/kg (Rat)

(Contd. on page 7)

**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 6)

Dermal	LD50	>1200 mg/kg (Rat)
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- **Primary irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients are listed.

- **NTP (National Toxicology Program)**

None of the ingredients are listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

## 12 Ecological information

- **Toxicity**

- **Aquatic toxicity:**

7440-22-4 Silver

LC50/96 h (static)	0.0062 mg/l ( <i>Lepomis macrochirus</i> (Bluegill))
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	0.00155-0.00293 mg/l ( <i>Pimephales promelas</i> )
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- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Harmful to fish

- **Additional ecological information:**

- **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Harmful to aquatic organisms

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.

Disposal must be made in accordance with Federal, State, and Local regulations.

(Contd. on page 8)




**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 7)

- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

### 14 Transport information

· <b>UN-Number</b>	UN3082
· <b>DOT, ADR, IMDG, IATA</b>	
· <b>UN proper shipping name</b>	Environmentally hazardous substances, liquid, n.o.s. (Silver, 4,4'-Isopropylidenediphenol- Epichlorohydrin Copolymer)
· <b>DOT, ADR</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, 4,4'-Isopropylidenediphenol- Epichlorohydrin Copolymer), MARINE POLLUTANT
· <b>IMDG</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, 4,4'-Isopropylidenediphenol- Epichlorohydrin Copolymer)
· <b>IATA</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver, 4,4'-Isopropylidenediphenol- Epichlorohydrin Copolymer)
· <b>Transport hazard class(es)</b>	
· <b>DOT, ADR, IMDG, IATA</b>	
	
· <b>Class</b>	9 Miscellaneous dangerous substances and articles
· <b>Label</b>	9
· <b>Packing group</b>	III
· <b>DOT, ADR, IMDG, IATA</b>	
· <b>Environmental hazards:</b>	Product contains environmentally hazardous substances: Silver
· <b>Marine pollutant:</b>	Yes (DOT)
· <b>Special precautions for user</b>	Warning: Miscellaneous dangerous substances and articles
· <b>Danger code (Kemler):</b>	90
· <b>EMS Number:</b>	F-A,S-F
· <b>Stowage Category</b>	A
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>DOT</b>	
· <b>Quantity limitations</b>	On passenger aircraft/rail: No limit On cargo aircraft only: No limit
· <b>ADR</b>	
· <b>Excepted quantities (EQ)</b>	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L

(Contd. on page 9)



**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 8)

**· Excepted quantities (EQ)**

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

**· UN "Model Regulation":**

 UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES,  
 LIQUID, N.O.S. (SILVER, 4,4'-ISOPROPYLIDENEDIPHENOL-  
 EPICHLOROHYDRIN COPOLYMER), 9, III

**15 Regulatory information**
**· Safety, health and environmental regulations/legislation specific for the substance or mixture**
**· Sara**
**· Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

**· Section 313 (Specific toxic chemical listings):**

7440-22-4 | Silver

**· TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.**
**· Proposition 65**
**· Chemicals known to cause cancer:**

None of the ingredients are listed.

**· Chemicals known to cause reproductive toxicity for females:**

None of the ingredients are listed.

**· Chemicals known to cause reproductive toxicity for males:**

None of the ingredients are listed.

**· Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

**· Carcinogenic categories**
**· EPA (Environmental Protection Agency)**

7440-22-4 | Silver

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**· TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients are listed.

**· NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients are listed.

**· Massachusetts State Right To Know List**

7440-22-4 | Silver

34590-94-8 | Dipropylene glycol methyl ether

**· New Jersey State Right To Know List**

7440-22-4 | Silver

34590-94-8 | Dipropylene glycol methyl ether

**· Pennsylvania Hazardous Substances List**

7440-22-4 | Silver

34590-94-8 | Dipropylene glycol methyl ether

**· California SCAQMD Rule 443.1 VOC's: No information available.**
**· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).**

(Contd. on page 10)

Printing date 03/06/2017

Reviewed on 03/06/2017

**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 9)

· **Hazard pictograms**



GHS07 GHS09

· **Signal word** Warning

· **Hazard-determining components of labeling:**

Phenoxy Resin

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs

· **Hazard statements**

H227 Combustible liquid.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P273 Avoid release to the environment.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.

P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.

P370+P378 In case of fire: Use for extinction: Carbon dioxide.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **National regulations:**

· **Other regulations, limitations and prohibitive regulations**

**RoHS 2 2011/65/EU along with EU Directive 2002/95/EC – Waste from Electrical and Electronic Equipment (WEEE):**

Applied Ink Solutions products do not exceed the amount of allowable levels concerning: Cadmium (Cd); Hexavalent Chromium (CrVI); Mercury (Hg); Lead (Pb); Polybrominated Biphenyls (PBB's) as bromide; Polybrominated Diphenyl Ethers (PBDEs) as bromide, decaBDE.

Applied Ink Solutions has confirmed with our precious metal suppliers that they do not use conflict minerals, as outlined in the **Dodd-Frank Wall Street Reform and Consumer Protection Act in Title XV, Section 1502.**

**Registration, Evaluation and Authorization of Chemicals (REACH) & Substances of Very High Concern(SVHC):** This product does not contain substances on the SVHC list.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

(Contd. on page 11)

Printing date 03/06/2017

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**Trade name: EP-1100 Single Component Silver Conductive Epoxy**

(Contd. of page 10)

## 16 Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· **Department issuing SDS:** Product safety department

· **Contact:** Mr. Cole

· **Revision History:** New SDS

· **Date of preparation / last revision** 03/06/2017 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 4: Flammable liquids – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2